

# CRF-150

FM/AM 13-BAND  
PORTABLE RADIO



**SONY**<sup>®</sup>  
**SERVICE MANUAL**

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## SUPPLEMENT

No. 2  
SEPTEMBER, 1970

Subject : 1. Troubleshooting guide

2. Af circuit board changed. Serial No.

USA model 31,800  
CANADA model 50,100  
GENERAL EXPORT  
model 42,420

and later.

### 1. TROUBLESHOOTING GUIDE

Trouble	Band	Symptom	Cause	Remedy
No sound (Af circuit normal but no sound from speaker.)	MW	1) 0.8 V or higher at the emitter of Q304. (0.6 to 0.7 V in normal)  2) No sound even if the bar antenna coil is adjusted.  3) Collector voltage at Q306 is too low. (2.75 V is normal.)	1) Leaky tuning capacitor.  2) Defective bar antenna coil.  3) Internal resistance of the tuning meter is too high.	1) Apply 20 V dc between the rotor and the stator of the tuning capacitor to produce a spark.  2) Replace the coil.  3) Replace the tuning meter.
	SW2~10	No sound at the high-frequency end of each band. Normal sound at the low-frequency end.	Shorted padding capacitors. (C247, C250, C253, C256, C259, C262, C265, C268, C271)	Replace these capacitors.
Low sensitivity	FM	Noise heard during reception.	Antenna lead (coaxial cable) of tuner touches the tuner case.	Resolder the lead.
	SW1	Great difference in noise level between SHARP and BROAD positions of the SELECTIVITY switch.	Yellow lead of the switch is connected to ground.	Resolder the lead.
	SW2~10	Noise heard all over the SW bands.	3.8 to 4.1 V at the emitter of Q309. (4.5 V is normal.)	Adjust R369 for 4.5 V.
Shock noise	FM	1) Shock noise.  2) Shock noise.	1) Shield plate touching the CP printed circuit board.  2) Leads of capacitors mounted on the conductor side are touching the legs of IFTs.	1) Separate the shield plate from the printed circuit board.  2) Cover the legs of these capacitors with plastic tubing.
	MW	1) Shock noise.  2) Shock noise.	1) Loose contact in the pilot lamp switch.  2) Loose nut on the EXT ANT terminal.	1) Replace the switch.  2) Tighten nut, then secure with contact cement.

Trouble	Band	Symptom	Cause	Remedy
Oscillation	FM	1) Oscillating noise 2) Oscillating noise 3) Oscillating noise	1) Coupling between L319 and CF301. 2) "S" curve is too sharply adjusted. 3) Leads from the tuner and antenna to S301-2 disturb the i-f stage.	1) Separate L319 from CF301. 2) Lower the "S" curve level. 3) Separate the leads from the printed circuit board.
Tuning meter	FM	Pointer does not move.	Leaky C377 between IFT F301 and S301-8.	Replace C377.
	MW	Minimum pointer movement.	R313 misadjusted.	Readjust R313 for 0.25 to 0.28V at the emitter of Q303.
Wrong dial pointer indication	FM		1) Pointer does not slide properly. 2) Incorrect frequency coverage.	1) Make the pointer slide more smoothly. 2) Readjust the frequency coverage.
	MW	2) Backlash.	1) Incorrect frequency coverage. 2) Loose screw on the double gear.	1) Readjust the frequency coverage. 2) Engage gears, and tighten the screw.
	SW2~10	2) Normal when the core of the second oscillator coil is pulled out.	1) Loose core in the first oscillator coil. 2) Damaged second oscillator coil.	1) Fix the core with an elastic band, or replace the coil. 2) Replace the coil.
Unstable reception	SW2~10	1) No reception when the band selector is turned counterclockwise. Normal reception when the selector is turned clockwise. 2) Reception okay when the set is given a mechanical shock.	1) Faulty or bent contact in the turret tuner. 2) Imperfect solder joint.	1) Repair or straighten the contact. 2) Resolder the defective joint.
Battery current flows when ac power supply is operating.	All	Excessively -high voltage at any point in the circuit.	Shorted D502.	Replace D502.
Reverse operation of the SELECTIVITY switch.	LW	Reverse operation on the low frequency range.	Ground foil between CF302 and CF303 is cut.	Connect the cut foil with a jumper lead.
FM tuning shaft gear skips.	FM	Tight dial	Defective gear	Deepen gear teeth, and apply lubricating oil.

## SECTION 1 TECHNICAL DESCRIPTION

### 1-1. SPECIFICATIONS

<b>Circuit System:</b>	2-FET, 19-transistor, 12-diode superheterodyne	
<b>Frequency Coverage:</b>	FM:	87 – 108 MHz (3.44 – 2.78m)
	MW:	530 – 1,605 kHz (566 – 187m)
	LW:	150 – 400 kHz (2,000 – 750m)
	SW1:	1.6 – 4.5 MHz (187 – 67m)
	SW2:	4.7 – 5.3 MHz (64 – 57m)
	SW3:	5.8 – 6.4 MHz (52 – 47m)
	SW4:	7.0 – 7.6 MHz (43 – 39m)
	SW5:	9.5 – 10.1 MHz (31.6 – 30m)
	SW6:	11.6 – 12.2 MHz (26 – 24.6m)
	SW7:	15.0 – 15.6 MHz (20 – 19.2m)
	SW8:	17.5 – 18.1 MHz (17 – 16.5m)
	SW9:	21.4 – 22.0 MHz (14 – 13.6m)
	SW10:	25.5 – 26.1 MHz (11.8 – 11.5m)
<b>Intermediate Frequency:</b>	FM:	10.7 MHz
	MW, LW, SW1:	455 kHz
	SW2 – SW10; 1st:	1.55 – 2.25 MHz
	2nd:	455 kHz
<b>Antenna System:</b>	FM:	telescopic antenna or external antenna (impedance 300 $\Omega$ )
	MW, LW:	built-in ferrite bar antenna or external antenna (high impedance)
	SW1:	telescopic antenna or external antenna (high impedance)
	SW2 – SW10:	telescopic antenna or external antenna (impedance 75 $\Omega$ )
<b>Maximum Sensitivity:</b>	FM:	1 $\mu$ V (0dB)
	MW:	25.1 $\mu$ V/m (28 dB/m)
	LW:	39.8 $\mu$ V/m (32 dB/m)
	SW1:	1 $\mu$ V (0 dB)
	SW2 – SW10:	1 $\mu$ V (0 dB)
<b>Selectivity:</b>	40 dB at 1,400 kHz $\pm$ 10 kHz off resonance	
<b>Power Requirement:</b>	Six "D" size flashlight batteries 9 volts in total, or house current (ac 100V, 117V, 220V, 240V)	
<b>Power Output</b>		
at 10% distortion:	2.7W (with ac power supply),	1.1W (with battery)
maximum:	3.8W (with ac power supply),	1.7W (with battery)
<b>Current Drain</b>		
at zero signal:	78 mA (with ac power supply),	35 mA (with battery)
<b>AUX IN:</b>		
Impedance:	600 $\Omega$	
<b>MPX OUT:</b>		
Impedance:	5.1 k $\Omega$	
Level:	-40 dB (0 dB = 0.775V)	
<b>Record Out</b>		
Impedance:	10 k $\Omega$	
Level:	-60 dB (0 dB = 0.775V)	
<b>Speaker:</b>	3 $\frac{1}{8}$ " (8 cm) x 6 $\frac{1}{4}$ " (16 cm), 4 $\Omega$	
<b>Dimensions:</b>	13 $\frac{3}{8}$ " (W) x 10 $\frac{13}{16}$ " (H) x 5 $\frac{11}{16}$ " (D) (340 mm x 275 mm x 144 mm)	
<b>Weight:</b>	15 lb 7 oz (7 kg)	

**1-2. TECHNICAL FEATURES**

- \* High-performance portable radio receiver with thirteen bands; FM, MW, LW, SW 1-SW10.
- \* FET (field effect transistor) with triple-tuned passive input circuit for superior interference rejection.
- \* High-sensitivity and selectivity on SW bands using double-superheterodyne front end.
- \* High-fidelity af amplifier with OTL circuit.
- \* Choice of three power sources; house current, battery, car battery.

**1-3. CIRCUIT DESCRIPTION**

<i>Stage/control</i>	<i>Function</i>
<b>Fm Tuner</b>	
<i>FET mixer</i> <b>Q101</b>	Usually an fm front end consists of an rf amplifier, mixer and local oscillator as shown in Fig. 1-1. The rf amplifier sometimes worsens the crossmodulation handling ability of the receiver when ordinary bipolar transistors are used. It is, however, difficult to eliminate the rf amplifier because its removal causes strong spurious radiation, poor sensitivity, and a poor noise figure. To solve this problem, the Model

*Local oscillator*  
**Q102**

CRF-150 uses a low-noise junction FET for the mixer and a triple-tuned passive input circuit as shown in Fig. 1-2. The Model CRF-150 is capable of clear fm reception even in strong signal-strength areas due to the extremely superior interference-rejection characteristics of the passive input circuit.

The oscillator generates a frequency 10.7 MHz higher than the incoming signal frequency and injects the generated voltage at the source of FET mixer Q101.

*Afc diode*  
**D101**

This diode is connected across the resonant circuit of the oscillator and works as a variable-capacitance diode. A dc feedback voltage from the discriminator controls the bias applied to the diode to keep the local oscillator frequency correct.

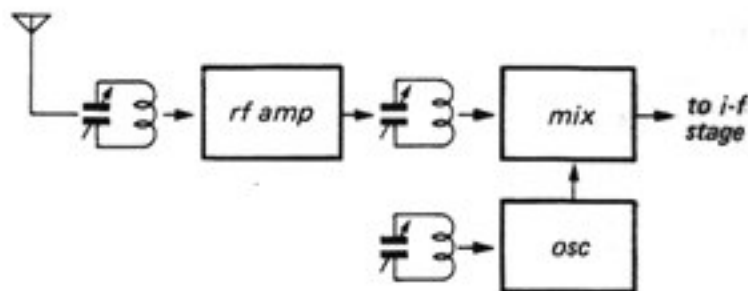
*Fm i-f amplifier*  
**Q103**

Transistor Q103 amplifies the 10.7 MHz i-f signal produced by mixer Q101 and coupled to it through i-f transformer IFT 101.

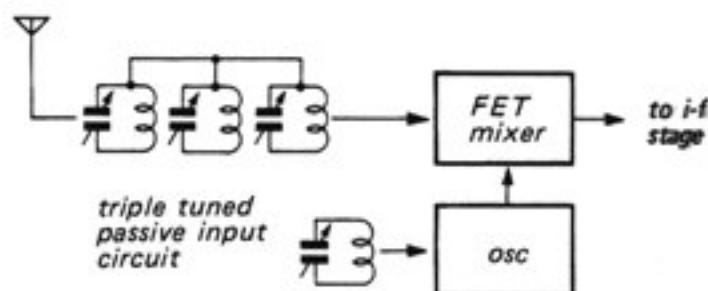
**Sw Tuner**

*Double-superheterodyne*

A block diagram of the sw front end is shown in Fig. 1-3. Such an arrangement effectively suppresses image signals, since the high value of the first i-f causes the desired and image signals to differ greatly in frequency. At the same time, the relatively low value of the second i-f makes it possible to obtain high amplification as well as sharp discrimination against signals differing only slightly in frequency from the desired signal. The result is that this double-superheterodyne front end provides a combination of greater image suppression and higher adjacent channel-selectivity than can be realized in a simple superheterodyne receiver.



*Fig. 1-1 Usual fm front end*



*Fig. 1-2 CRF-150 fm front end*

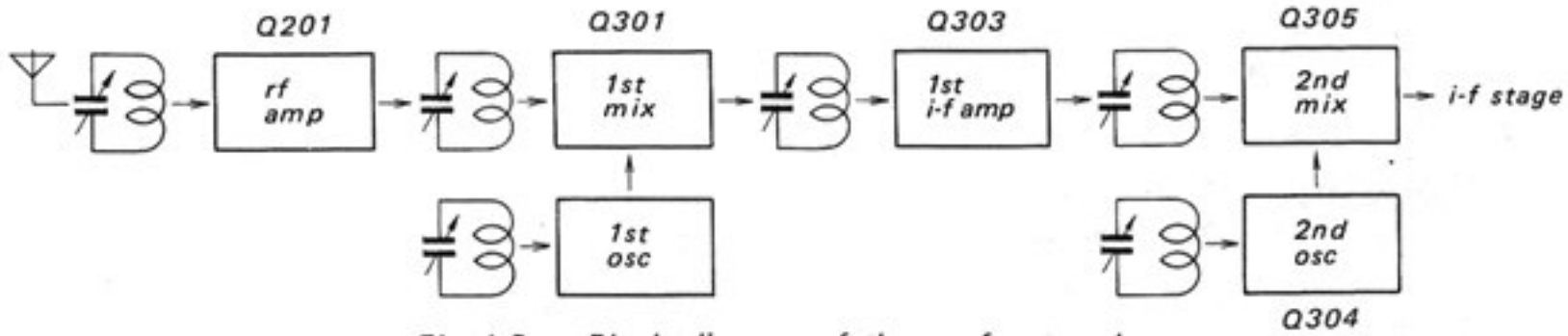


Fig. 1-3 Block diagram of the sw front end

Agc amp  
Q202  
D302

The agc (automatic gain control) circuit consists of transistor Q202 and diode D302. The carrier from the last stage of the i-f amplifier adds a negative agc voltage on the positively-biased base of transistor Q202 through diode D302 as shown in Fig. 1-4.

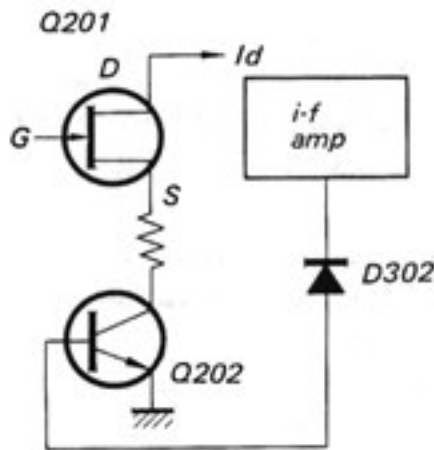


Fig. 1-4 Diagram of the agc

As the signal becomes stronger, the agc level becomes higher also.

Accordingly, the collector-current of Q202 and the drain-current of Q201 decrease. If the signal is small, Q202 increases the gain of rf amplifier Q201 and the desired sensitivity is obtained as shown in Fig. 1-5. In this way, the gain is controlled automatically.

The oscillator generates a frequency 1.55 – 2.25 MHz higher than the incoming signal frequency, and injects the generated voltage at the emitter of Q301. The oscillator frequencies are fixed in each band.

1st local  
oscillator  
Q203

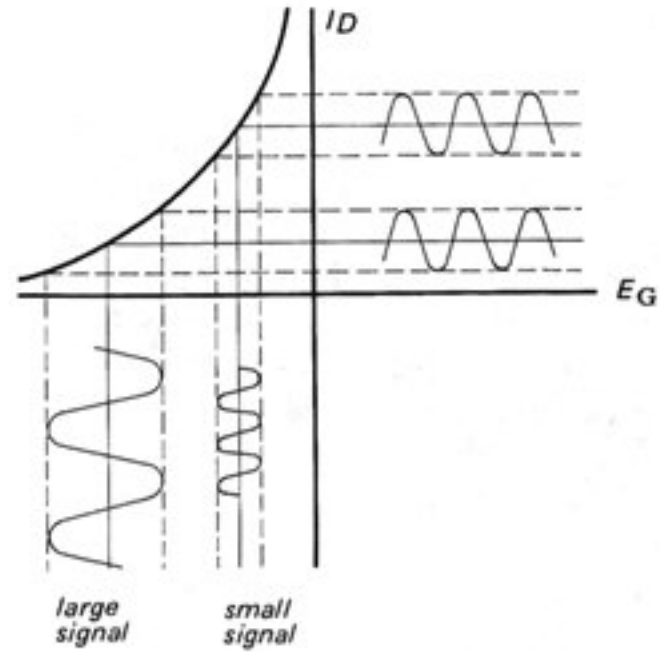


Fig. 1-5 Output waveform of the agc

I-f Strip

1st mixer  
Q301

Q301 combines the signal applied to its base with the oscillator voltage (1.55 – 2.25 MHz higher than incoming signal) applied to its emitter for conversion to the 1.55 – 2.25 MHz 1st i-f.

SW 1st i-f  
amplifier

Q303 amplifies three a-m signals; 1.55 – 2.25 MHz (SW1 – SW10), 520 – 1,670 kHz (MW), and 145 – 410 kHz (LW).

MW, LW rf  
amplifier  
Q303

2nd oscillator  
Q304

Q304 generates a frequency 455 kHz higher than the signals that come from Q303.

Fm i-f  
amplifier  
Q302

Q302 amplifies the 10.7 MHz fm i-f signal coupled through ceramic filters CF301 and CF302. Also, the saturation due to high base to emitter bias clips the negative peak of the ac signal voltage developed at the collector of Q302.

*Limiter*  
**D301**

This diode clips the positive peak of ac signal voltage developed at the collector of Q305.

*Fm i-f amplifier*

Q305 amplifies 10.7 MHz fm i-f signal. Also, Q305 produces a 455 kHz a-m i-f signal on its collector.

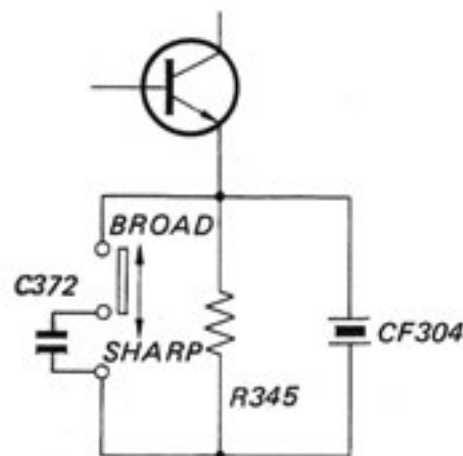
*A-m 2nd mixer*  
**Q305**

**Power Supply**

The CRF-150 uses a 4-pin ac cord for its power supply and has a power-in jack for a house current 100V, 117V, 220V and 240V (for USA model 117V only). However, by using the SONY DCC-2A Car Battery Cord or standard flashlight batteries (six size "D" cells), the CRF-150 can be operated away from an ac power outlet. Though diode D502 prevents a reverse current flow through the batteries when using a house current or car battery, it is better to remove the flashlight batteries if they will not be used for a while.

**Sensitivity Selector**

The stage selectivity is obtained by using a ceramic filter (CF304) as a frequency-selective by-pass centered at 455 kHz. This gives transistor Q304 a high gain at 455 kHz by preventing emitter degeneration of the signal at this frequency. By connecting capacitor C372 in parallel with filter CF304 (See Fig. 1-6), the BROAD selectivity bandwidth is obtained. When the SHARP position is set, the bandwidth becomes narrow. However, greater sensitivity with less noise is obtained and a weak signal can easily be heard.



**Fig. 1-6** Selectivity selection circuit

**Audio Amplifier**

*VOLUME control*  
**VR601**

The level of signal applied to the power amplifier is determined by the setting of VR601.

*Amplifier*  
**Q401**

Transistor Q401 amplifies the audio signal supplied by VOLUME control VR601.

*Audio driver*  
**Q402, Q403**

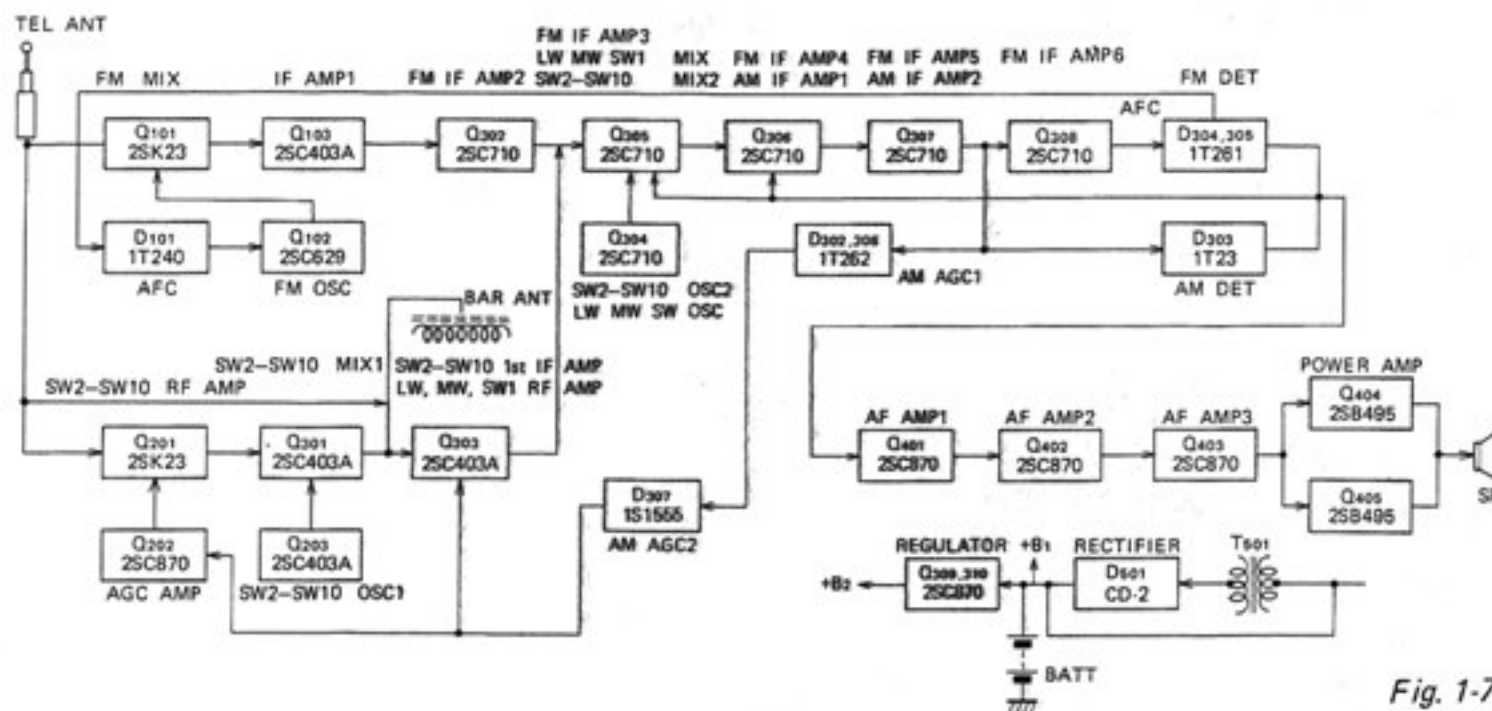
These direct-coupled stages amplify the audio signal supplied by TREBLE control VR602 and BASS control VR603.

*Power amplifier*  
**Q404, Q405**

This stage uses an OTL (output transformerless) push-pull class-B amplifier. Thermistors CS401 and CS402 temperature-compensate the base bias of Q404 and Q405.

Negative feedback from the output of Q404 and Q405 to the emitter of Q403 improves the frequency response and reduces distortion.

**1-4. BLOCK DIAGRAM**



**Fig. 1-7**



1-5. EXTERNAL VIEW

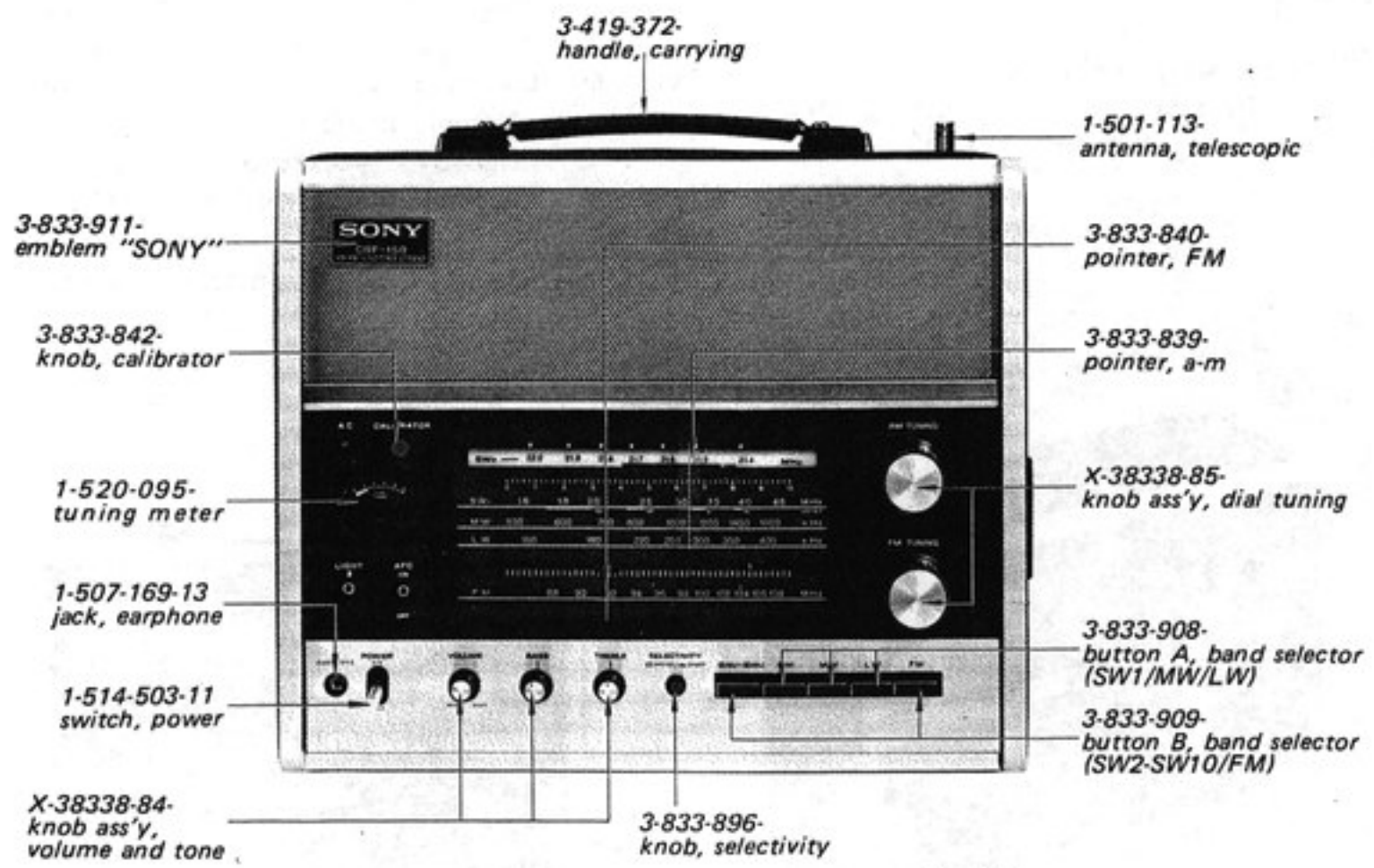


Fig. 1-8

1-6. MAJOR PARTS LOCATION

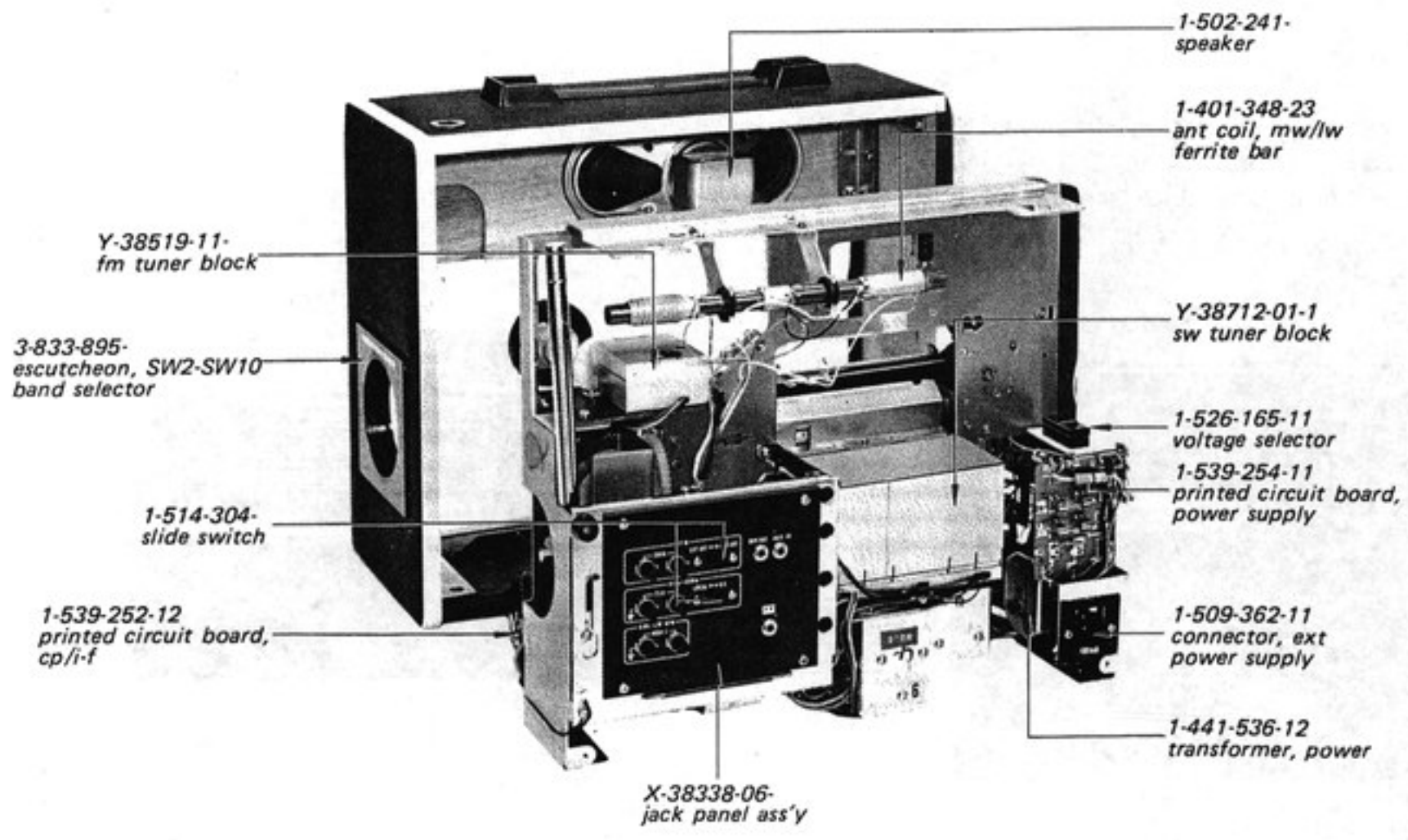


Fig. 1-9

## SECTION 2 DISASSEMBLY

### 2-1. CHASSIS REMOVAL

1. Pull off the six knobs shown in Fig. 2-1.
2. Remove the two screws and carrying handle as shown in Fig. 2-1.

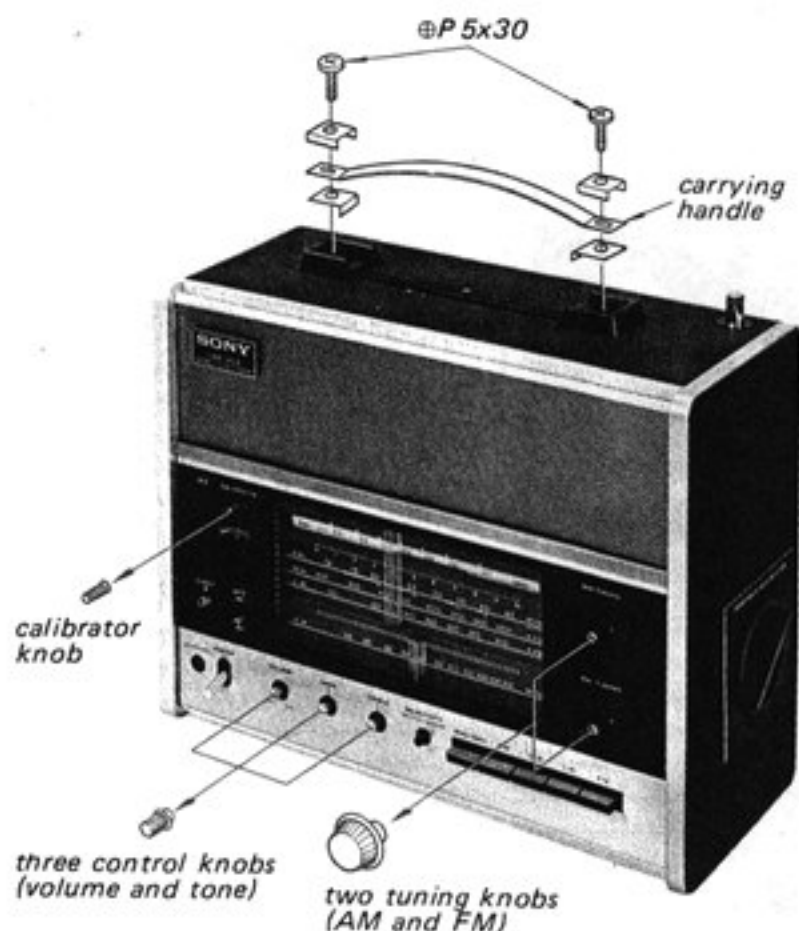


Fig. 2-1

5. Remove the four screws marked  $\Delta$  which fasten the front panel to the chassis in Fig. 2-3.
6. Loosen a screw marked  $\circ$  and remove the telescopic antenna.
7. Remove the speaker socket as shown in Fig. 2-3.
8. Now, the front panel is removable as shown in Fig. 2-4.
9. Remove the three screws and two rubber feet as shown in Fig. 2-4.

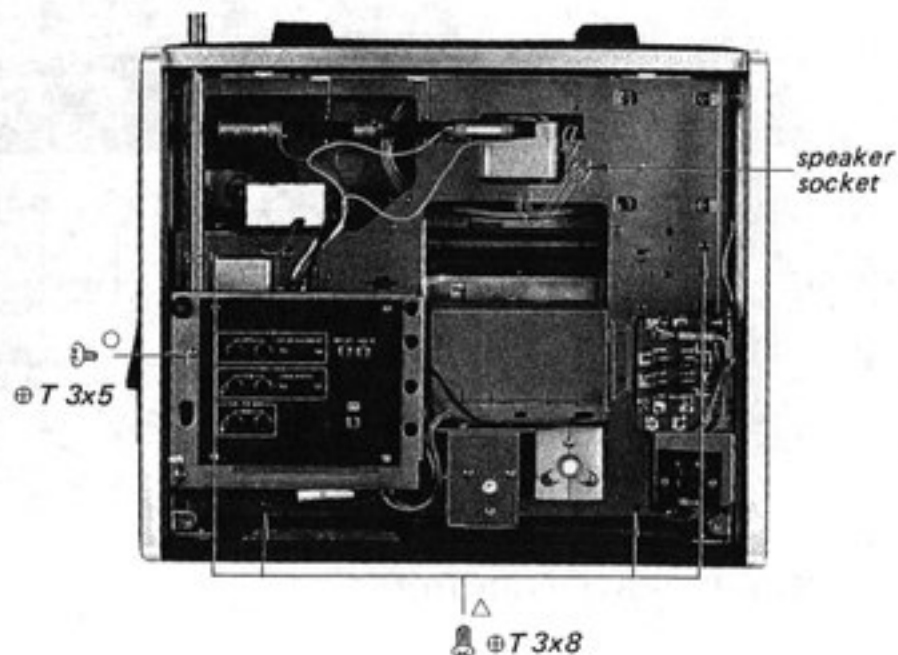


Fig. 2-3

3. Remove the battery lid and take out batteries and ac cord.
4. Remove the three screws shown in Fig. 2-2.

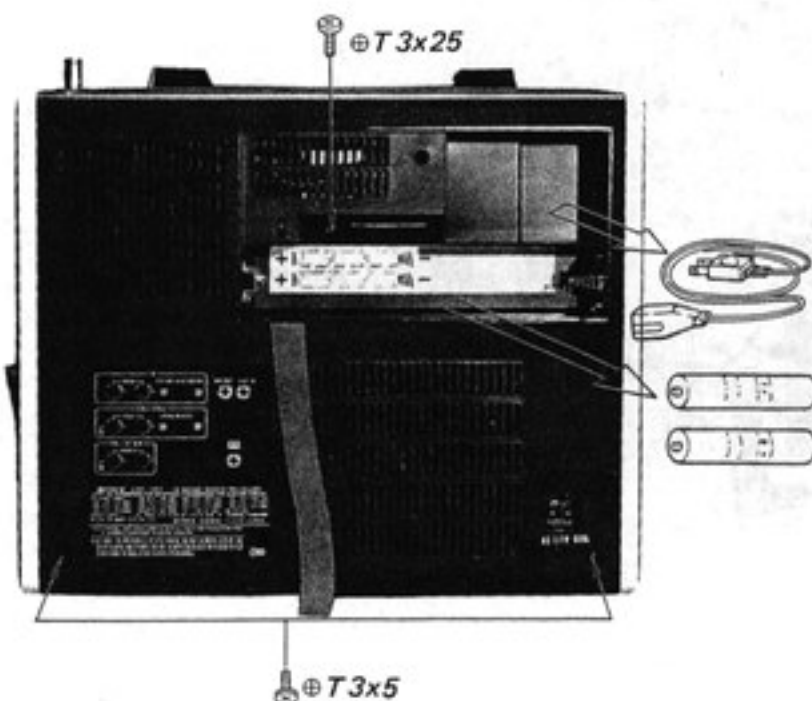


Fig. 2-2

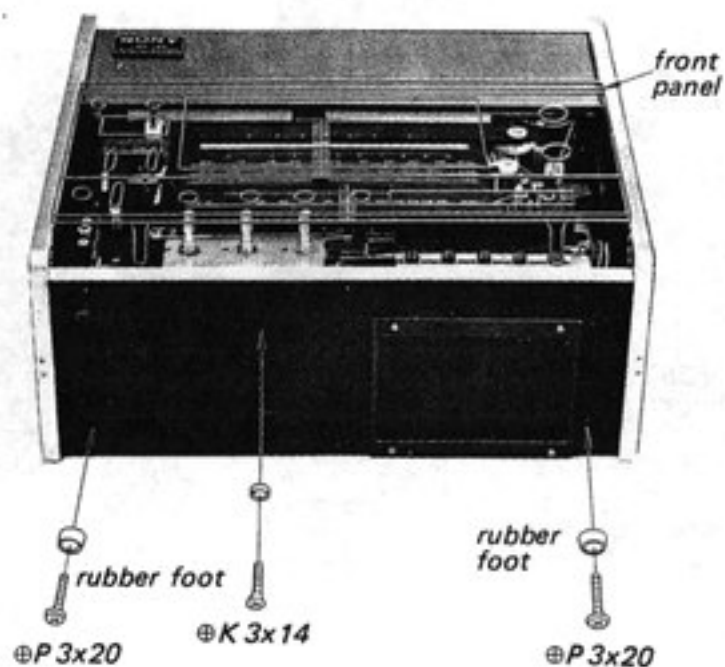


Fig. 2-4

10. Loosen the three screws and pull off the sw band selector knob as shown in Fig. 2-5.
11. Now, the chassis is removable as shown in Fig. 2-6.

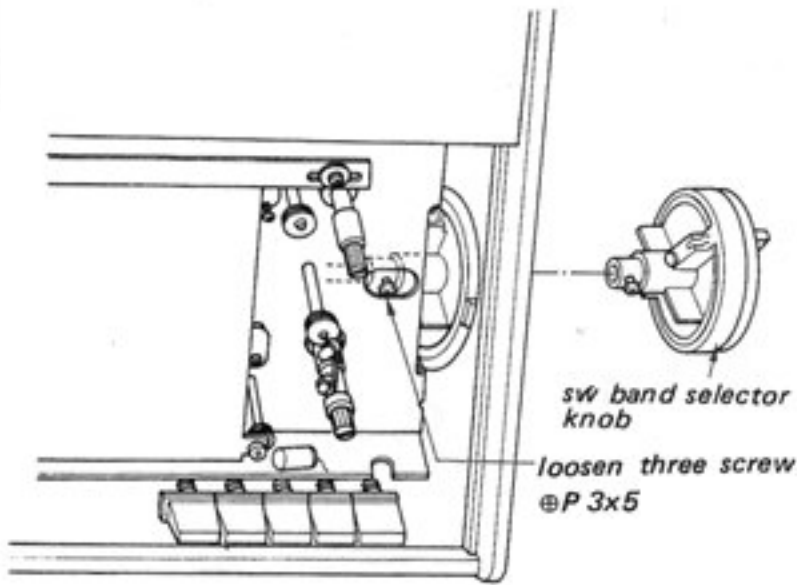


Fig. 2-5

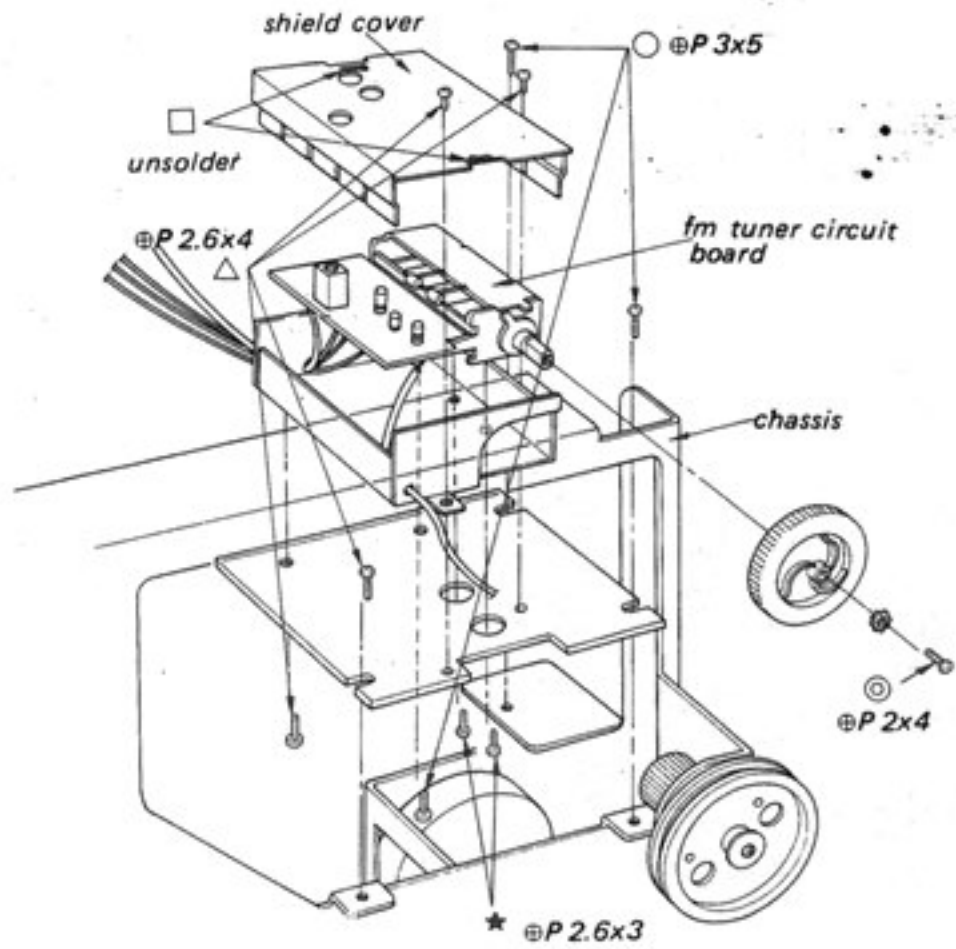


Fig. 2-7

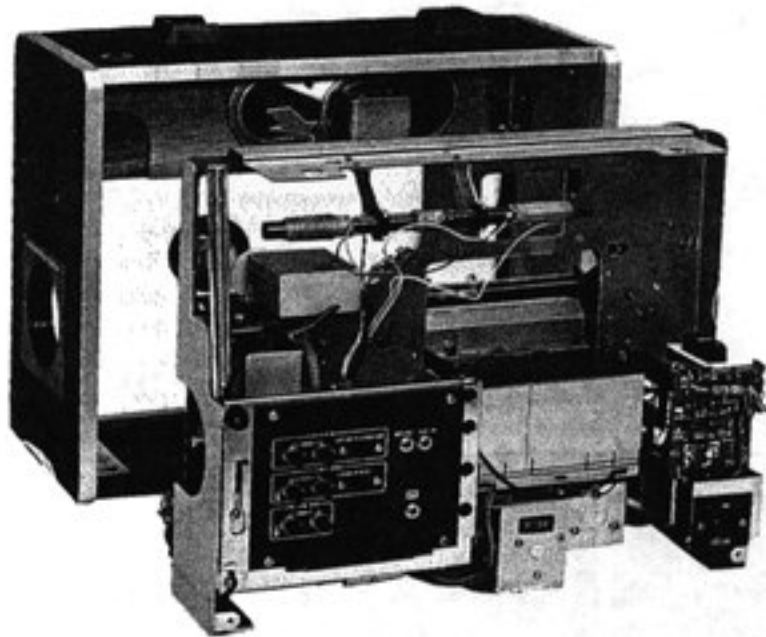


Fig. 2-6

**2-2. FM TUNER REMOVAL**

1. Remove the chassis.
2. Remove the seven screws marked  $\circ$  and  $\triangle$  in Fig. 2-7.
3. Remove the two screws marked  $\star$ .
4. Remove the screw marked  $\odot$ .
5. Unsolder the two soldered portions on the shield cover marked  $\square$ .
6. Take out the shield cover and fm tuner circuit board as illustrated in Fig. 2-7.

**2-3. SW TUNER REMOVAL**

1. Remove the chassis.
2. Unsolder the ten lead wires shown in Fig. 2-8.

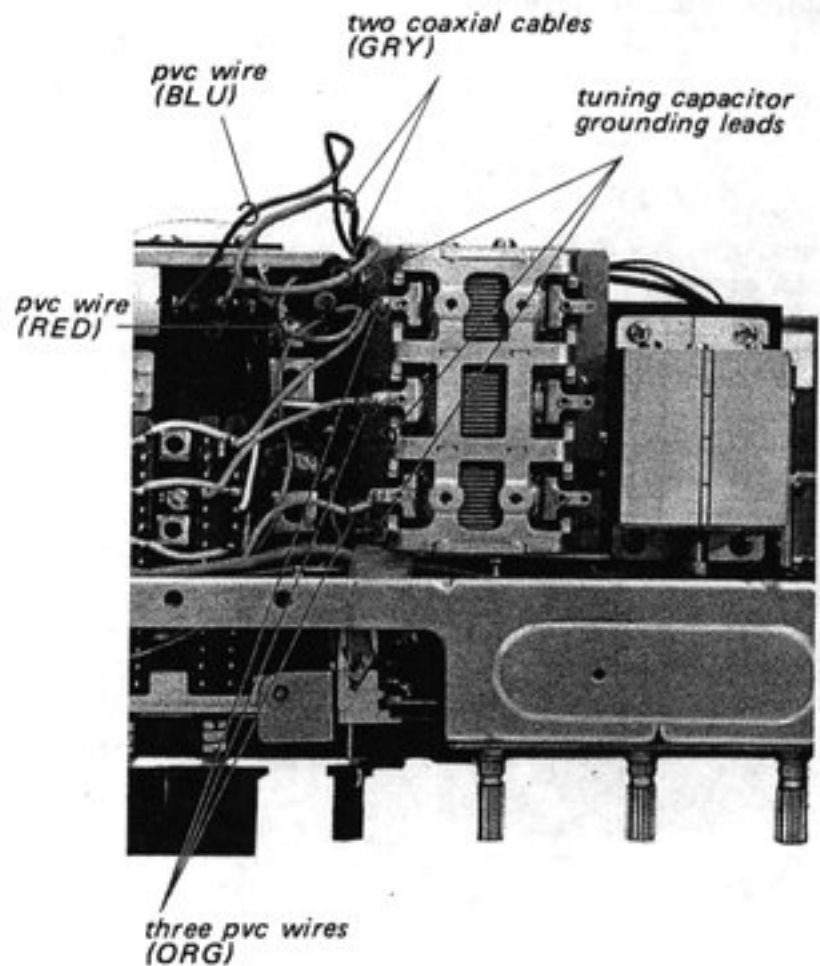


Fig. 2-8

3. Remove the five screws and the shield cover as shown in Fig. 2-9 and unsolder the two lead wires.
4. Loosen the four screws marked ○.
5. Now, sw tuner block is removable in the direction shown by the arrow.

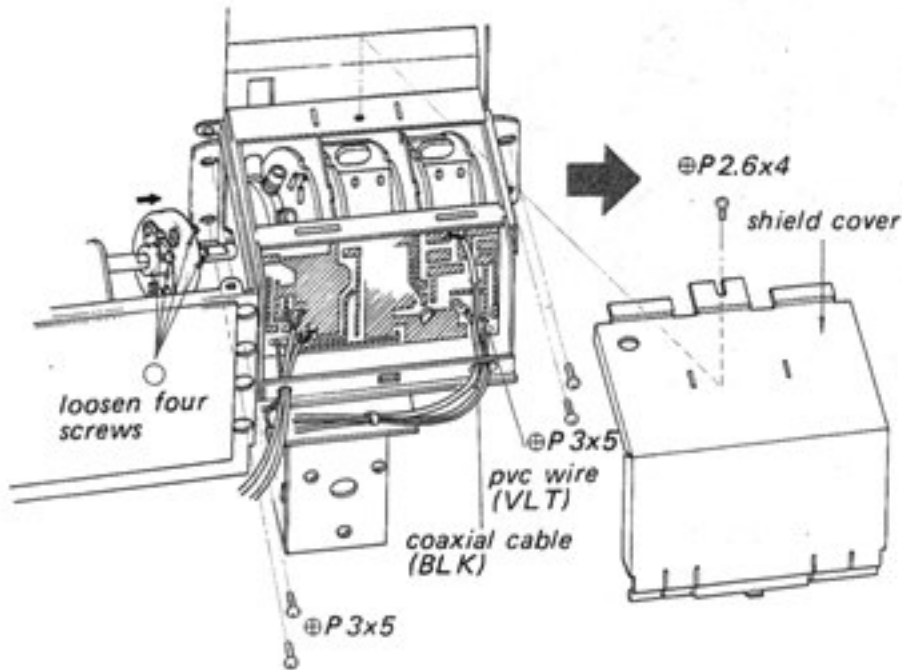


Fig. 2-9

3. Remove the four screws at the jack panel as illustrated in Fig. 2-10 and unsolder the six lead wires shown in Fig. 2-11.
4. Remove the three screws shown in Fig. 2-12.
5. Unsolder the three lead wires.
6. Loosen the four lead wires from the lead wire holding lug.
7. Slide off the CP-IF circuit board in the direction shown by the arrow in Fig. 2-12.

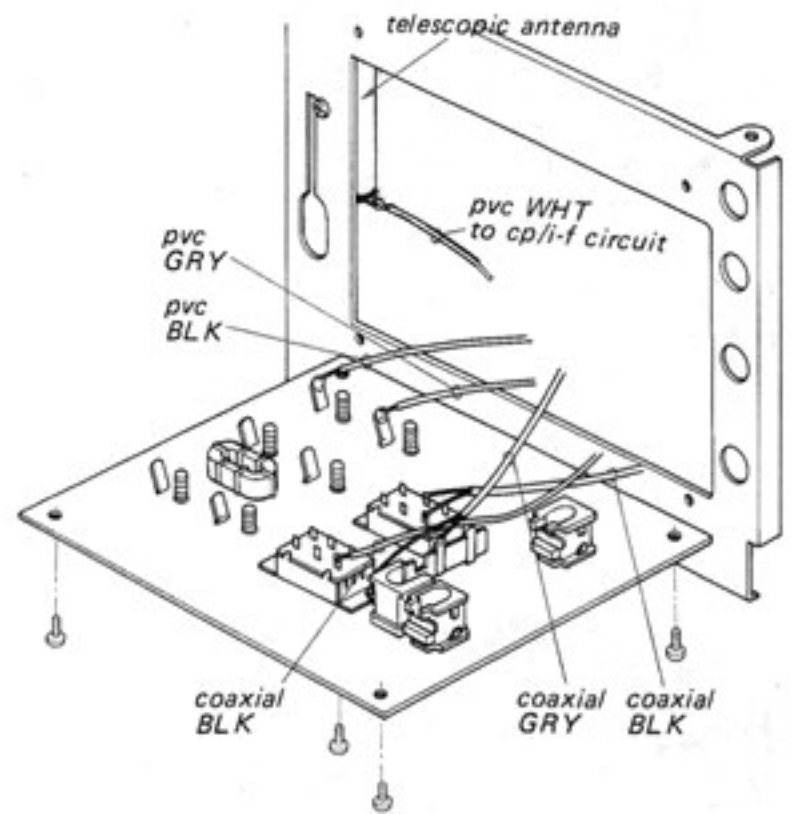


Fig. 2-11

**2-4. CP/IF CIRCUIT BOARD REMOVAL**

1. Unsolder the same ten lead wires in Fig. 2-8 as sw tuner removal.
2. Unsolder the six lead wires at ferrite bar antenna as shown in Fig. 2-10.

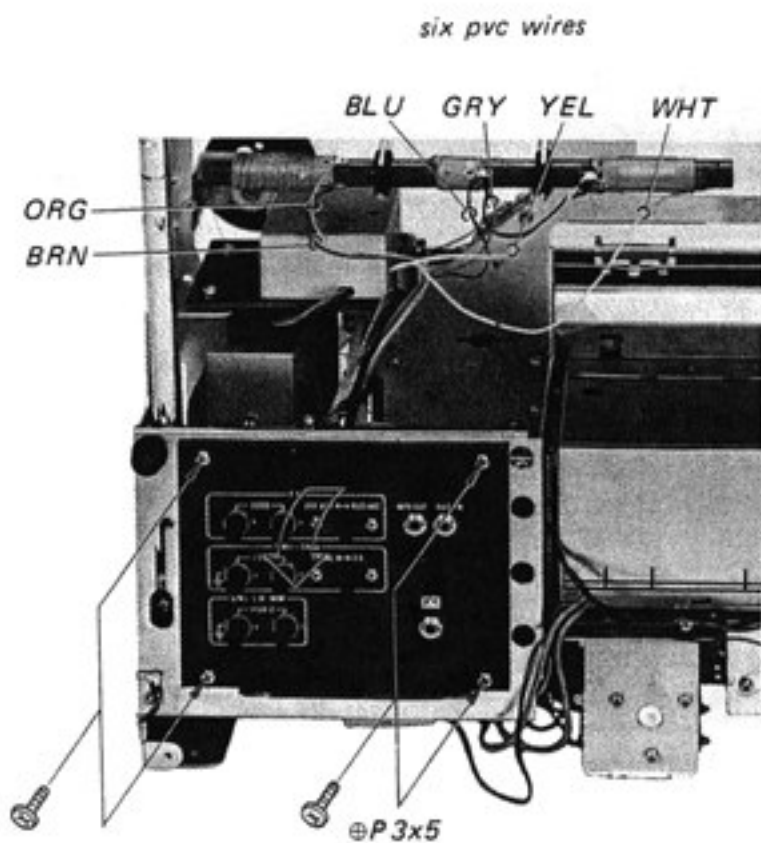


Fig. 2-10

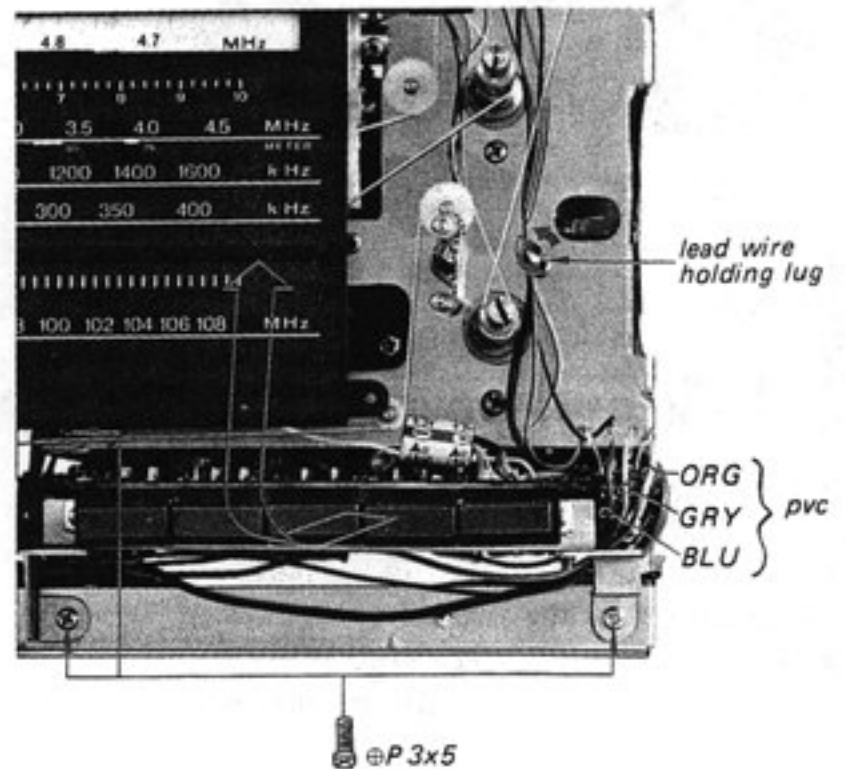


Fig. 2-12

### 2-5. POWER SUPPLY CIRCUIT BOARD REMOVAL

1. Remove the two screws shown in Fig. 2-13.
2. Turn the circuit board in the direction shown by the arrow.

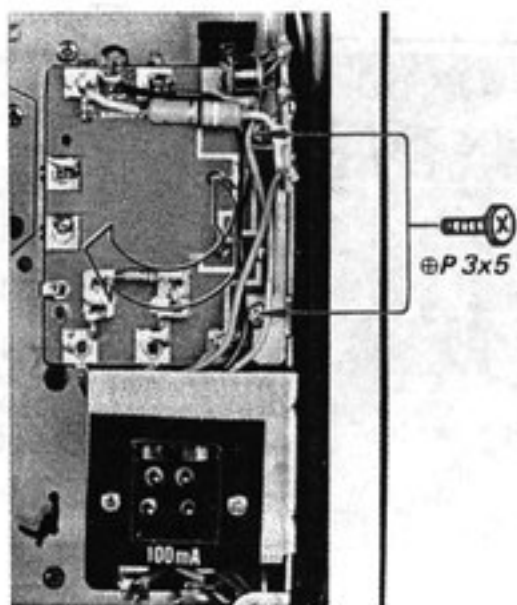


Fig. 2-13

### 2-6. AF CIRCUIT BOARD REMOVAL

1. Remove the four screws shown in Fig. 2-14.
2. Remove the circuit board in the direction shown by the arrow.

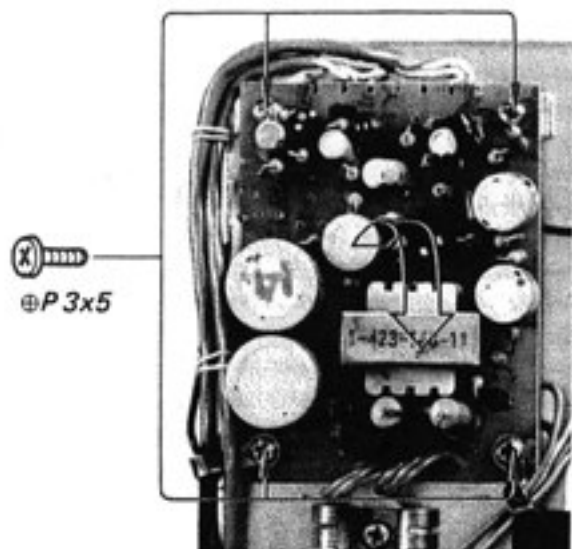


Fig. 2-14

### 2-7. DIAL SCALE AND DIAL DRUM REMOVAL

1. Remove the chassis.
2. Remove the four screws shown in Fig. 2-15.
3. Release the pointers from dial cords.

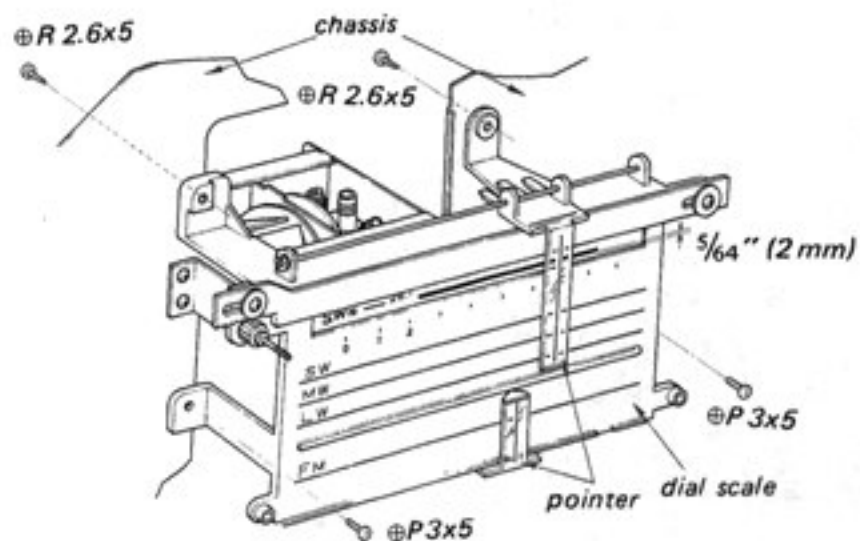


Fig. 2-15

4. Remove the dial scale.
5. Remove the drum holder A by removing the two screws marked ⊙ in Fig. 2-16.
6. Release the two screws marked ☆ in Fig. 2-16.
7. Pull the dial drum towards you.

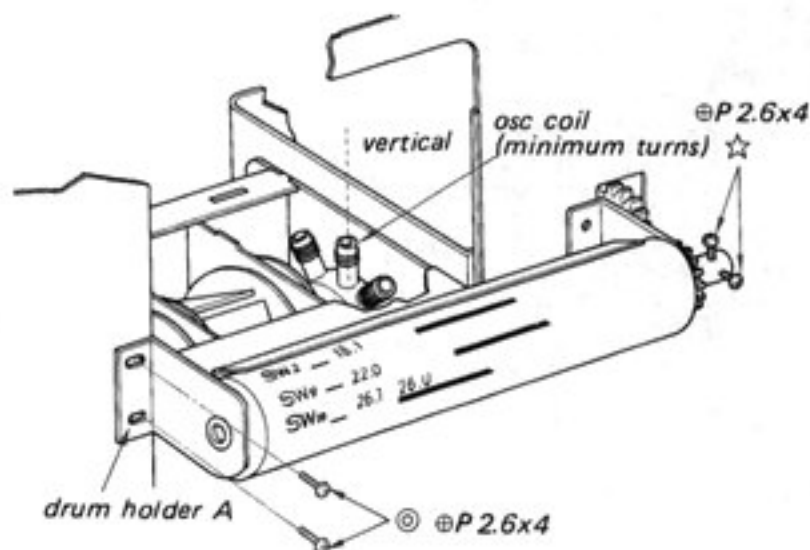


Fig. 2-16

### Dial Drum Reassembly

1. Turn the sw band selector so that the osc coil which has the minimum turns comes to the vertical position as shown in Fig. 2-16.
2. Attach the dial drum to the drum holders setting the two screws marked ⊙ in Fig. 2-16.
3. Set the dial scale.
4. Turn the dial drum so that the drum indicates SW10 and the distance between the dial scale and the line on the drum becomes 5/64 inches (2 mm) as shown in Fig. 2-15.
5. Fasten the two screws marked ☆ in Fig. 2-16.

**2-8. DIAL CORD RESTRINGING**

*Preparation*

1. Remove the chassis.
2. Remove the four screws shown in Fig. 2-17 and take out the dial scale.
3. Remove the volume holder by removing the two screws as shown in Fig. 2-18.

4. Rotate the driving pulley for a-m fully clockwise to its minimum capacitance position as shown in Fig. 2-19.
5. Rotate the driving pulley for fm band fully counterclockwise to its minimum capacitance position as shown in Fig. 2-20.

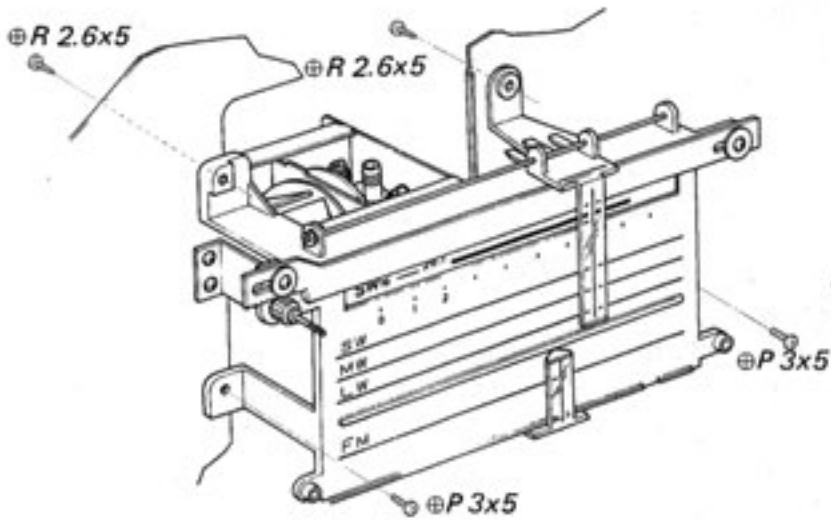


Fig. 2-17

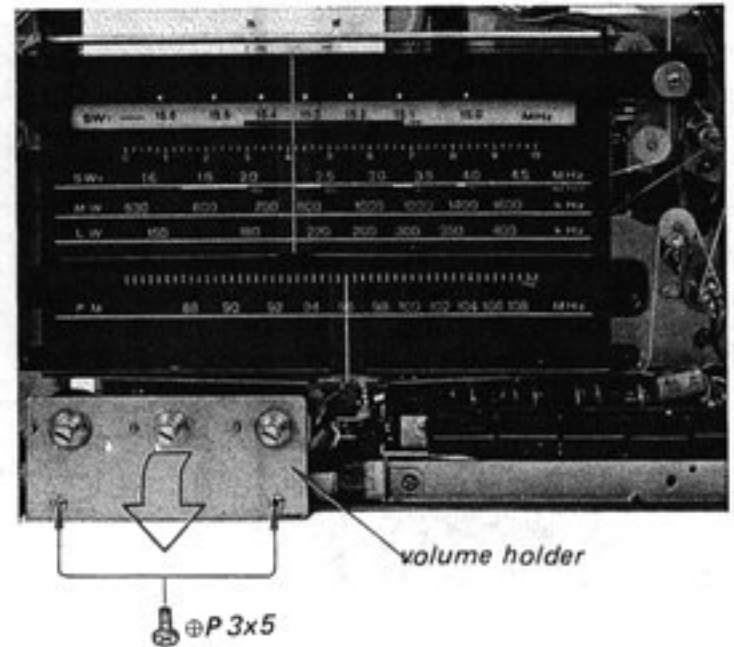


Fig. 2-18

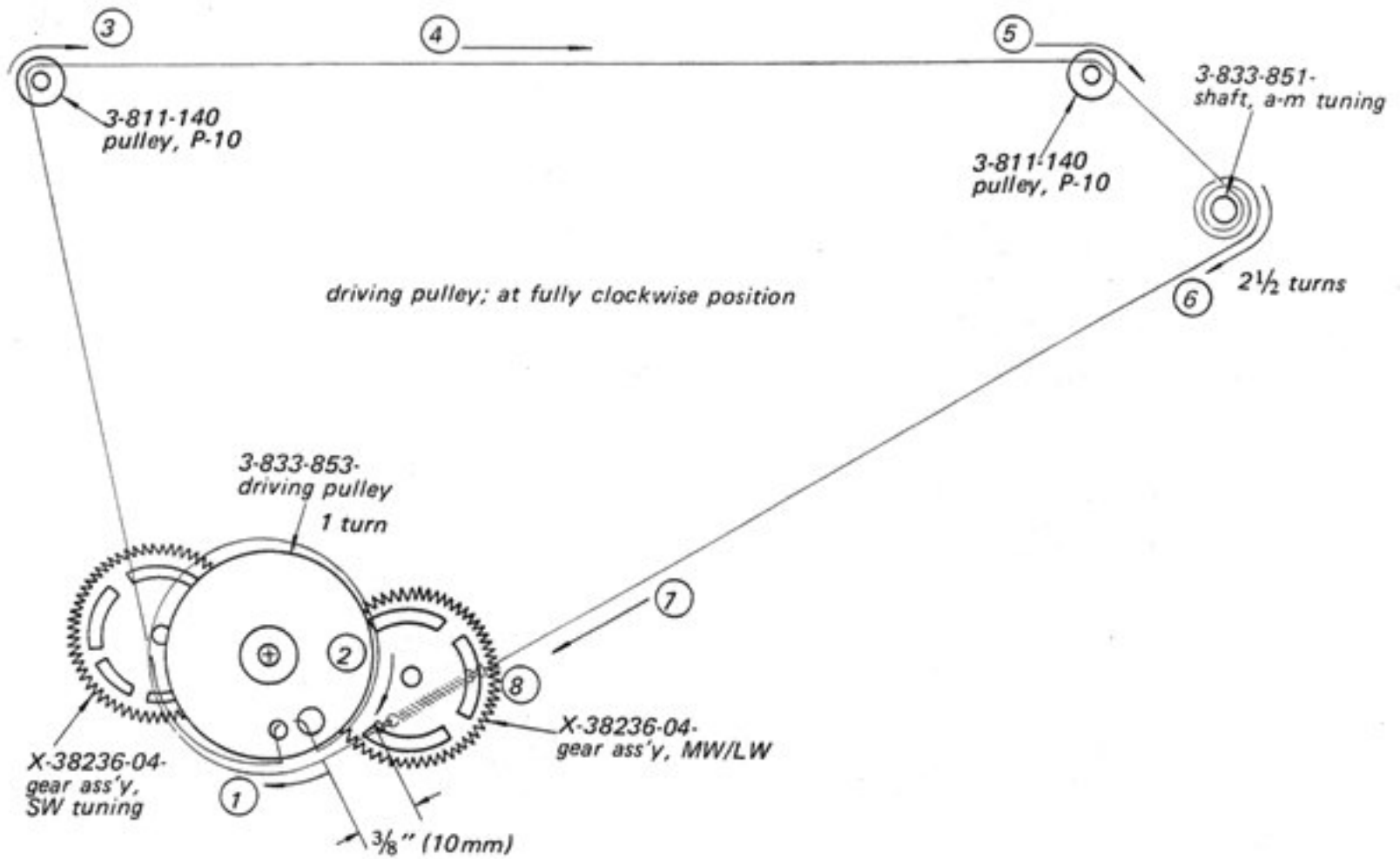
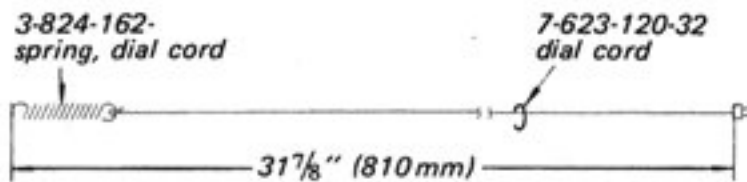


Fig. 2-19

2. Fm Tuning Capacitor Driving Cord

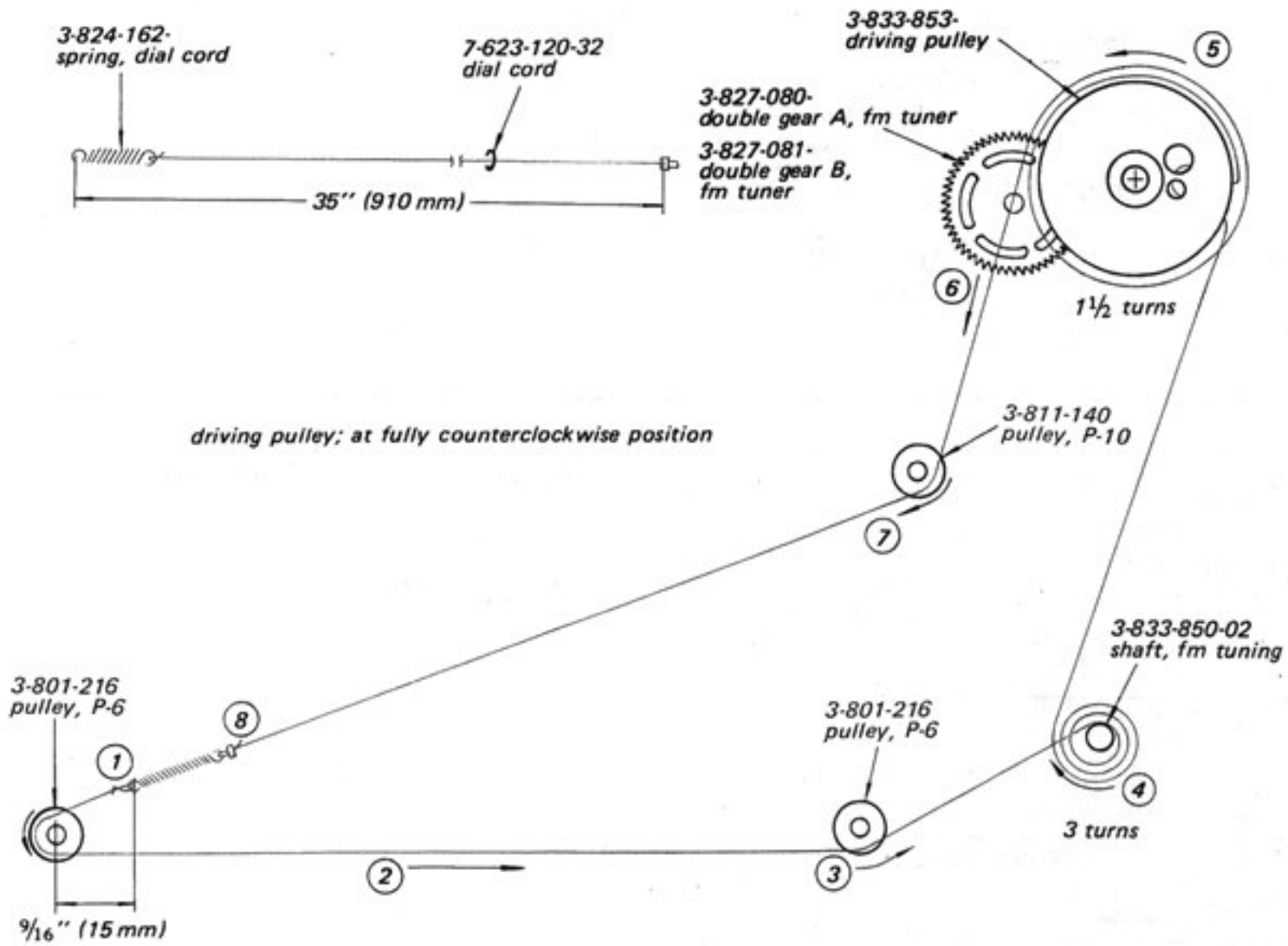


Fig. 2-20

3. Pointer Setting

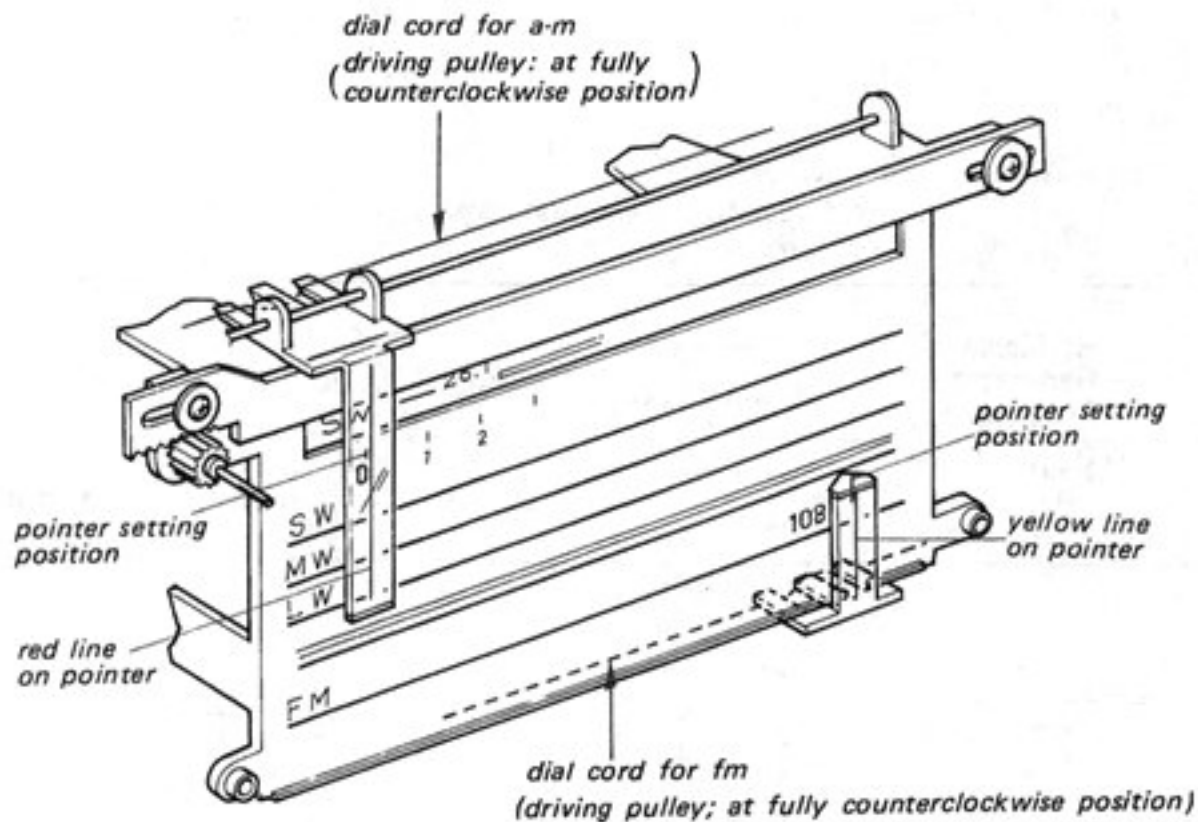


Fig. 2-21

## SECTION 3 ADJUSTMENT PROCEDURES

### 3-1. IF ALIGNMENT

Test Equipment/Tools Required: 10.7 MHz Sweep Generator  
 Rf signal generator (for fm and a-m)  
 Oscilloscope  
 VTVM  
 Loop antenna  
 Screw driver for alignment

#### 1. FM IF ALIGNMENT

Preparation: Band selector: FM  
 AFC: OFF  
 Selectivity: SHARP  
 Local/DX: DX

Sweep Generator Coupling	Sweep Generator Frequency	Oscilloscope Connection	Adjust	Remarks
Direct connection to EXT. ANT. 300Ω (See Fig. 3-1.)	10.7 MHz	MPX OUT jack	IFT F101 IFT F301 IFT F302 IFT F303 IFT F304	Adjust for maximum amplitude and symmetrical "S" curve on the scope. (See Fig. 3-2.)  Ant. Switch: EXT. ANT.

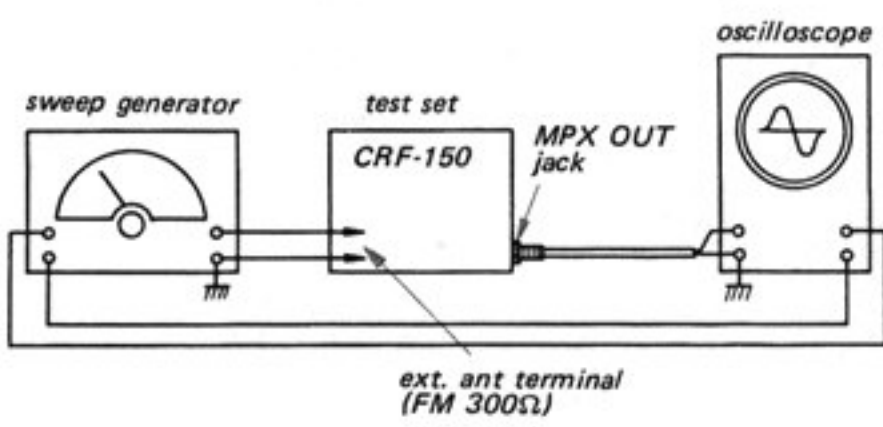


Fig. 3-1 Fm i-f alignment setup

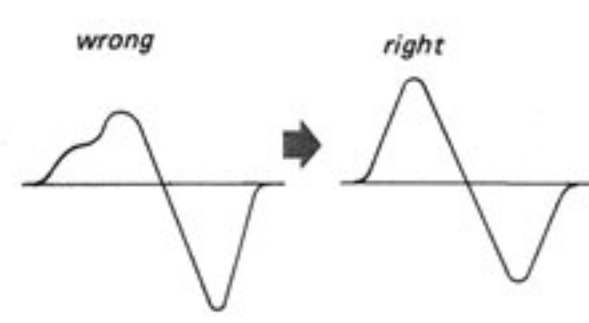


Fig. 3-2 "S" curve on oscilloscope

#### 2. AM IF ALIGNMENT

Preparation: Band selector: MW  
 Tuning Capacitor: minimum capacitance position

Rf Signal Generator Coupling	Rf Signal Generator Frequency	VTVM Connection	Adjust	Remarks
Loop antenna (See Fig. 3-3.)	455 kHz (1 kHz 30% a-m modulated)	MPX OUT jack	IFT A301	Adjust for maximum meter reading.

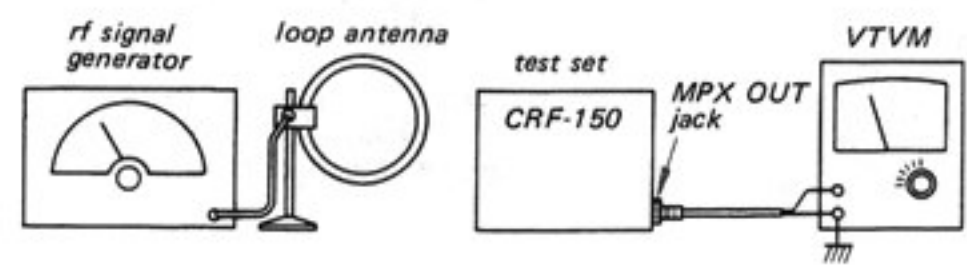


Fig. 3-3 A-m i-f alignment, MW/LW frequency coverage and tracking adjustment setup



## 3-2. FREQUENCY COVERAGE AND TRACKING ADJUSTMENT

Preparation: VTVM Connection: To MPX OUT jack  
 Modulation: FM ..... 400 Hz  $\pm$  22.5 kHz frequency-modulated signal  
 AM ..... 1 kHz 30% amplitude-modulated signal  
 AFC: OFF  
 Selectivity: SHARP

Adjustment	Rf Signal Generator Coupling	Rf Signal Generator Frequency	Receiver Dial Setting	Adjust	Remarks
FM Frequency Coverage	Direct connection to ext. ant. terminal FM 300 $\Omega$ See Fig. 3-4.	85.5 MHz	Fully left	FM osc coil L104	Band Selector: FM Ant Switch: EXT Adjust for maximum meter reading.
		109.5 MHz	Fully right	FM osc trimmer CT1-4	
FM Tracking	The special test equipment required for this adjustment makes this strictly a factory adjustment.				
MW Frequency Coverage	Loop antenna See Fig. 3-3.	528 kHz	Fully left	MW osc coil L312	Band Selector: MW Adjust for maximum meter reading.
		1,650 kHz	Fully right	MW osc trimmer CT309	
MW Tracking		620 kHz	Tune to 620 kHz signal	MW ant coil L304-1 MW rf coil L308	
		1,400 kHz	Tune to 1,400kHz signal	MW ant trimmer CT301-2 MW rf trimmer CT305	
LW Frequency Coverage	- ditto -	145 kHz	Fully left	LW osc coil L313	Band Selector: LW Adjust for maximum meter reading.
		410 kHz	Fully right	LW osc trimmer CT310	
LW Tracking		160 kHz	Tune to 160 kHz	LW ant coil L304-2 LW rf coil L309	
		380 kHz	Tune to 380 kHz	LW ant trimmer CT301-3 LW rf trimmer CT306	
SW1 Frequency Coverage	Direct connection to ext. ant. terminal See Fig. 3-5.	1.55 MHz	Fully left	SW1 osc coil L311	Band Selector: SW1 Unsolder a blue lead shown in Fig. 3-6. Adjust for maximum meter reading.
		4.6 MHz	Fully right	SW1 osc trimmer CT308	
SW1 Tracking		1.8 MHz	Tune to 1.8 MHz	SW1 ant coil L303 SW1 rf coil L307	
		4.2 MHz	Tune to 4.2 MHz	SW1 ant trimmer CT301-1 SW1 rf trimmer CT304	

Adjustment	Rf Signal Generator Coupling	Rf Signal Generator Frequency	Receiver Dial Setting	Adjust	Remarks
SW2-SW10 1st IF Frequency Coverage	To the base of Q301 through a capacitor 0.01 - 0.04 $\mu$ F See Fig. 3-7 and Fig. 3-8.	1.55 MHz	Fully left	SW2-SW10, 2nd osc coil L310	Band Selector: SW2 Adjust for maximum meter reading.
		2.25 MHz	Fully left	SW2-SW10, 2nd osc trimmer CT307	
SW2-SW10 1st IF Tracking		1.6 MHz	Tune to 1.6 MHz signal	SW2-SW10, 1st i-f coil L302, L306	
		2.2 MHz	Tune to 2.2 MHz	SW2-SW10, 1st i-f trimmer CT302, CT303	
SW2 Frequency Coverage	To the SW2-SW10 ext. ant. termi- nal through a dummy ant. See Fig. 3-9. and Fig. 3-10.	4.65 MHz	Fully left	SW2 1st osc coil L207	Band Selector: SW2 DX-LOCAL Switch: DX Unsolder a violet lead shown in Fig. 3-10. Adjust for maximum meter reading.
SW2 Tracking		4.8 MHz	Tune to 4.8 MHz signal	SW2 - SW4 ant coil L201 rf coil L204	
		5.2 MHz	Tune to 5.2 MHz signal	SW2 ant trimmer CT201 SW2 rf trimmer CT210	
SW3 Frequency Coverage	- ditto -	5.75 MHz	Fully left	SW3 1st osc coil L208	Band Selector: SW3 DX-LOCAL Switch: DX Adjust for maximum meter reading.
SW3 Tracking		6.3 MHz	Tune to 6.3 MHz	SW3 ant trimmer CT202 SW3 rf trimmer CT211	
SW4 Frequency Coverage	- ditto -	6.95 MHz	Fully left	SW4 1st osc coil L209	Band Selector: SW4 DX-LOCAL Switch: DX Adjust for maximum meter reading.
SW4 Tracking		7.5 MHz	Tune to 7.5 MHz	SW4 ant trimmer CT203 SW4 rf trimmer CT212	
SW5 Frequency Coverage	- ditto -	9.45 MHz	Fully left	SW5 1st osc coil L210	Band Selector: SW5 DX-LOCAL Switch: DX Adjust for maximum meter reading.
SW5 Tracking		9.6 MHz	Tune to 9.6 MHz signal	SW5-SW7 ant coil L202 rf coil L205	
		10.0 MHz	Tune to 10.0 MHz signal	SW5 ant trimmer CT204 SW5 rf trimmer CT213	
SW6 Frequency Coverage	- ditto -	11.55 MHz	Fully left	SW6 1st osc coil L211	Band Selector: SW6 DX-LOCAL Switch: DX Adjust for maximum meter reading.
SW6 Tracking		12.1 MHz	Tune to 12.1 MHz signal	SW6 ant trimmer CT205 SW6 rf trimmer CT214	

Adjustment	Rf Signal Generator Coupling	Rf Signal Generator Frequency	Receiver Dial Setting	Adjust	Remarks
SW7 Frequency Coverage	- ditto -	14.95 MHz	Fully left	SW7 1st osc coil L212	Band Selector: SW7 DX-LOCAL Switch: DX Adjust for maximum meter reading.
SW7 Tracking		15.5 MHz	Tune to 15.5 MHz signal	SW7 ant trimmer CT206 SW7 rf trimmer CT215	
SW8 Frequency Coverage	- ditto -	17.45 MHz	Fully left	SW8 1st osc coil L213	Band Selector: SW8 DX-LOCAL Switch: DX Adjust for maximum meter reading.
SW8 Tracking		17.6 MHz	Tune to 17.6 MHz signal	SW8 - SW10 ant coil L203 rf coil L206	
		18.0 MHz	Tune to 18.0 MHz signal	SW8 ant trimmer CT207 SW8 rf trimmer CT216	
SW9 Frequency Coverage	- ditto -	21.35 MHz	Fully left	SW9 1st osc coil L214	Band Selector: SW9 DX-LOCAL Switch: DX Adjust for maximum meter reading.
SW9 Tracking		21.9 MHz	Tune to 21.9 MHz	SW9 ant trimmer CT208 SW9 rf trimmer CT217	
SW10 Frequency Coverage	- ditto -	25.45 MHz	Fully left	SW10 1st osc coil L215	Band Selector: SW10 DX-LOCAL Switch: DX Adjust for maximum meter reading.
SW10 Tracking		26.0 MHz	Tune to 26.0 MHz	SW10 ant trimmer CT209 SW10 rf trimmer CT218	

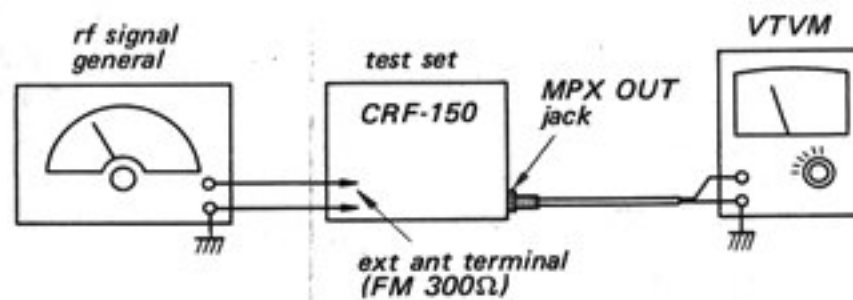


Fig. 3-4 Fm frequency coverage and tracking adjustment setup

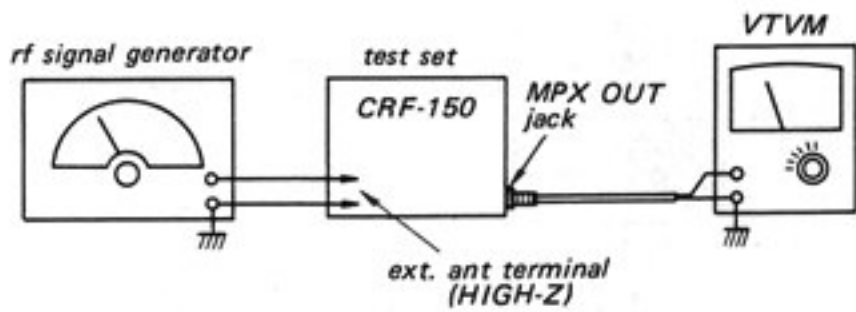


Fig. 3-5 SW1 frequency coverage and tracking adjustment setup

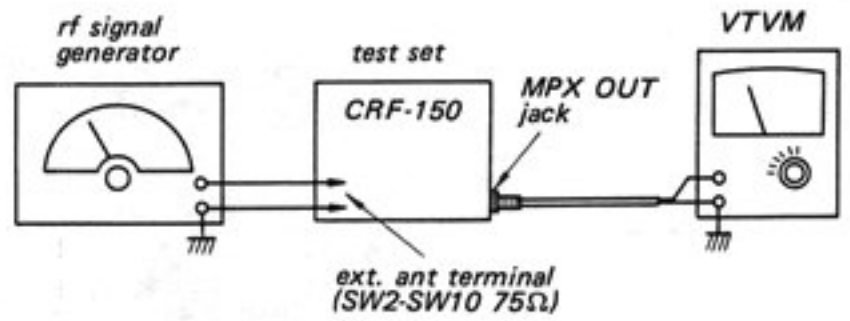


Fig. 3-9 SW2-SW10 frequency coverage and tracking adjustment setup

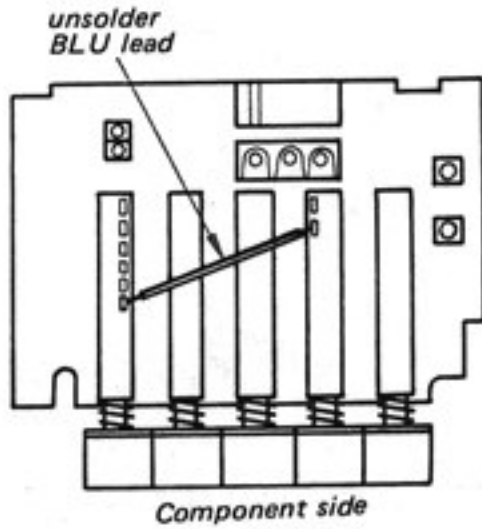


Fig. 3-6 Blue lead on cp circuit board

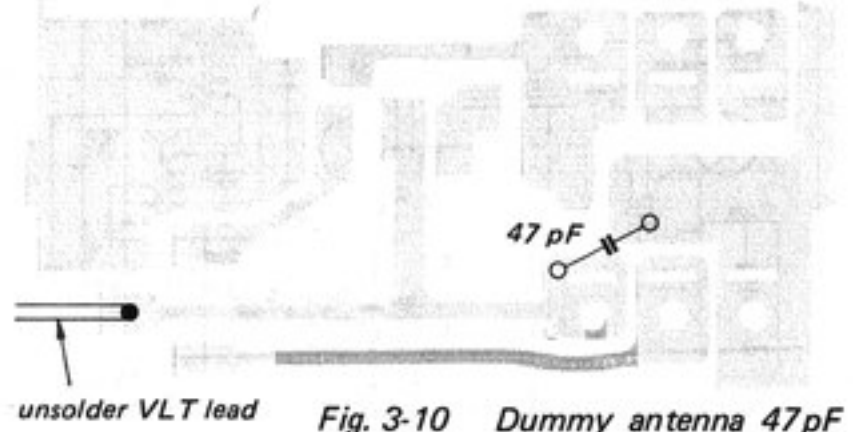


Fig. 3-10 Dummy antenna 47 pF on sw tuner front end

**3-3. ADJUSTING PARTS LOCATIONS**

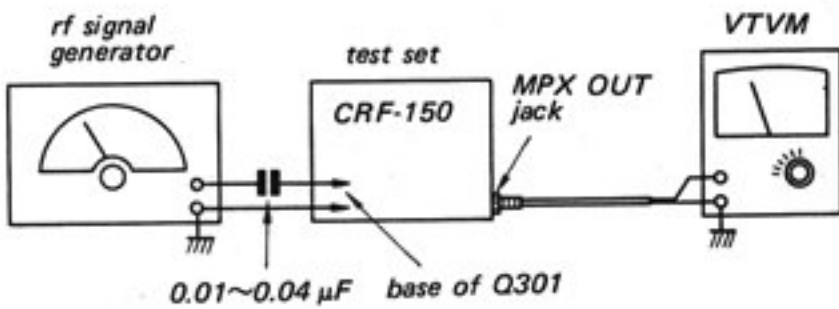


Fig. 3-7 SW2-SW10 1st i-f frequency coverage and tracking adjustment setup

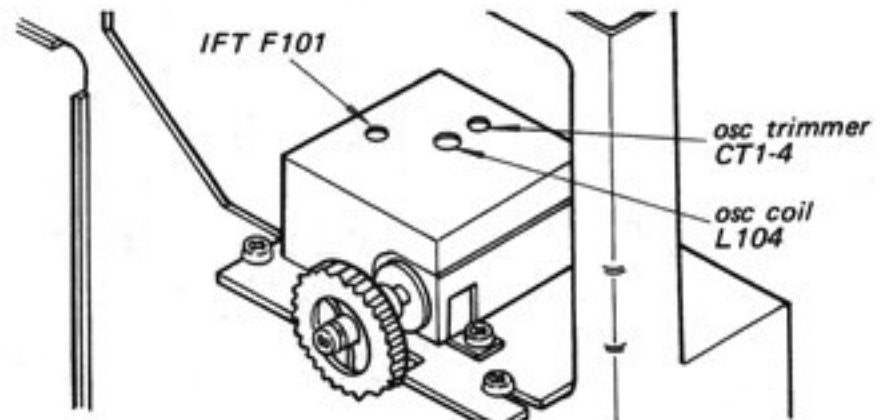


Fig. 3-11 Fm tuner block adjustments on fm tuner block

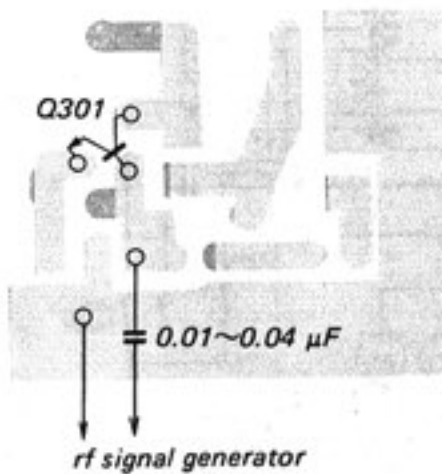


Fig. 3-8 Signal generator connection

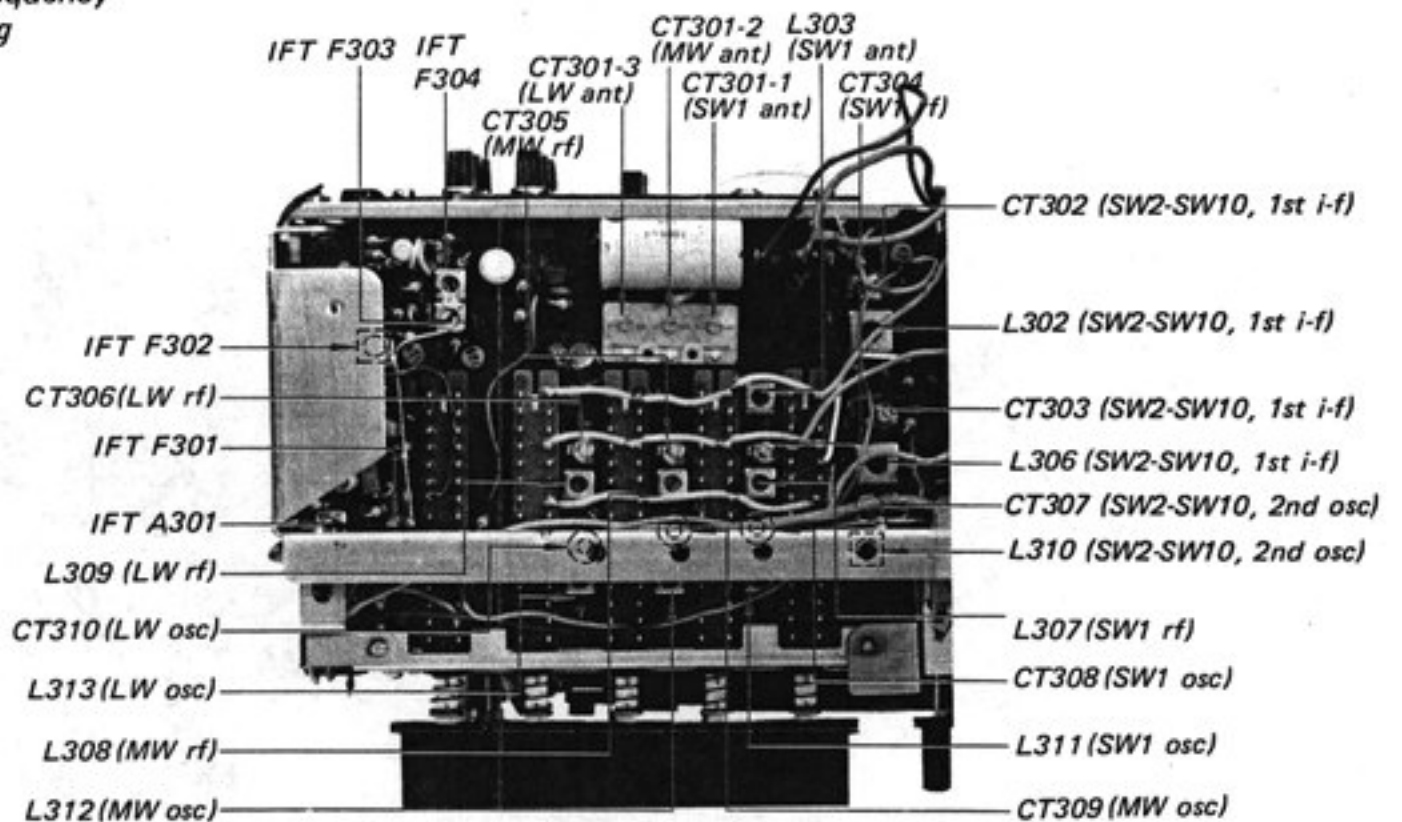


Fig. 3-12 Cp/i-f circuit board adjustments

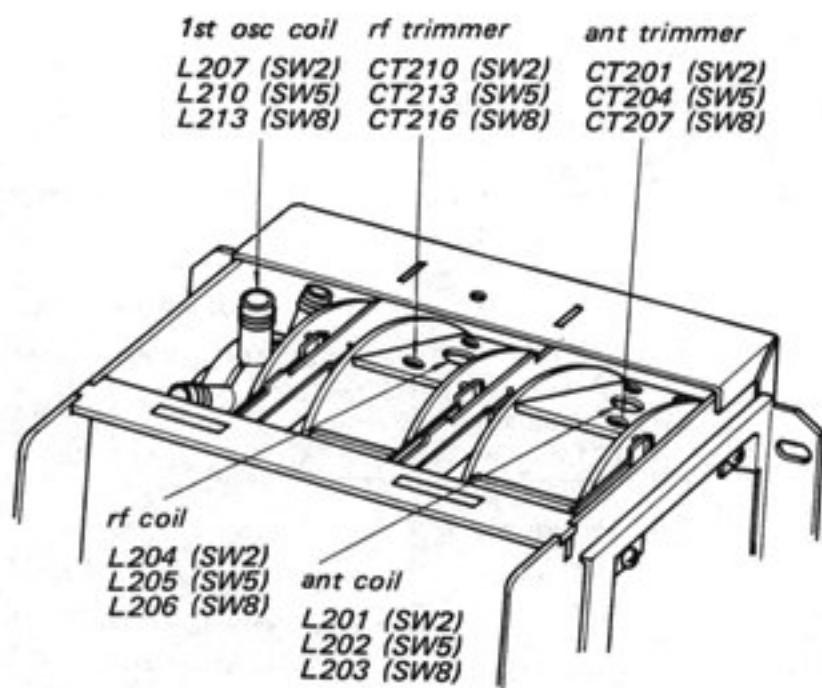


Fig. 3-13 Adjusting parts for SW2, SW6, SW8

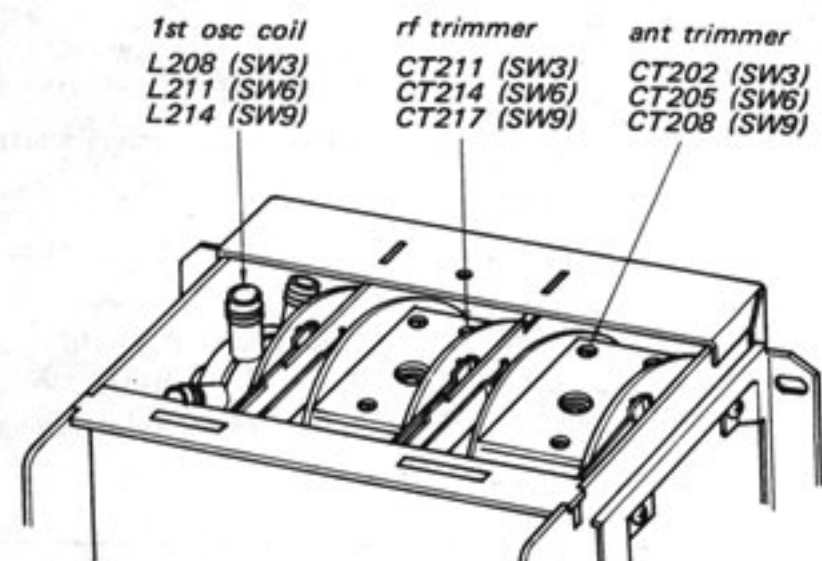


Fig. 3-14 Adjusting parts for SW3, SW6, SW9

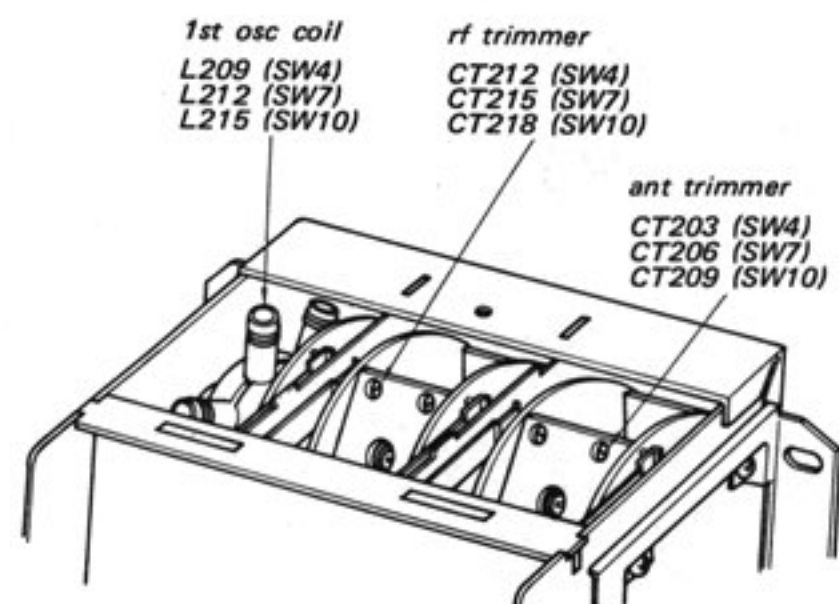


Fig. 3-15 Adjusting parts for SW4, SW7, SW10

### 3-4. VOLTAGE AND CURRENT ADJUSTMENT

#### 1. Regulator Voltage

Parts to be selected: R369

Band selector: MW

Power requirement: ac

Adjustment: R369 must be selected to obtain 4.5V at emitter of Q309.

R369:	1/4 W carbon resistor,
1-244-670-	750Ω
1-244-671-	820Ω
1-244-672-	910Ω
1-244-673-	1 kΩ
1-244-674-	1,100Ω
1-244-675-	1,200Ω

#### 2. A-m I-f Current

Parts to be selected: R338

Band selector: MW

Power requirement: ac

Adjustment: R338 must be selected to obtain 0.27V at emitter of Q306.

R338:	1/4 W carbon resistor,
1-244-720-	91 kΩ
1-244-721-	100 kΩ
1-244-722-	110 kΩ
1-244-723-	120 kΩ
1-244-724-	130 kΩ
1-244-725-	150 kΩ
1-244-726-	160 kΩ

#### 3. Fm I-f Current

Parts to be selected: R343

Band selector: FM

Power requirement: ac

Adjustment: R343 must be selected to obtain 0.31V at emitter of Q306.

R343:	1/4 W carbon resistor,
1-244-672-	910Ω
1-244-673-	1 kΩ
1-244-674-	1,100Ω
1-244-675-	1,200Ω
1-244-676-	1,300Ω
1-244-677-	1,500Ω

#### 4. Sw Agc Bias

Parts to be adjusted: R212 (100 kΩ adjustable)

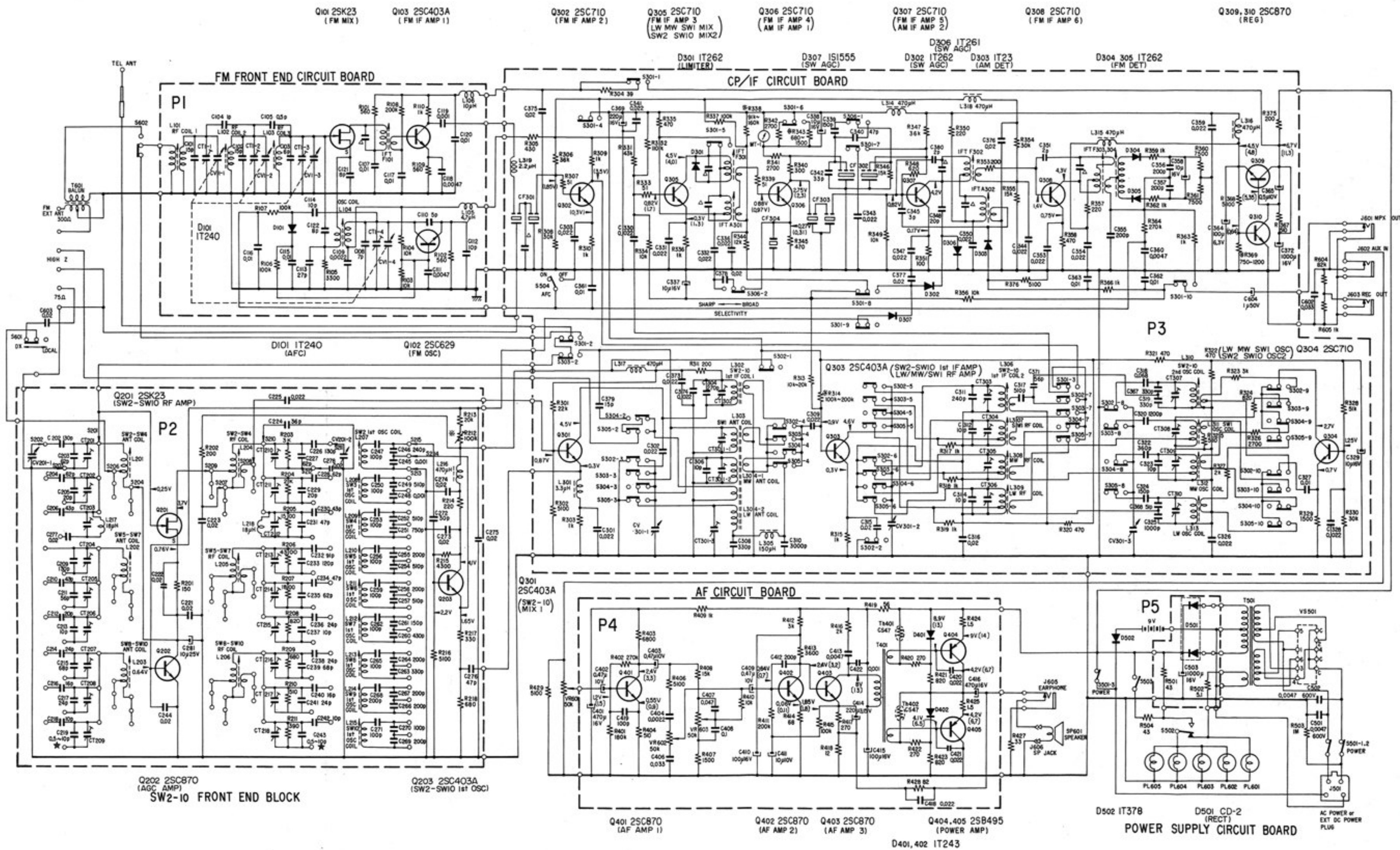
Band selector: SW2-SW10

Power requirement: ac or dc


Adjustment: R212 must be adjusted to obtain 0.5V across resistor R201.

SECTION 4  
SCHEMATIC AND MOUNTING DIAGRAMS

4-1. SCHEMATIC DIAGRAM

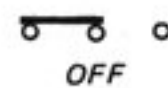
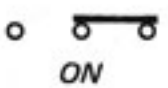
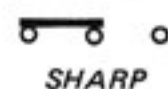

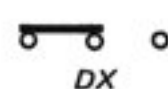



Note:

1.  shows grounding to the chassis.
2. All resistors and capacitors are in  $\Omega$  and  $\mu F$ , unless otherwise indicated.
3. Capacitors marked  $\Delta$  are built in i-f transformers.
4. Capacitors marked  $\star$  are added for the unit that the best tracking point is out of the adjustable range.
5. The symbol  $\ast$  indicates a component whose value is selected to yield normal operating condition.
6. Voltage values are measured from point indicated to ground circuit with a dc voltmeter (20k $\Omega$ /V) and current values are measured with a dc ammeter. Voltage and current values are taken with no radio signal received.
7. The values shown in ( ) are taken with fm reception and in [ ] with ac power input.
8. Variations may be noted due to normal production tolerances.

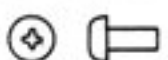





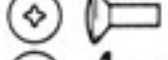
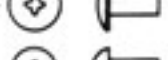

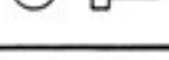
Switch Functions

Ref. No.	Description	Mode
S201-215	Band Selector, SW2-SW10	SW2
S301	Band Selector, FM	OFF
S302	Band Selector, SW2-SW10	OFF
S303	Band Selector, SW1	QFF
S304	Band Selector, MW	ON
S305	Band Selector, LW	OFF
S306	SELECTIVITY BROAD-SHARP	BROAD
S501	Power ON-OFF	ON
S502	Pilot Lamp	ON
S503	EXT DC Power	OFF
S504	AFC ON-OFF	ON
S601	SENSITIVITY DX-LOCAL	DX


S301-S305	 OFF	 ON
S306	 SHARP	 BROAD
S601	 DX	 LOCAL

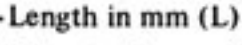
When ordering replacement parts, you should use PART NUMBER listed on the Complete Spare Parts List attached herewith. The symbol number should not be used for ordering purposes.

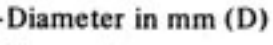
Hardware Nomenclature

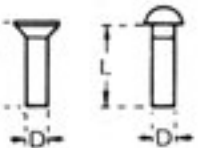
P - Pan Head Screw 	SC - Set Screw 
PS - Pan Head Screw with Spring Washer 	E - Retaining Ring (E Washer) 
K - Flat Countersunk Head Screw 	W - Washer
B - Binding Head Screw 	SW - Spring Washer
RK - Oval Countersunk Head Screw 	LW - Lock Washer
T - Truss Head Screw 	N - Nut
R - Round Head Screw 	
F - Flat Fillister Head Screw 	

- Example -

Type of Slit  P 3x10

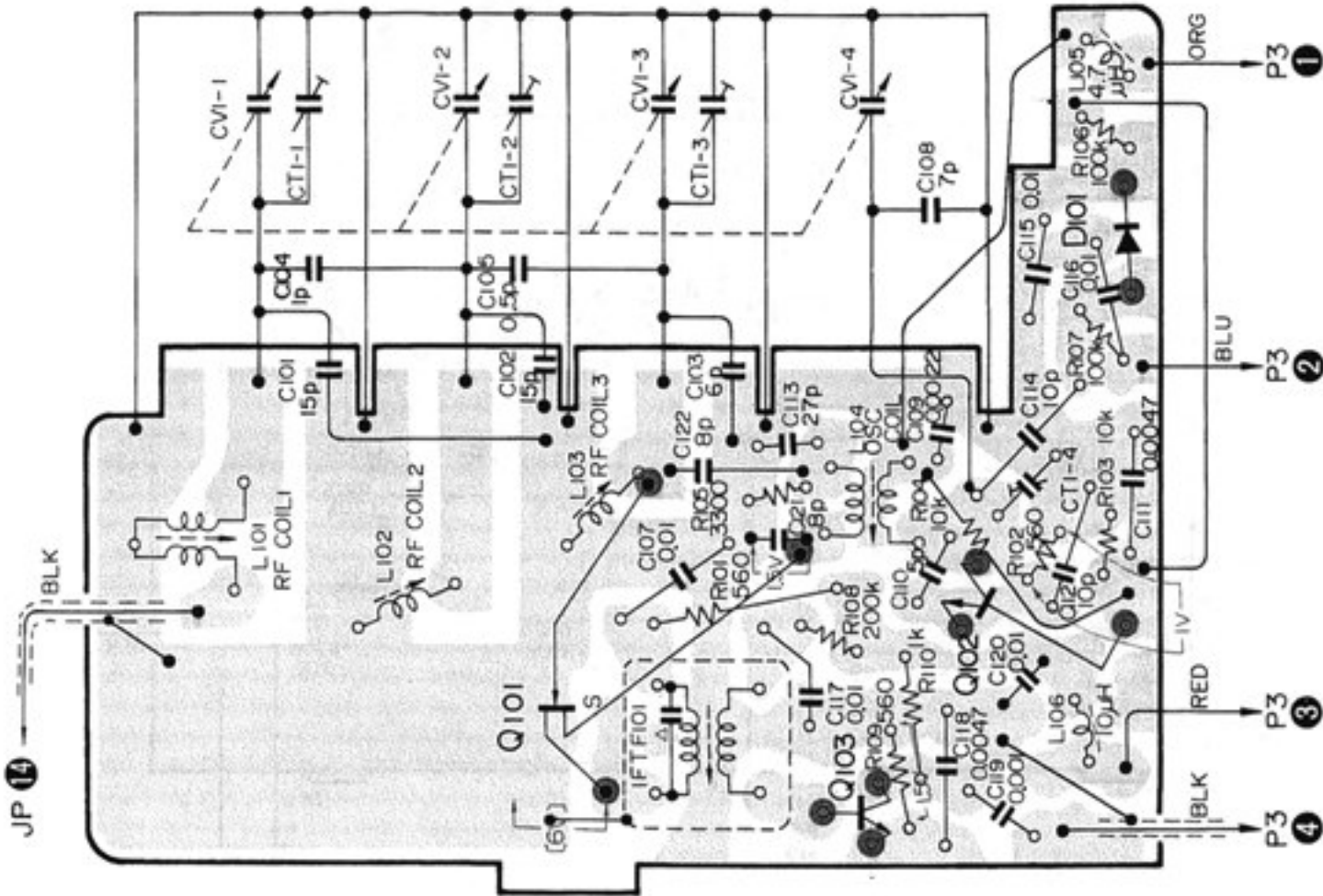
Length in mm (L) 

Diameter in mm (D) 

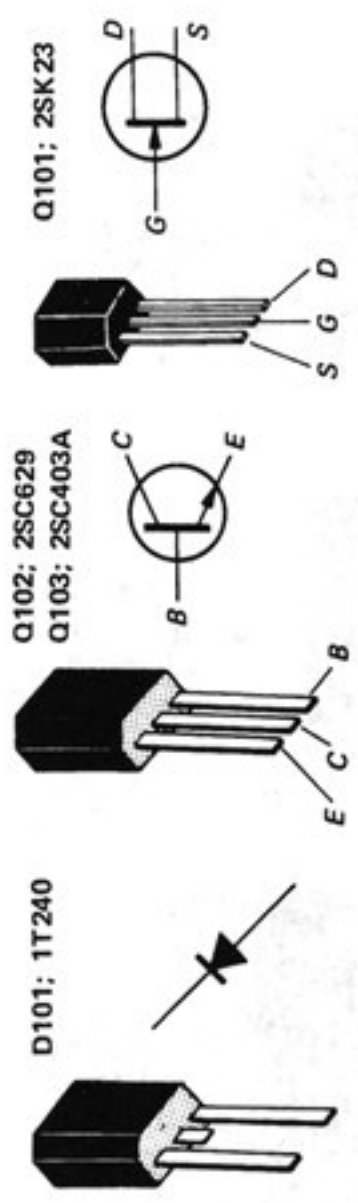
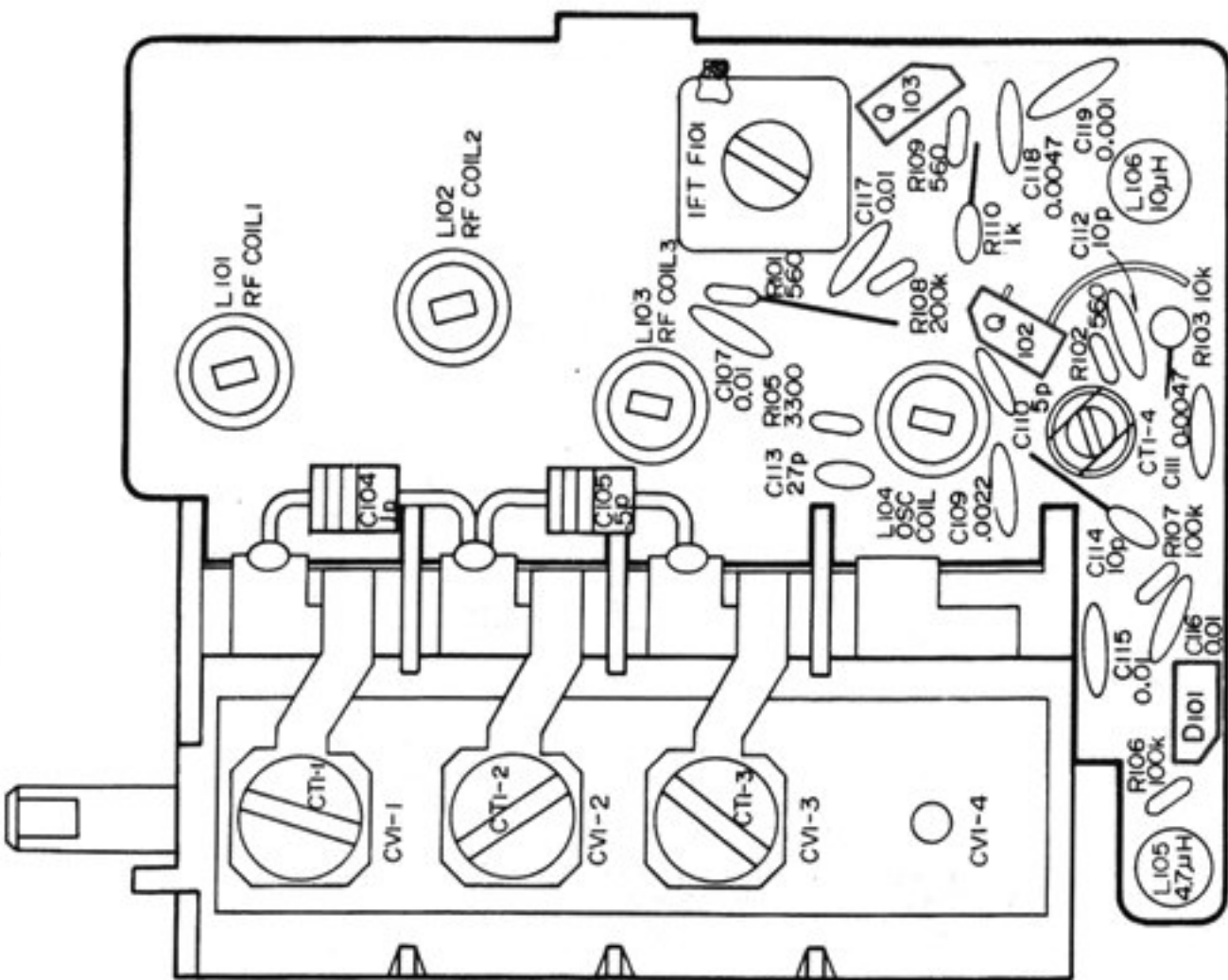
Type of Head 

4-2. FM TUNER CIRCUIT BOARD (P1)

— Conductor Side —



— Component Side —



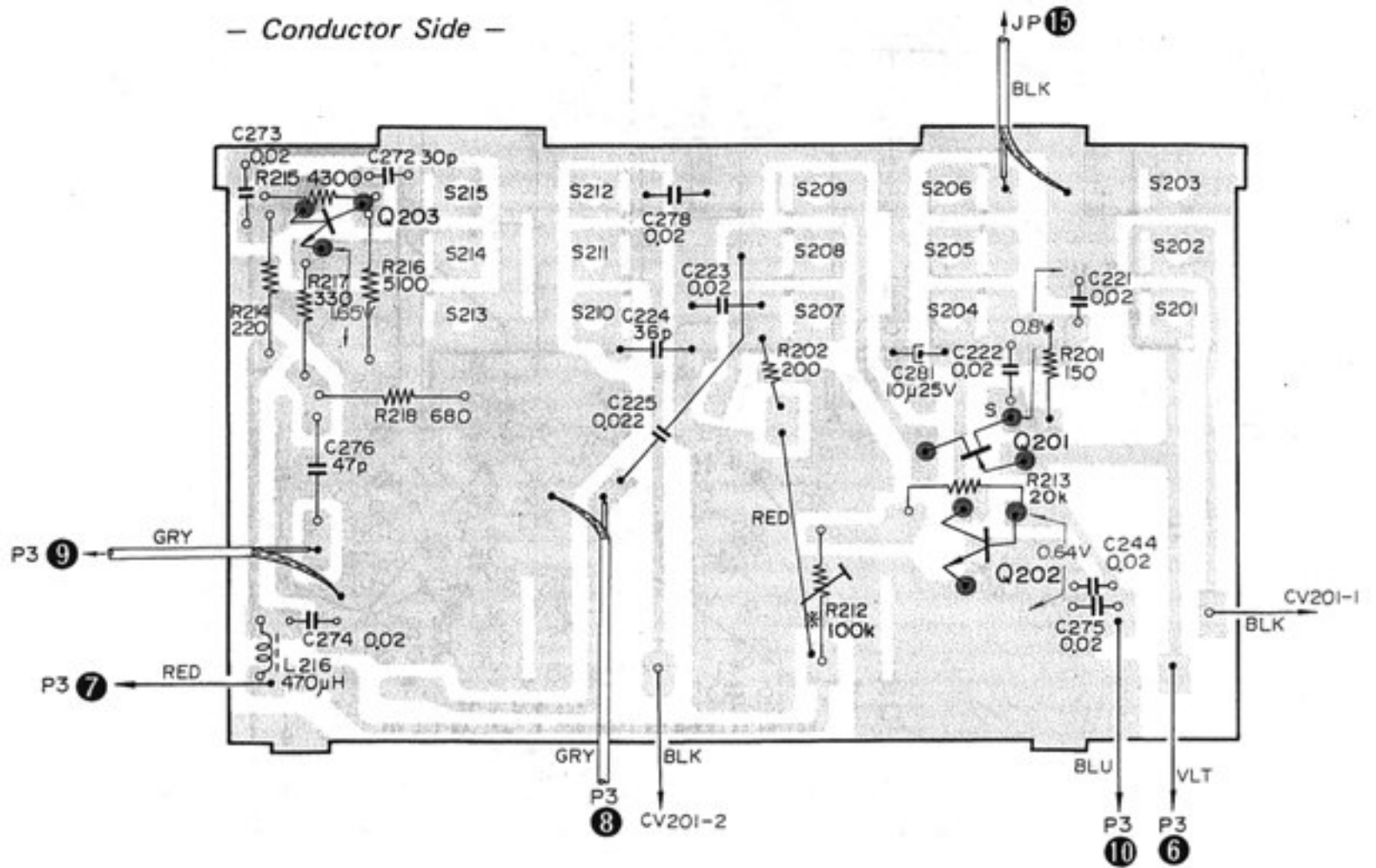
Note: 1. The following parts are mounted on the conductor side: C101, C102, C103, C108, C120, C121, C122, R104 and Q101.

2. Printed circuit board: Part No. 1-538-793-12

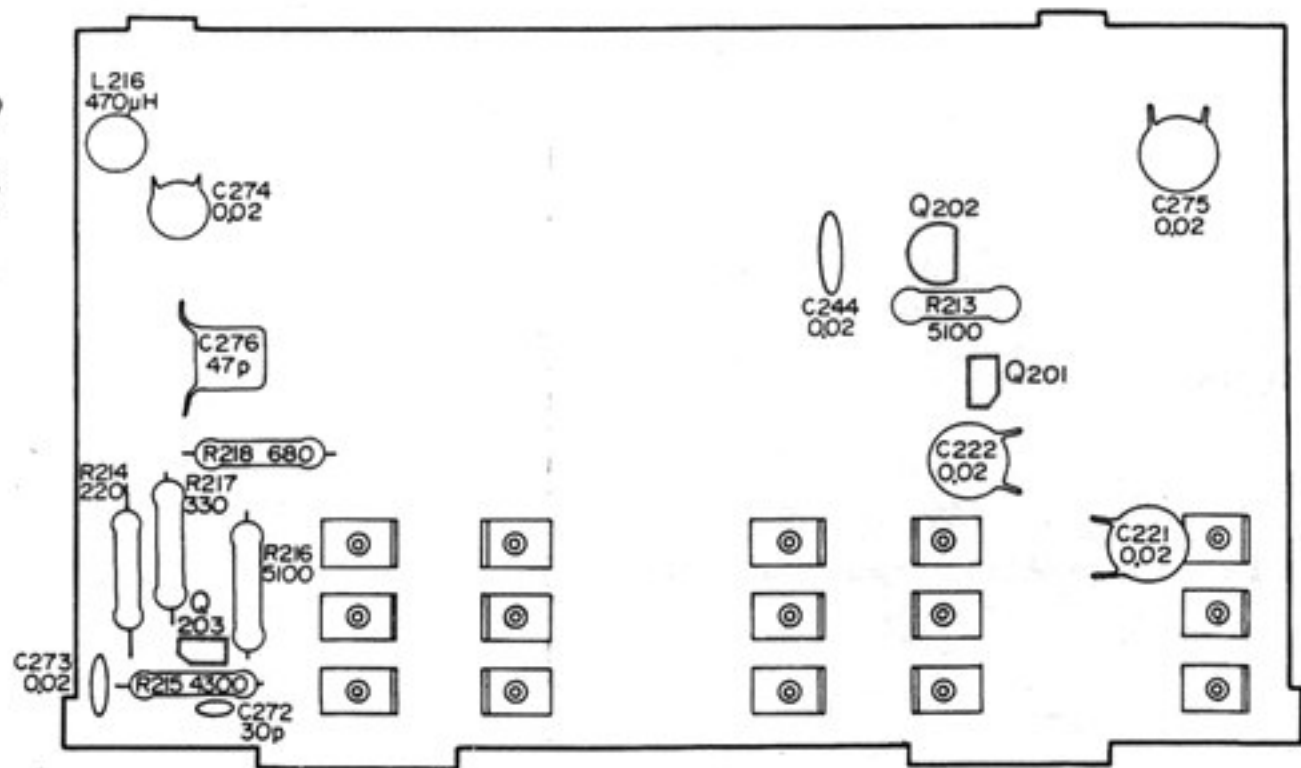
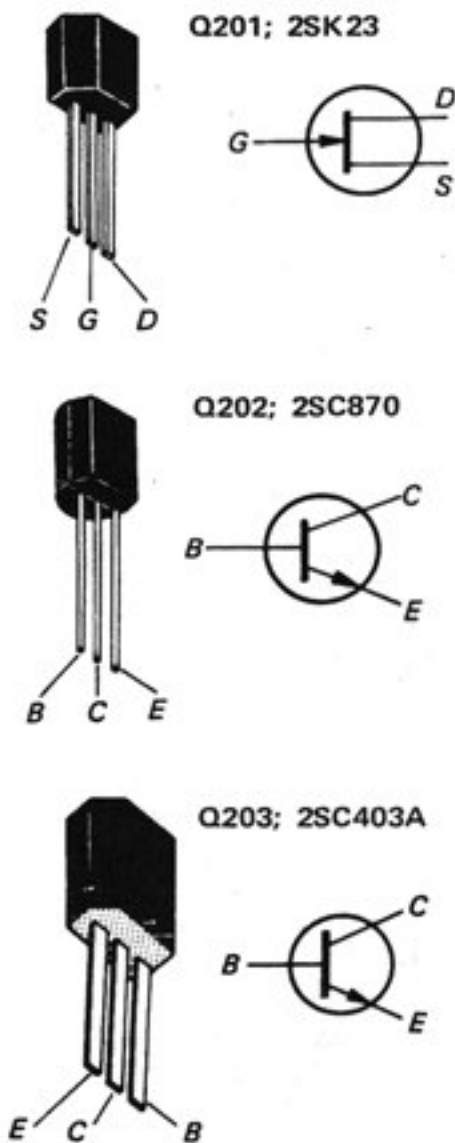


4-3. SW2-SW10 FRONT END (p2)

- Conductor Side -



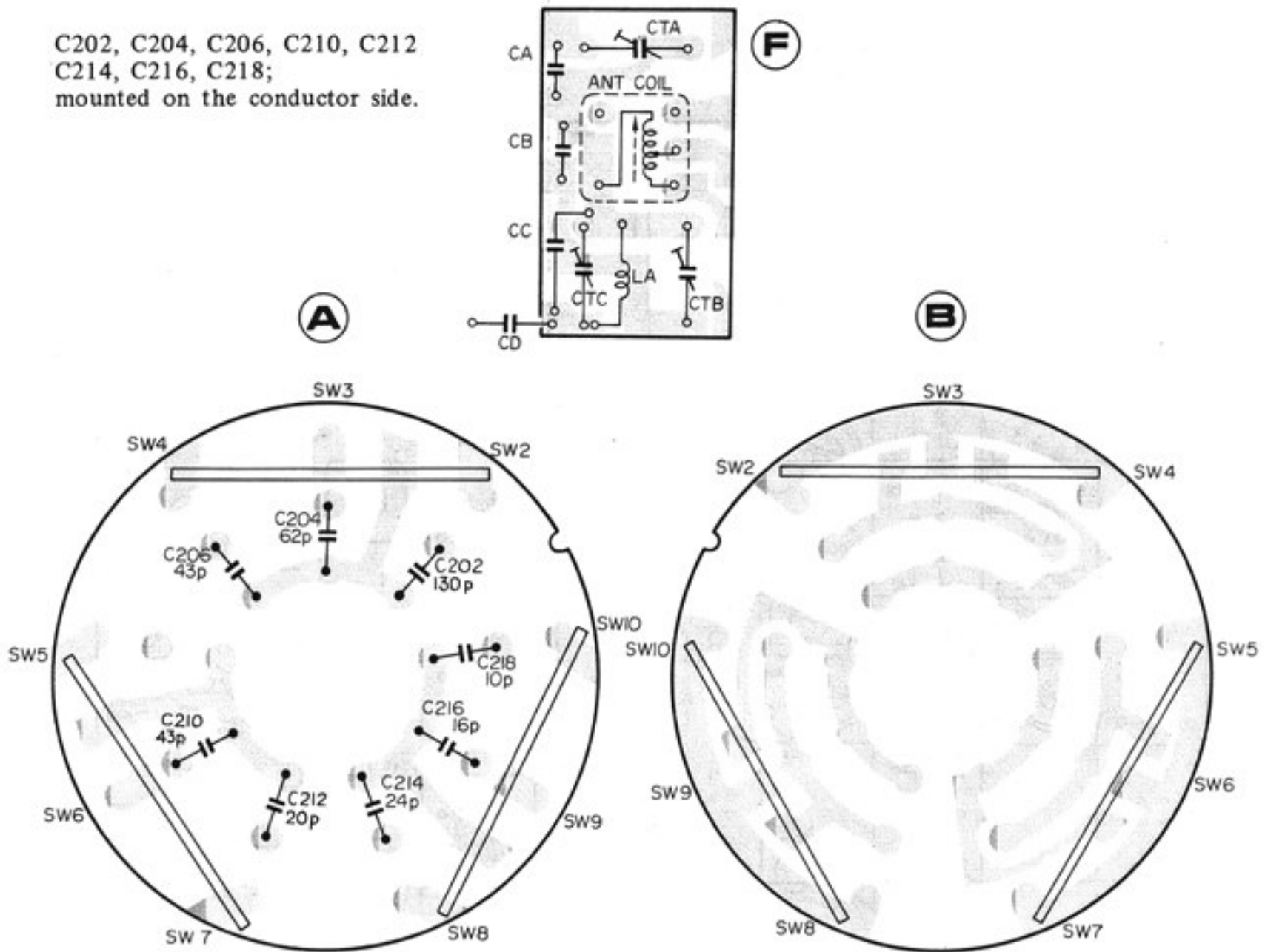
- Component Side -



Note:

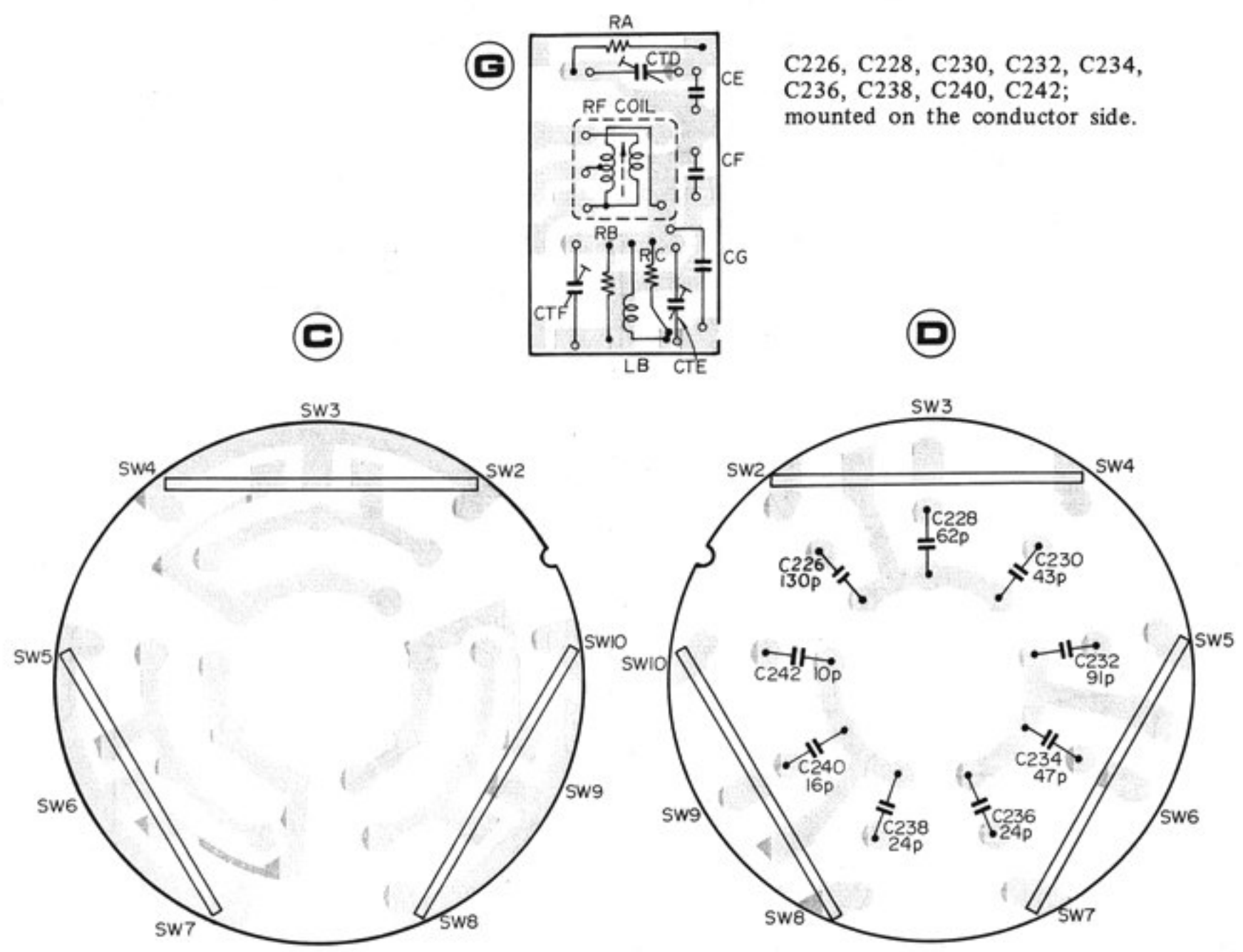
1. The following parts are mounted on the conductor side; R201, R202, C223, C224, C225, C278, C281, Q201, Q202, Q203 and R212.
2. Printed circuit board; Part No. 1-539-244-11

C202, C204, C206, C210, C212  
C214, C216, C218;  
mounted on the conductor side.



Parts Description on Circuit Board (F)

BAND	ANT COIL	CAPACITOR			TRIMMER CAPACITOR			CD	LA
		CA	CB	CC	CTA	CTB	CTC		
SW2~SW4	L201	C203	C205		CT201	CT202	CT203	C277	L217
		62pF	20pF					0.02μH	18μH
SW5~SW7	L202	C209	C211	C213	CT204	CT205	CT206		
		130 pF	56 pF	10 pF					
SW8~SW10	L203	C215	C217	C219	CT207	CT208	CT209		
		68 pF	24 pF	0.5~10 pF					



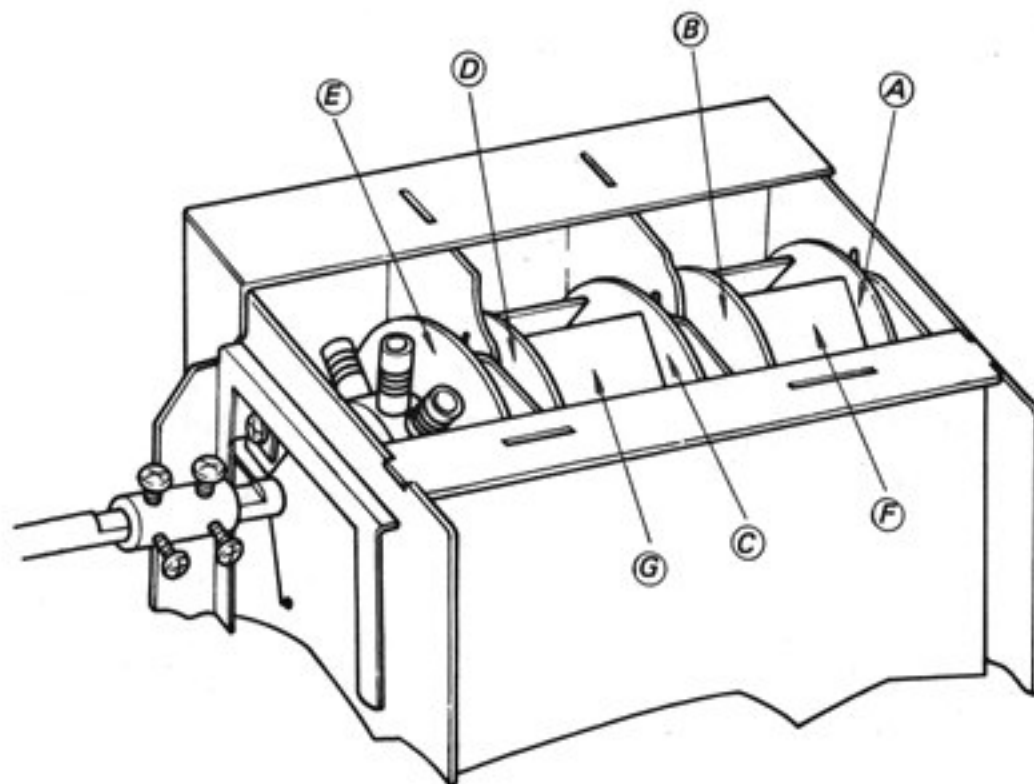
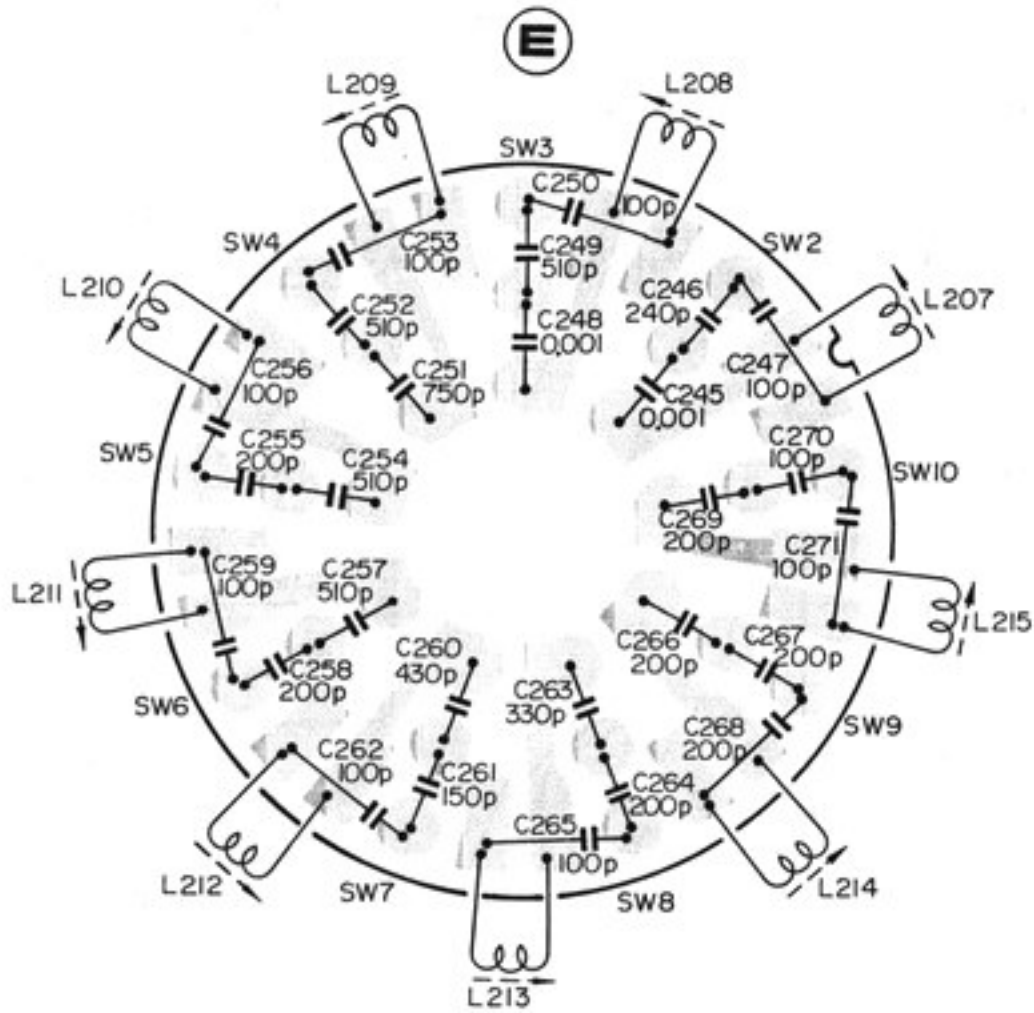
C226, C228, C230, C232, C234, C236, C238, C240, C242; mounted on the conductor side.

**Parts Description on Circuit Board ③**

BAND	RF COIL	CAPACITOR			RESISTOR			TRIMMER CAPACITOR			
		CE	CF	CG	RA	RB	RC	CTD	CTE	CTF	LB
SW2-SW4	L204	C227	C229	C231	R203	R204	R205	CT 210	CT 211	CT 212	L218
		62pF	20pF	47pF	3k	2k	1,500				
SW5-SW7	L205	C233	C235	C237	R206	R207	R208	CT 213	CT 214	CT 215	
		120pF	62pF	10pF	4,300	1,800	820				
SW8-SW10	L206	C239	C241	C243	R209	R210	R211	CT 216	CT 217	CT 218	
		68pF	24pF	0.5-10pF	680	510	390				

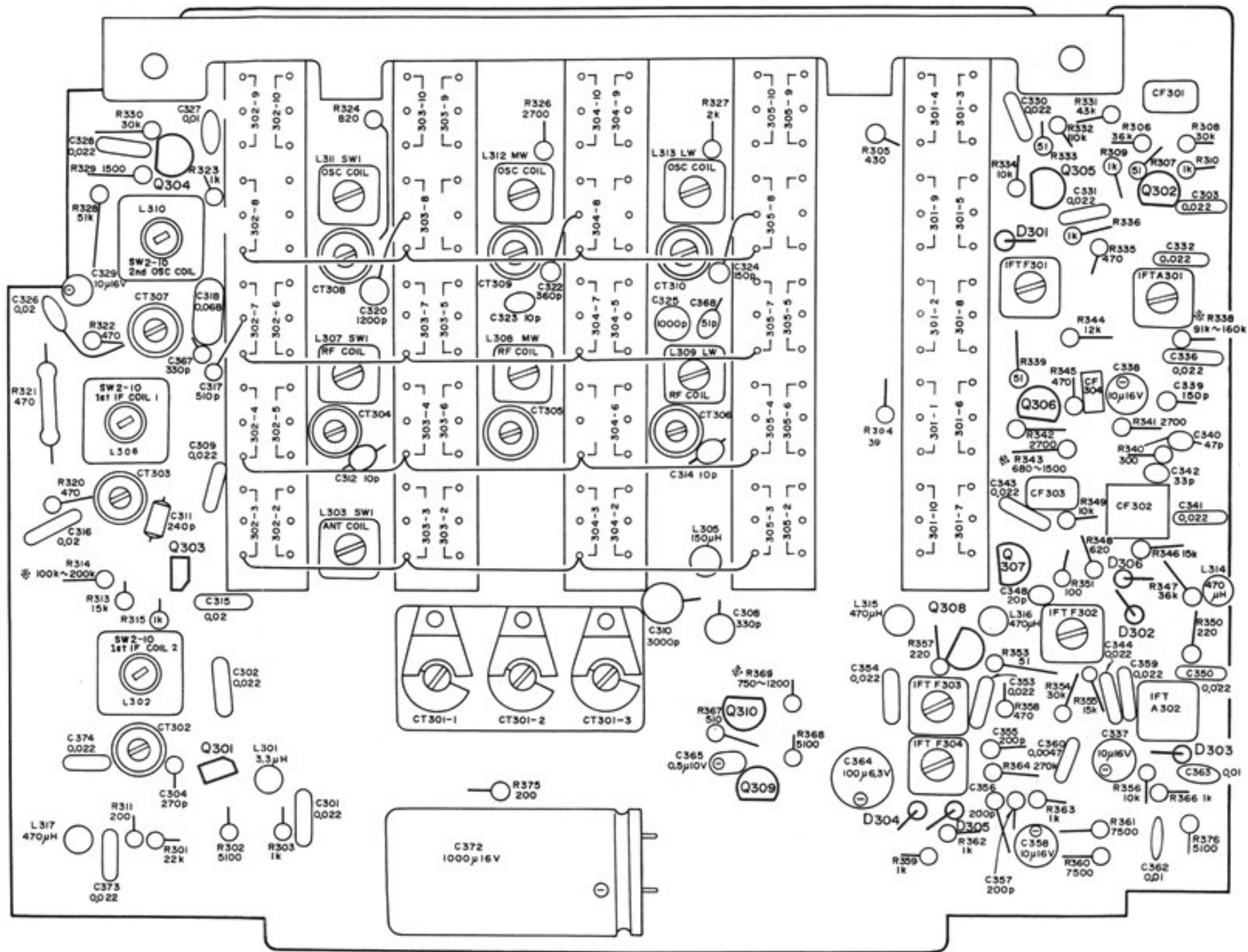
RA, RB, RC, LB; mounted on the conductor side.

C245 – C271, L207 – L215;  
 mounted on the conductor side.



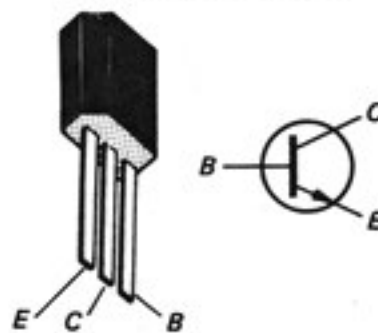
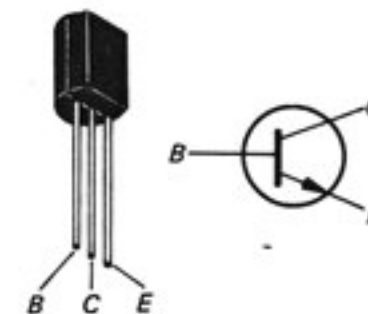
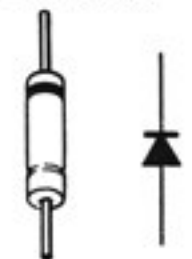


- Component Side -

**Note:**

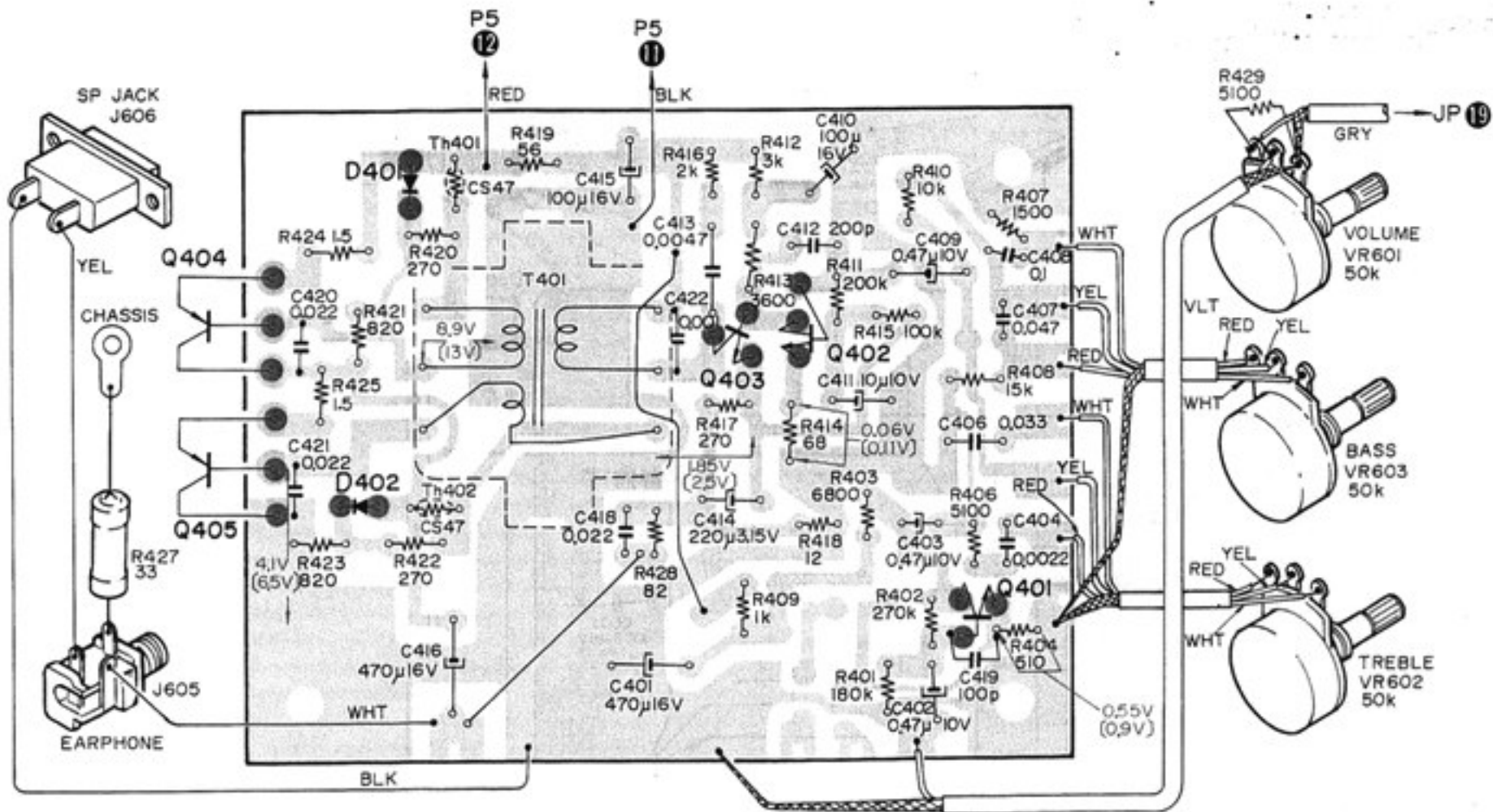
- The following parts are mounted on the conductor side; R317, R318, R319, R325, R337, C306, C319, C345, C347, C361, C369, C371, C376, C377, C379, L318, D307.
- Printed circuit board; Part No. 1-539-252-12

Q301, Q303; 2SC403A

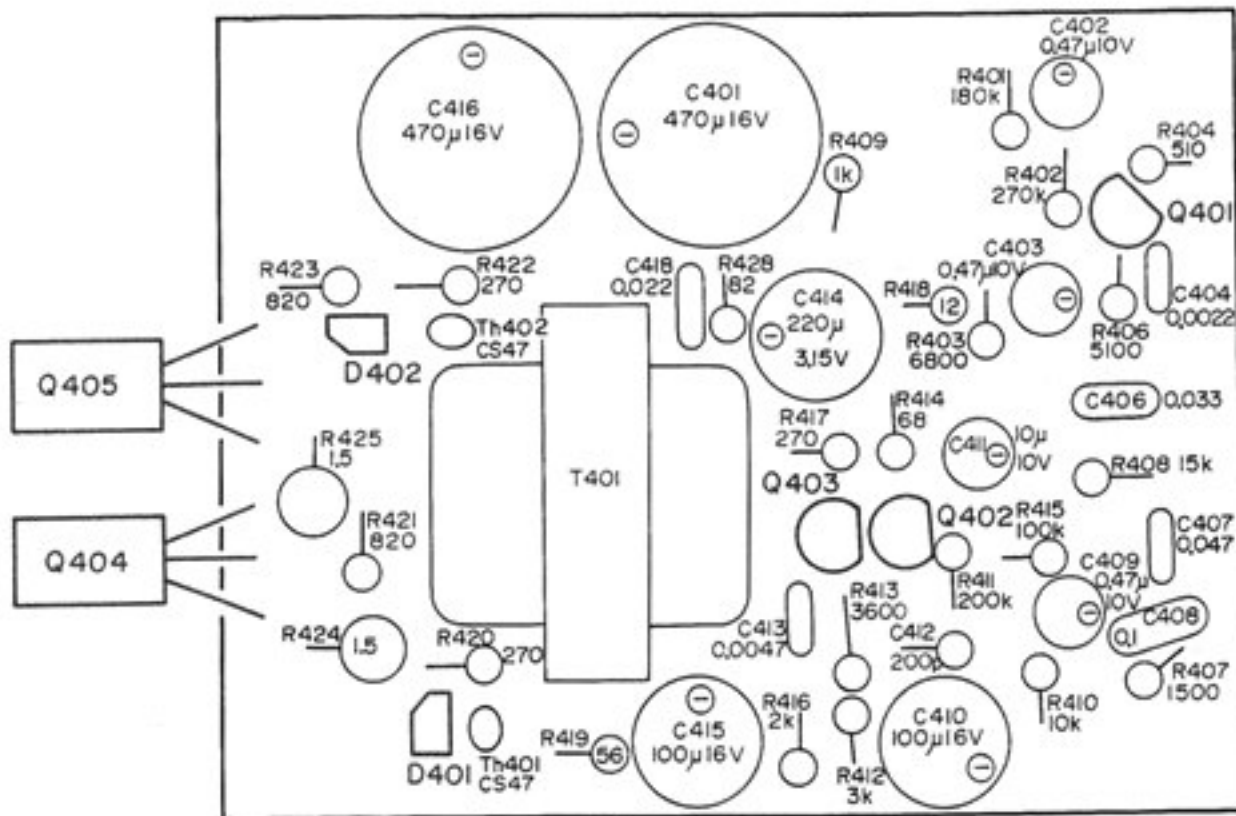
Q302, Q304-Q308; 2SC710  
Q309, Q310; 2SC870D301, D302, D304,  
D305; 1T262  
D303; 1T23  
D306; 1T261

4-5. AF CIRCUIT BOARD

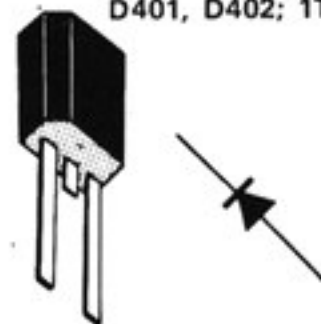
— Conductor Side —



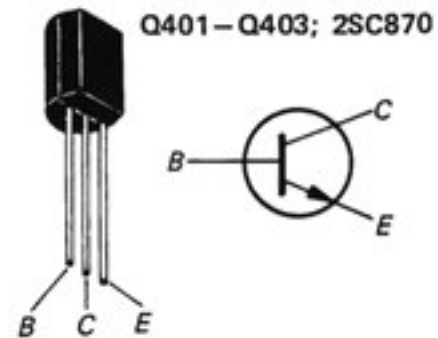
— Component Side —



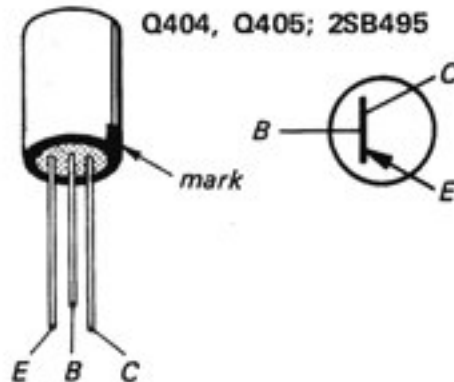
D401, D402; 1T243



Q401-Q403; 2SC870



Q404, Q405; 2SB495

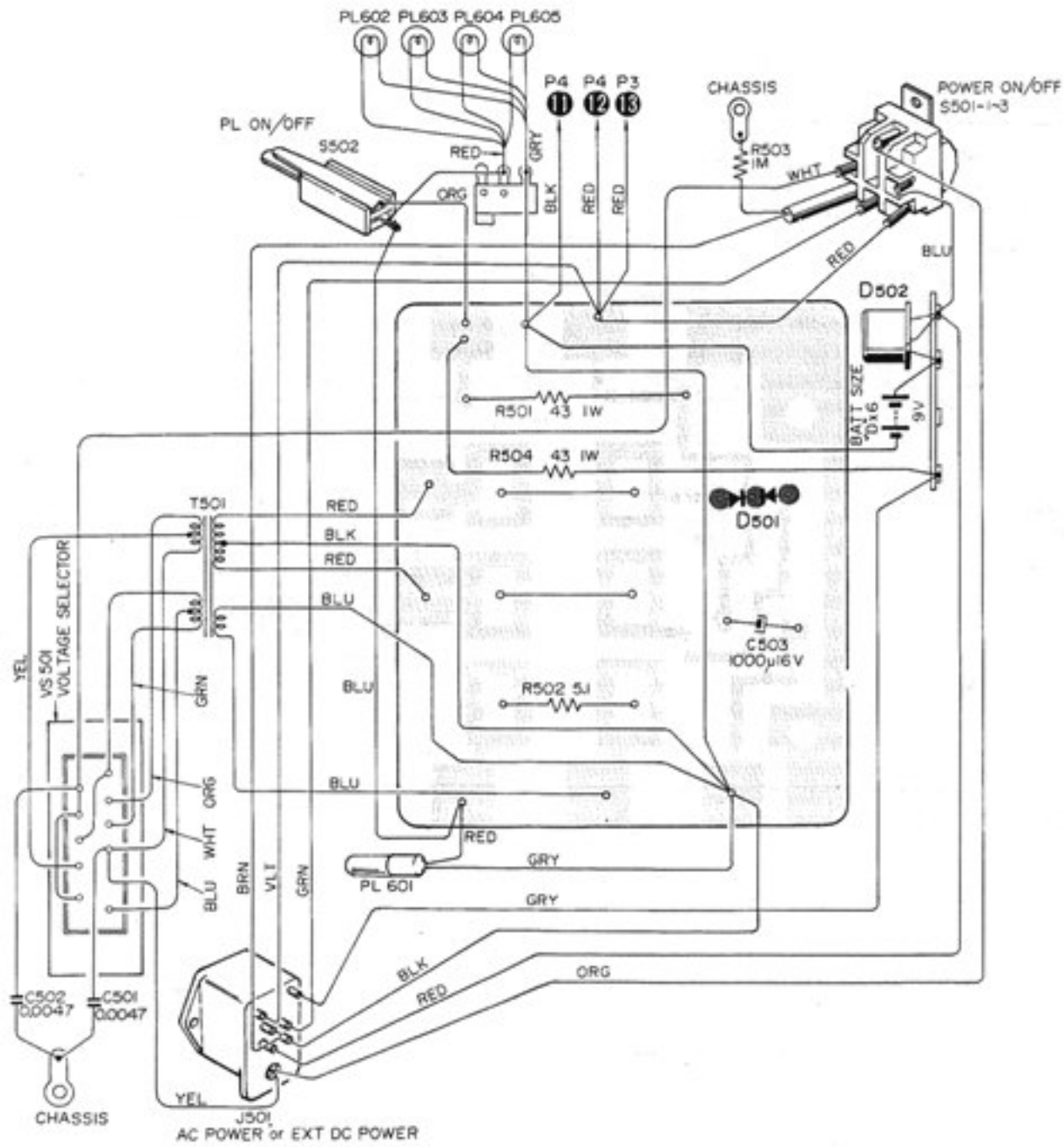


Note:

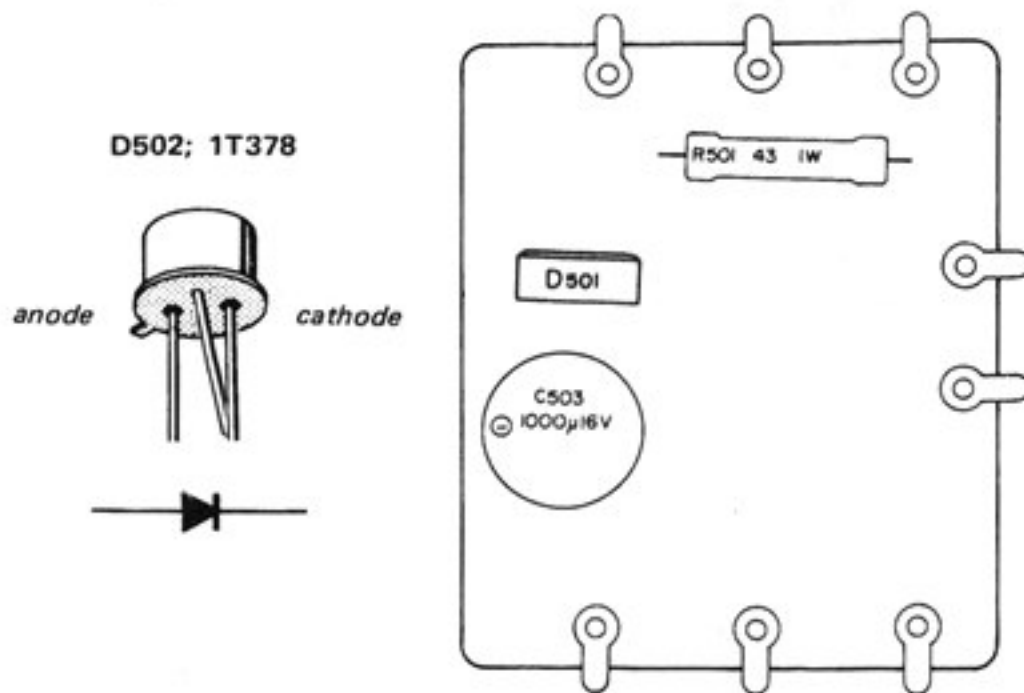
1. The following parts are mounted on the conductor side; C419, C420, C421, C422.
2. Printed circuit board; Part No. 1-539-253-11

**4-6. POWER SUPPLY CIRCUIT BOARD**

— Conductor Side —



— Component Side —

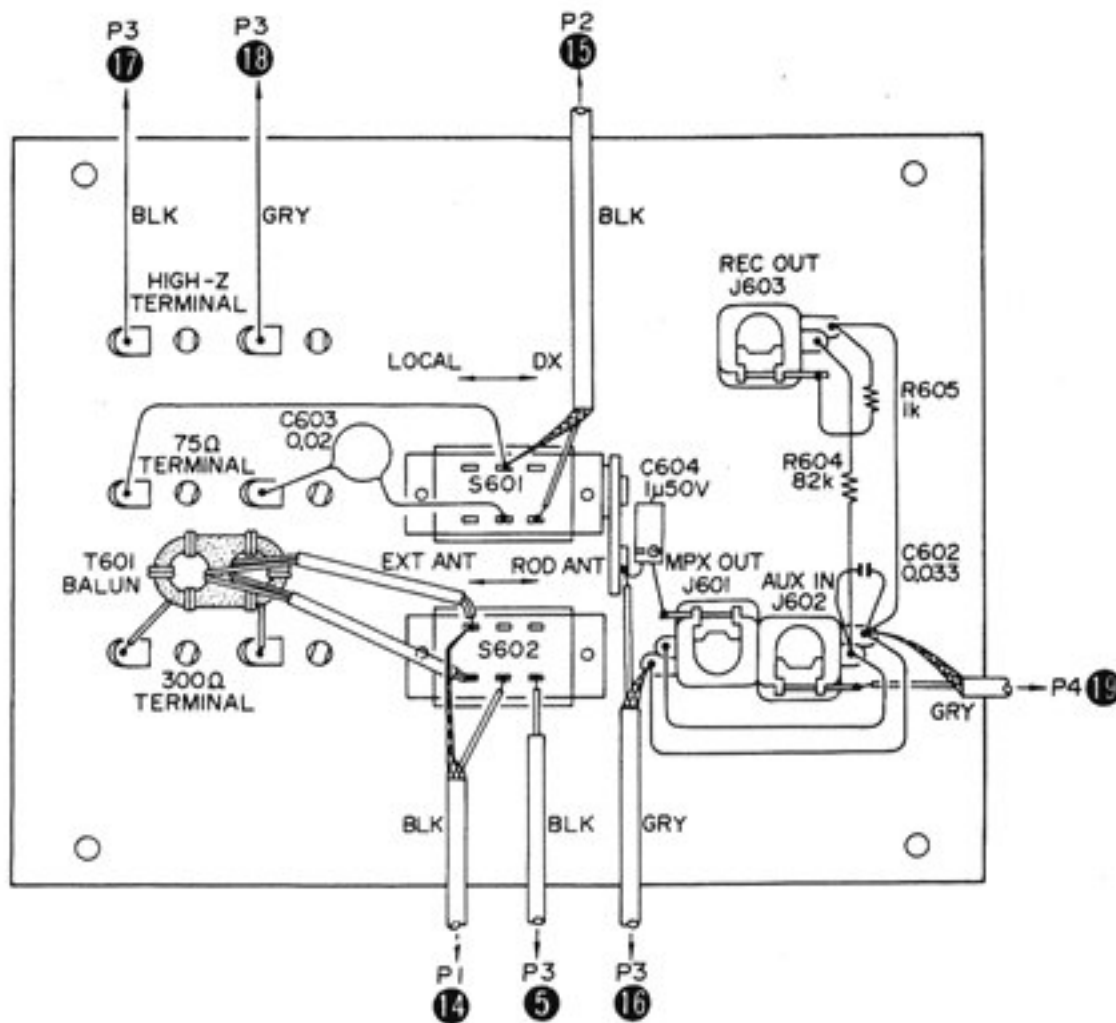


Printed circuit board  
 Part No. 1-539-254-11

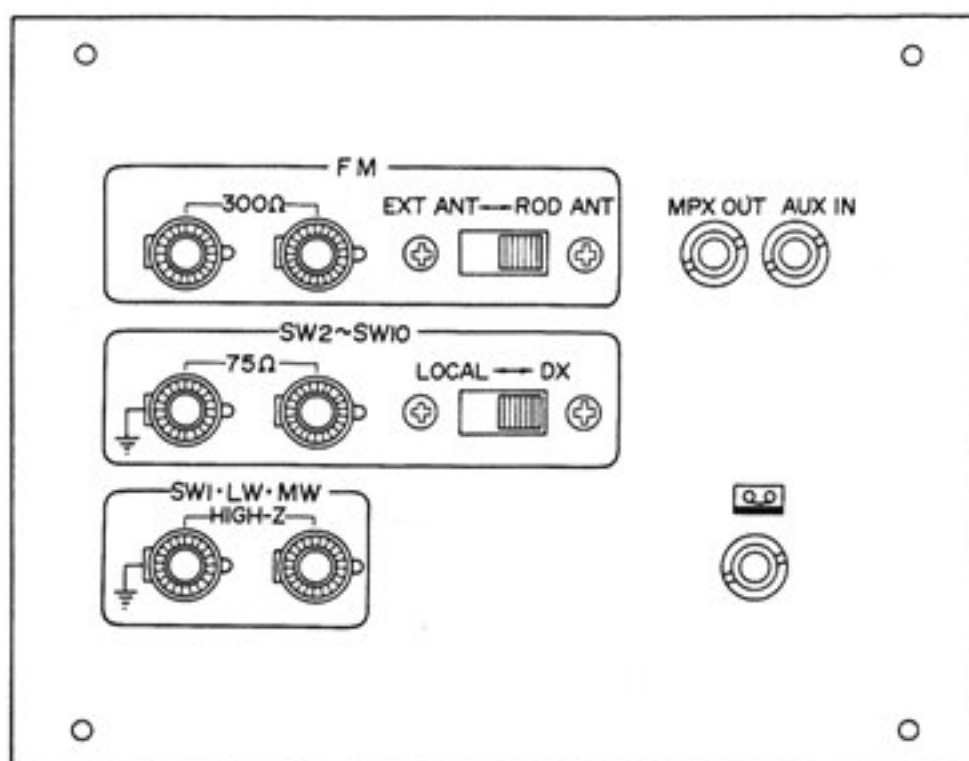


4-7. JACK PANEL

— Conductor Side —

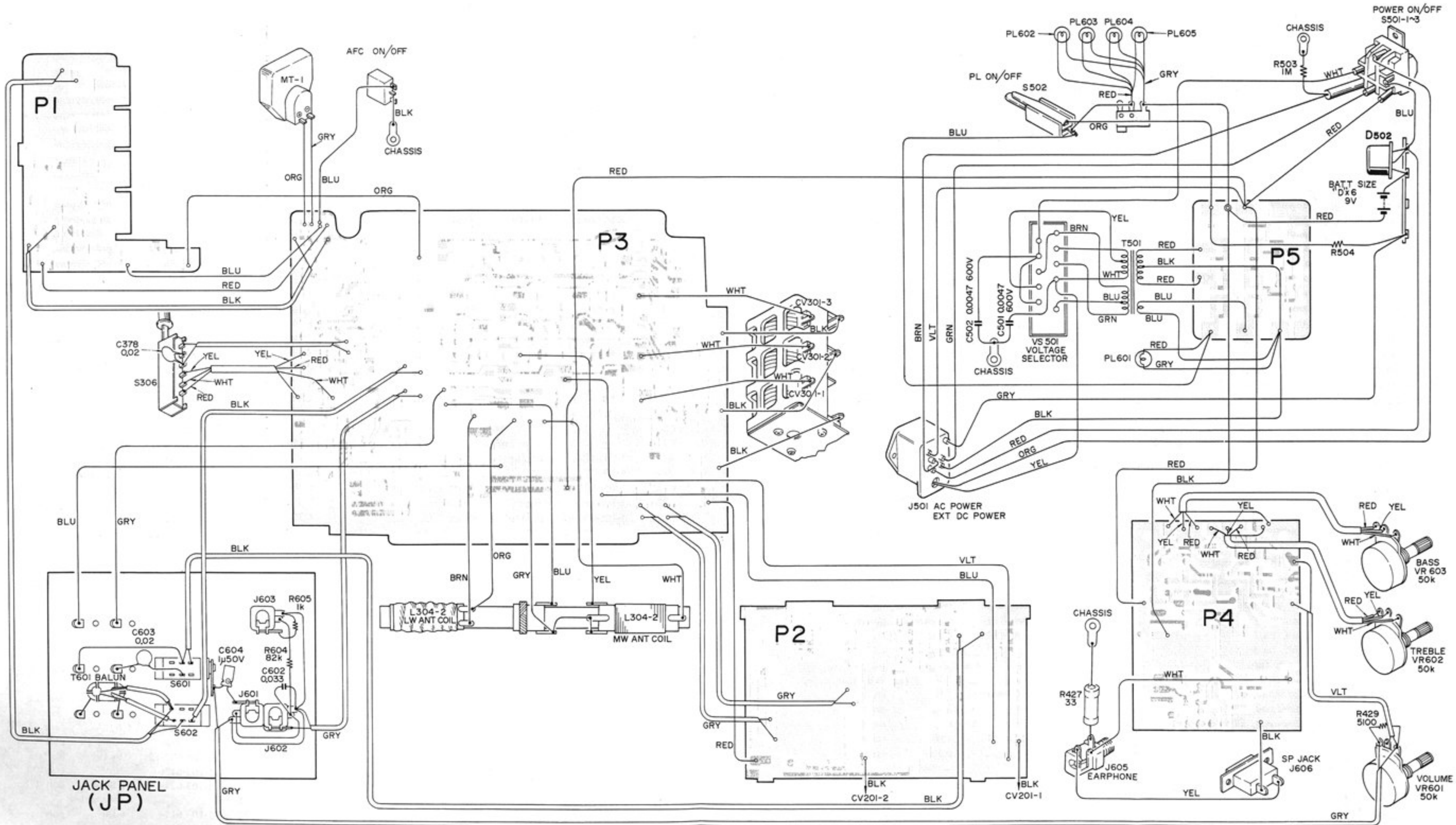


— Component Side —





4-8. WIRING DIAGRAM



## SECTION 5 ELECTRICAL PARTS LIST

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
<b>SEMICONDUCTORS</b>					
Q101		transistor (FET) 2SK23	L212	1-405-424-	1st osc coil, SW7
Q102		transistor 2SC629	L213	1-405-425-	1st osc coil, SW8
Q103		transistor 2SC403A	L214	1-405-426-	1st osc coil, SW9
Q201		transistor (FET) 2SK23	L215	1-405-427-	1st osc coil, SW10
Q202		transistor 2SC870	L216	1-407-177-	micro inductor 470 $\mu$ H
Q203		transistor 2SC403A	L217	1-407-160-	micro inductor 18 $\mu$ H
Q301		transistor 2SC403A	L218	1-407-160-	micro inductor 18 $\mu$ H
Q302	1-801-003-	transistor 2SC710	L301	1-407-184-	micro inductor 3.3 $\mu$ H
Q303		transistor 2SC403A	L302	1-425-442-	coil, SW2-SW10 1st i-f
Q304	1-801-003-	transistor 2SC710	L303	1-401-408-	antenna coil, SW1
Q305	1-801-003-	transistor 2SC710	L304	1-401-348-23	antenna coil, mw/lw ferrite bar
Q306	1-801-003-	transistor 2SC710	L305	1-407-171-	micro inductor 150 $\mu$ H
Q307	1-801-003-	transistor 2SC710	L306	1-425-442-	coil, SW2-SW10 1st i-f
Q308	1-801-003-	transistor 2SC710	L307	1-425-577-	rf coil, SW1
Q309	1-801-004-	transistor 2SC870	L308	1-425-578-	rf coil, mw
Q301	1-801-004-	transistor 2SC870	L309	1-425-582-	rf coil, lw
Q401	1-801-004-	transistor 2SC870	L310	1-425-576-	2nd osc coil, SW2-SW10
Q402	1-801-004-	transistor 2SC870	L311	1-405-408-	osc coil, SW1
Q403	1-801-004-	transistor 2SC870	L312	1-405-409-	osc coil, mw
Q404	1-801-005-	transistor 2SB495	L313	1-405-410-	osc coil, lw
Q405	1-801-005-	transistor 2SB495	L314	1-407-177-	micro inductor, 470 $\mu$ H
D101		diode 1T240	L315	1-407-177-	micro inductor, 470 $\mu$ H
D301		diode 1T262	L316	1-407-177-	micro inductor, 470 $\mu$ H
D302		diode 1T262	L317	1-407-177-	micro inductor, 470 $\mu$ H
D303		diode 1T23	L318	1-407-177-	micro inductor, 470 $\mu$ H
D304		diode 1T262	L319	1-407-182-	micro inductor, 2.2 $\mu$ H
D305		diode 1T262	IFT F101	1-403-294-	transformer, fm i-f
D306		diode 1T261	IFT F301	1-403-244-15	transformer, fm i-f
D307		diode 1S1555	IFT F302	1-403-244-15	transformer, fm i-f
D401		diode 1T243	IFT F303	1-403-272-15	discriminator, fm i-f
D402		diode 1T243	IFT F304	1-403-288-11	discriminator, fm i-f
D501		diode CD-2	IFT A301	1-403-026-211	transformer, a-m i-f
D502		diode 1T378	IFT A302	1-403-137-11	transformer, a-m i-f
Th401	1-691-002-01	thermistor CS-47		1-527-501-11	ceramic filter, fm 10.70 MHz (RED)
Th402	1-691-002-01	thermistor CS-47	* CF301	1-527-501-12	ceramic filter, fm 10.67 MHz (BLU)
			* CF303	1-527-501-13	ceramic filter, fm 10.73 MHz (ORG)
				1-527-501-14	ceramic filter, fm 10.64 MHz (BLK)
				1-527-501-15	ceramic filter, fm 10.76 MHz (WHT)
<b>COILS AND TRANSFORMERS</b>					
Ceramic filters marked * are selected to yield specified operating condition. When replacing it, use a ceramic filter as same colored as the used one.					
L101	1-425-526-	rf coil, fm 1	CF302	1-403-161-13	ceramic filter, a-m
L102	1-425-525-	rf coil, fm 2	CF304	1-403-154-11	ceramic filter, a-m
L103	1-425-525-	rf coil, fm 3	T401	1-423-140-	transformer, input
L104	1-425-386-	osc coil, fm	T501	1-441-536-	transformer, power
L105	1-407-186-	micro inductor, 4.7 $\mu$ H	T601	1-441-023-	balun
L106	1-407-190-	micro inductor, 10 $\mu$ H	<b>CAPACITORS</b>		
L201	1-401-405-	antenna coil, SW2-SW4	Capcitors marked * are added for the unit that the best tracking point is out of the adjustable range.		
L202	1-401-406-	antenna coil, SW5-SW7	C101	1-101-861-	15 pF ceramic
L203	1-401-407-	antenna, coil, SW8-SW10	C102	1-101-861-	15 pF ceramic
L204	1-425-579-	rf coil, SW2-SW4	C103	1-101-956-	6 pF ceramic
L205	1-424-580-	rf coil, SW5-SW7	C104	1-101-937-	1 pF ceramic
L206	1-405-581-	rf coil, SW8-SW10	C105	1-101-936-	0.5 pF ceramic
L207	1-405-419-	1st osc coil, SW2	C106		- discarded -
L208	1-405-420-	1st osc coil, SW3	C107	1-101-864-	0.01 $\mu$ F ceramic
L209	1-405-421-	1st osc coil, SW4	C108	1-102-662-	7 pF ceramic
L210	1-405-422-	1st osc coil, SW5	C109	1-102-089-	0.0022 $\mu$ F ceramic
L211	1-405-423-	1st osc coil, SW6	C110	1-102-864-	5 pF ceramic
			C111	1-102-090-	0.0047 $\mu$ F ceramic
			C112	1-102-508-	10 pF ceramic

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	
C113	1-101-869-	27 pF	ceramic	C249	1-103-618-	510 pF	polystyrene
C114	1-101-976-	10 pF	ceramic	C250	1-103-601-	100 pF	polystyrene
C115	1-101-072-	0.01 $\mu$ F	ceramic	C251	1-103-622-	750 pF	polystyrene
C116	1-101-072-	0.01 $\mu$ F	ceramic	C252	1-103-618-	510 pF	polystyrene
C117	1-101-072-	0.01 $\mu$ F	ceramic	C253	1-103-601-	100 pF	polystyrene
C118	1-105-829-12	0.0047 $\mu$ F	mylar	C254	1-103-618-	510 pF	polystyrene
C119	1-101-918-	0.001 $\mu$ F	ceramic	C255	1-103-608-	200 pF	polystyrene
C120	1-101-072-	0.01 $\mu$ F	ceramic	C256	1-103-601-	100 pF	polystyrene
C121	1-101-958-	8 pF	ceramic	C257	1-103-618-	510 pF	polystyrene
C122	1-101-958-	8 pF	ceramic	C258	1-103-608-	200 pF	polystyrene
C201		- discarded	-	C259	1-103-601-	100 pF	polystyrene
C202	1-107-088-	130 pF	silvered mica	C260	1-103-616-	430 pF	polystyrene
C203	1-107-080-	62 pF	silvered mica	C261	1-103-605-	150 pF	polystyrene
C204	1-107-080-	62 pF	silvered mica	C262	1-103-601-	100 pF	polystyrene
C205	1-107-068-	20 pF	silvered mica	C263	1-103-613-	330 pF	polystyrene
C206	1-107-076-	43 pF	silvered mica	C264	1-103-608-	200 pF	polystyrene
C207		- discarded	-	C265	1-103-601-	100 pF	polystyrene
C208	1-107-084-	- discarded	-	C266	1-103-608-	200 pF	polystyrene
C209	1-107-088-	130 pF	silvered mica	C267	1-103-608-	200 pF	polystyrene
C210	1-107-076-	43 pF	silvered mica	C268	1-103-608-	200 pF	polystyrene
C211	1-107-079-	56 pF	silvered mica	C269	1-103-608-	200 pF	polystyrene
C212	1-107-068-	20 pF	silvered mica	C270	1-103-601-	100 pF	polystyrene
C213	1-107-061-	10 pF	silvered mica	C271	1-103-601-	100 pF	polystyrene
C214	1-107-070-	24 pF	silvered mica	C272	1-107-072-	30 pF	silvered mica
C215	1-107-081-	68 pF	silvered mica	C273	1-101-924-	0.02 $\mu$ F	ceramic
C216	1-107-066-	16 pF	silvered mica	C274	1-101-924-	0.02 $\mu$ F	ceramic
C217	1-107-070-	24 pF	silvered mica	C275	1-101-924-	0.02 $\mu$ F	ceramic
C218	1-107-061-	10 pF	silvered mica	C276	1-107-077-	47 pF	silvered mica
★ C219		0.5 pF - 10 pF	silvered mica	C277	1-101-924-	0.02 $\mu$ F	ceramic
C220		- discarded	-	C278	1-101-924-	0.02 $\mu$ F	ceramic
C221	1-101-924-	0.02 $\mu$ F	ceramic	C279	1-107-061-	- discarded	-
C222	1-101-924-	0.02 $\mu$ F	ceramic	C280	1-107-061-	- discarded	-
C223	1-101-924-	0.02 $\mu$ F	ceramic	C281	1-121-398-	10 $\mu$ F 25V	electrolytic
C224	1-102-964-	36 pF	ceramic	C301	1-105-677-12	0.022 $\mu$ F	mylar
C225	1-105-837-12	0.022 $\mu$ F	mylar	C302	1-105-677-12	0.022 $\mu$ F	mylar
C226	1-107-088-	130 pF	silvered mica	C303	1-105-677-12	0.022 $\mu$ F	mylar
C227	1-107-080-	62 pF	silvered mica	C304	1-103-611-	270 pF	polystyrene
C228	1-107-080-	62 pF	silvered mica	C305		- discarded	-
C229	1-107-068-	20 pF	silvered mica	C306	1-101-959-	10 pF	ceramic
C230	1-107-076-	43 pF	silvered mica	C307		- discarded	-
C231	1-107-077-	47 pF	silvered mica	C308	1-103-613-	330 pF	polystyrene
C232	1-107-084-	91 pF	silvered mica	C309	1-105-677-12	0.022 $\mu$ F	mylar
C233	1-107-087-	120 pF	silvered mica	C310	1-103-636-	3,000 pF	polystyrene
C234	1-107-077-	47 pF	silvered mica	C311	1-103-610-	240 pF	polystyrene
C235	1-107-080-	62 pF	silvered mica	C312	1-101-959-	10 pF	ceramic
C236	1-107-070-	24 pF	silvered mica	C313		- discarded	-
C237	1-107-061-	10 pF	silvered mica	C314	1-101-959-	10 pF	ceramic
C238	1-107-070-	24 pF	silvered mica	C315	1-101-924-	0.02 $\mu$ F	ceramic
C239	1-107-081-	68 pF	silvered mica	C316	1-101-924-	0.02 $\mu$ F	ceramic
C240	1-107-066-	16 pF	silvered mica	C317	1-103-618-	510 pF	polystyrene
C241	1-107-070-	24 pF	silvered mica	C318	1-105-683-12	0.068 $\mu$ F	mylar
C242	1-107-061-	10 pF	silvered mica	C319	1-103-613-	330 pF	polystyrene
★ C243		0.5 pF - 10 pF	silvered mica	C320	1-103-627-	1,200 pF	polystyrene
C244	1-101-924-	0.02 $\mu$ F	ceramic	C321		- discarded	-
C245	1-105-661-12	0.001 $\mu$ F	mylar	C322	1-103-614-	360 pF	polystyrene
C246	1-103-610-	240 pF	polystyrene	C323	1-101-959-	10 pF	ceramic
C247	1-103-601-	100 pF	polystyrene	C324	1-103-605-	150 pF	polystyrene
C248	1-103-661-12	0.001 $\mu$ F	mylar	C325	1-103-625-	1,000 pF	polystyrene

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	
C326	1-105-677-12	0.022 $\mu$ F	mylar	C405		- discarded -	
C327	1-105-673-12	0.01 $\mu$ F	mylar	C406	1-105-679-12	0.033 $\mu$ F	mylar
C328	1-105-677-12	0.022 $\mu$ F	mylar	C407	1-105-681-12	0.047 $\mu$ F	mylar
C329	1-121-347-	10 $\mu$ F	16V electrolytic	C408	1-105-685-12	0.1 $\mu$ F	mylar
C330	1-105-677-12	0.022 $\mu$ F	mylar	C409	1-121-725-	0.47 $\mu$ F	10V electrolytic
C331	1-105-677-12	0.022 $\mu$ F	mylar	C410	1-121-356-	100 $\mu$ F	16V electrolytic
C332	1-105-677-12	0.022 $\mu$ F	mylar	C411	1-121-347-	10 $\mu$ F	10V electrolytic
C333		- discarded -		C412	1-103-608-	200 pF	polystyrene
C334		- discarded -		C413	1-105-669-12	0.0047 $\mu$ F	mylar
C335		- discarded -		C414	1-121-294	220 $\mu$ F	3.15 V electrolytic
C336	1-105-677-12	0.022 $\mu$ F	mylar	C415	1-121-356-	100 $\mu$ F	16V electrolytic
C337	1-121-347-	10 $\mu$ F	16V electrolytic	C416	1-121-426-	470 $\mu$ F	16V electrolytic
C338	1-121-347-	10 $\mu$ F	16V electrolytic	C417		- discarded -	
C339	1-103-605-	150 pF	polystyrene	C418	1-108-243-	0.022 $\mu$ F	mylar
C340	1-101-880-	47 pF	ceramic	C419	1-103-601-	100 pF	polystyrene
C341	1-105-677-12	0.022 $\mu$ F	mylar	C420	1-105-717-12	0.022 $\mu$ F	mylar
C342	1-101-872-	33 pF	ceramic	C421	1-105-717-12	0.022 $\mu$ F	mylar
C343	1-105-677-12	0.022 $\mu$ F	mylar	C422	1-105-661-12	0.001 $\mu$ F	mylar
C344	1-105-677-12	0.022 $\mu$ F	mylar	C501	1-115-071-	0.0047 $\mu$ F	600V paper
C345	1-101-187-	3 pF	ceramic	C502	1-115-071-	0.0047 $\mu$ F	600V paper
C346		- discarded -		C503	1-121-186-	1,000 $\mu$ F	16V electrolytic
C347	1-105-677-12	0.022 $\mu$ F	mylar	C601		- discarded -	
C348	1-101-864-	20 pF	ceramic	C602	1-105-679-12	0.022 $\mu$ F	mylar
C349		- discarded -		C603	1-101-924-	0.02 $\mu$ F	ceramic
C350	1-105-677-12	0.022 $\mu$ F	mylar	C604	1-121-391-	1 $\mu$ F	50V electrolytic
C351	1-101-177-	2 pF	ceramic	CV1-1~4	1-151-158-12	capacitor, fm tuning, 4 gang	
C352		- discarded -					
C353	1-105-677-12	0.022 $\mu$ F	mylar	CV201-1	1-151-167-21	capacitor, sw tuning, 2 gang	
C354	1-105-677-12	0.022 $\mu$ F	mylar	CV202-2			
C355	1-103-608-	200 pF	polystyrene	CV301-1	1-151-182-13S	capacitor, lw/mw/sw1 tuning, 3 gang	
C356	1-103-608-	200 pF	polystyrene	CV301-2			
C357	1-103-608-	200 pF	polystyrene	CV303-1			
C358	1-121-347-	10 $\mu$ F	16V electrolytic	CT1-1	1-141-022-	capacitor, fm trimmer 4 gang	
C359	1-105-677-12	0.022 $\mu$ F	mylar	CT1-4			
C360	1-105-681-12	0.0047 $\mu$ F	mylar	CT201	1-141-078-	capacitor, sw trimmer (16 pF)	
C361	1-105-673-12	0.01 $\mu$ F	mylar	CT202	1-141-078-	capacitor, sw trimmer (16 pF)	
C362	1-105-673-12	0.01 $\mu$ F	mylar	CT203	1-141-078-	capacitor, sw trimmer (16 pF)	
C363	1-105-673-12	0.01 $\mu$ F	mylar	CT204	1-141-078-	capacitor, sw trimmer (16 pF)	
C364	1-121-291-	100 $\mu$ F	6.3V electrolytic	CT205	1-141-078-	capacitor, sw trimmer (16 pF)	
C365	1-127-022-	0.5 $\mu$ F	10V electrtolytic (alox)	CT206	1-141-078-	capacitor, sw trimmer (16 pF)	
C366		- discarded -		CT207	1-141-078-	capacitor, sw trimmer (16 pF)	
C367	1-103-613-	330 pF	polystyrene	CT208	1-141-078-	capacitor, sw trimmer (16 pF)	
C368	1-101-882-	51 pF	ceramic	CT209	1-141-078-	capacitor, sw trimmer (16 pF)	
C369	1-121-420-	220 $\mu$ F	16V electrolytic	CT210	1-141-078-	capacitor, sw trimmer (16 pF)	
C370		- discarded -		CT211	1-141-078-	capacitor, sw trimmer (16 pF)	
C371	1-101-884-	56 pF	ceramic	CT212	1-141-078-	capacitor, sw trimmer (16 pF)	
C372	1-121-186-	1,000 $\mu$ F	16V electrolytic	CT213	1-141-078-	capacitor, sw trimmer (16 pF)	
C373	1-105-677-12	0.022 $\mu$ F	mylar	CT214	1-141-078-	capacitor, sw trimmer (16 pF)	
C374	1-105-677-12	0.022 $\mu$ F	mylar	CT215	1-141-078-	capacitor, sw trimmer (16 pF)	
C375	1-101-924-	0.02 $\mu$ F	ceramic	CT216	1-141-078-	capacitor, sw trimmer (16 pF)	
C376	1-101-924-	0.02 $\mu$ F	ceramic	CT217	1-114-078-	capacitor, sw trimmer (16 pF)	
C377	1-101-924-	0.02 $\mu$ F	ceramic	CT218	1-141-078-	capacitor, sw trimmer (16 pF)	
C378	1-101-924-	0.02 $\mu$ F	ceramic	CT301-1	1-141-015-12	capacitor, a-m trimmer 3 gang	
C379	1-101-861-	15 pF	ceramic	CT301-2			
C380	1-101-177-	2 pF	ceramic	CT301-3			
C401	1-121-426-	470 $\mu$ F	electrolytic	CT302	1-141-082-11	capacitor, trimmer (20 pF)	
C402	1-121-726-	0.47 $\mu$ F	10V electrolytic	CT303	1-141-082-11	capacitor, trimmer (20 pF)	
C403	1-121-726-	0.47 $\mu$ F	10V electrolytic	CT304	1-141-082-11	capacitor, trimmer (20 pF)	
C404	1-105-665-12	0.0022 $\mu$ F	mylar	CT305	1-141-082-11	capacitor, trimmer (20 pF)	

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
CT306	1-141-082-11	capacitor, trimmer (20pF)
CT307	1-141-082-11	capacitor, trimmer (20pF)
CT308	1-141-082-11	capacitor, trimmer (20pF)
CT309	1-141-082-11	capacitor, trimmer (20pF)
CT310	1-141-082-11	capacitor, trimmer (20pF)

**RESISTORS**

1. Resistors listed below are 1/4W, 5%, carbon resistors, unless otherwise noted.
2. Resistors marked \* are selected in value to yield specified operating condition. Refer to the voltage and current adjustment on page 19.

R101	1-208-027-	560 Ω	1/16 W ceramic
R102	1-208-027-	560 Ω	1/16 W ceramic
R103	1-244-697-	10 kΩ	
R104	1-244-697-	10 kΩ	
R105	1-208-045-	3,300 Ω	1/16 W ceramic
R106	1-208-145-	100 kΩ	1/16 W ceramic
R107	1-208-145-	100 kΩ	1/16 W ceramic
R108	1-208-088-	200 kΩ	1/16 W ceramic
R109	1-208-027-	560 Ω	1/16 W ceramic
R110	1-208-033-	1 kΩ	1/16 W ceramic
R201	1-244-653-	150 Ω	
R202	1-244-656-	200 Ω	
R203	1-244-684-	3 kΩ	
R204	1-244-680-	2 kΩ	
R205	1-244-677-	1,500 Ω	
R206	1-244-688-	4,300 Ω	
R207	1-244-679	1,800 Ω	
R208	1-244-671	820 Ω	
R209	1-244-669-	680 Ω	
R210	1-244-666-	510 Ω	
R211	1-244-663-	390 Ω	
* R212	1-221-638-12	100 kΩ	adjustable
R213	1-244-704-	20 kΩ	
R214	1-244-657-	220 Ω	
R215	1-244-688-	4,300 Ω	
R216	1-244-690-	5,100 Ω	
R217	1-244-661-	330 Ω	
R218	1-244-669-	680 Ω	
R301	1-242-705-	22 kΩ	
R302	1-242-690-	5,100 Ω	
R303	1-242-673-	1 kΩ	
R304	1-242-639-	39 Ω	
R305	1-242-664-	430 Ω	
R306	1-242-710-	36 kΩ	
R307	1-242-642-	51 Ω	
R308	1-242-708-	30 kΩ	
R309	1-242-673-	1 kΩ	
R310	1-242-673-	1 kΩ	
R311	1-242-656-	200 Ω	
R312		- discarded -	
* R313	{	1-242-697-	10 kΩ
		1-242-699-	12 kΩ
		1-242-701-	15 kΩ
		1-242-703-	18 kΩ
		1-242-704-	20 kΩ

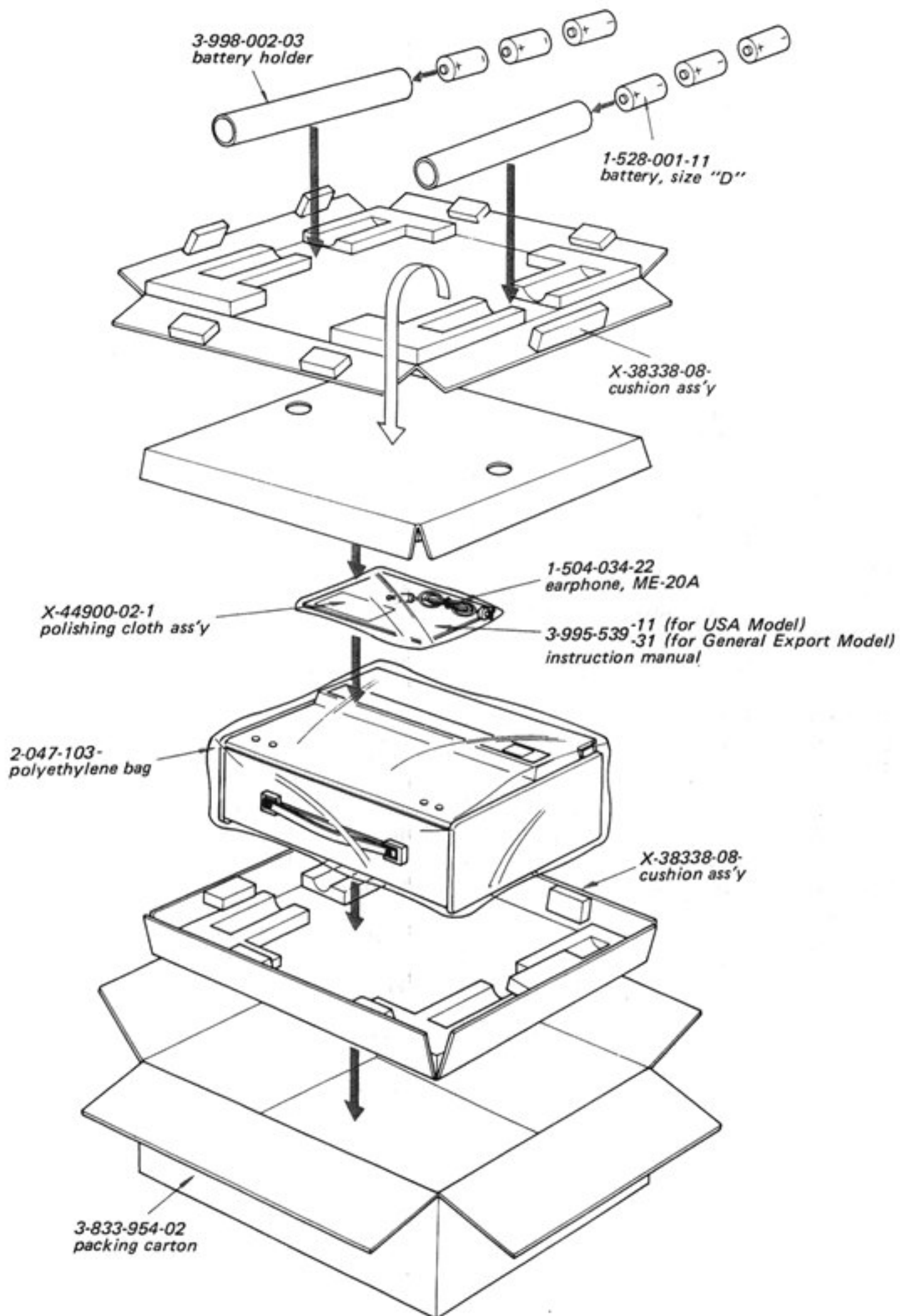
<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	
R314	1-242-727-	180 kΩ	
R315	1-242-673-	1 kΩ	
R316		- discarded -	
R317	1-242-673-	1 kΩ	
R318	1-242-673-	1 kΩ	
R319	1-242-673-	1 kΩ	
R320	1-242-665-	470 Ω	
R321	1-242-665-	470 Ω	
R322	1-242-665-	470 Ω	
R323	1-242-684-	3 kΩ	
R324	1-242-671-	820 Ω	
R325	1-242-666-	510 Ω	
R326	1-242-683-	2,700 Ω	
R327	1-242-680-	2 kΩ	
R328	1-242-714-	51 kΩ	
R329	1-242-677-	1,500 Ω	
R330	1-242-708-	30 kΩ	
R331	1-242-712-	43 kΩ	
R332	1-242-722-	110 kΩ	
R333	1-242-642-	51 Ω	
R334	1-242-697-	10 kΩ	
R335	1-242-665-	470 Ω	
R336	1-242-673-	1 kΩ	
R337	1-242-721-	100 kΩ	
* R338	{	1-242-720-	91 kΩ
		1-242-721-	100 kΩ
		1-242-722-	110 kΩ
		1-242-723-	120 kΩ
		1-242-724-	130 kΩ
		1-242-725-	150 kΩ
		1-242-726-	160 kΩ
R339	1-242-642-	51 Ω	
R340	1-242-660-	300 Ω	
R341	1-242-683-	2,700 Ω	
R342	1-242-683-	2,700 Ω	
* R343	{	1-242-672-	910 Ω
		1-242-673-	1 kΩ
		1-242-674-	1,100 Ω
		1-242-675-	1,200 Ω
		1-242-676-	1,300 Ω
		1-242-677-	1,500 Ω
R344	1-242-679-	12 kΩ	
R345	1-142-665-	470 Ω	
R346	1-242-701-	15 kΩ	
R347	1-242-710-	36 kΩ	
R348	1-242-668-	620 Ω	
R349	1-242-697-	10 kΩ	
R350	1-242-657-	220 Ω	
R351	1-242-649-	100 Ω	
R352		- discarded -	
R353	1-244-656	200 Ω	
R354	1-242-708-	30 kΩ	
R355	1-242-701-	15 kΩ	
R356	1-242-656-	10 kΩ	
R357	1-242-657-	220 Ω	
R358	1-242-665-	470 Ω	
R359	1-242-673-	1 kΩ	
R360	1-242-694-	7,500 Ω	



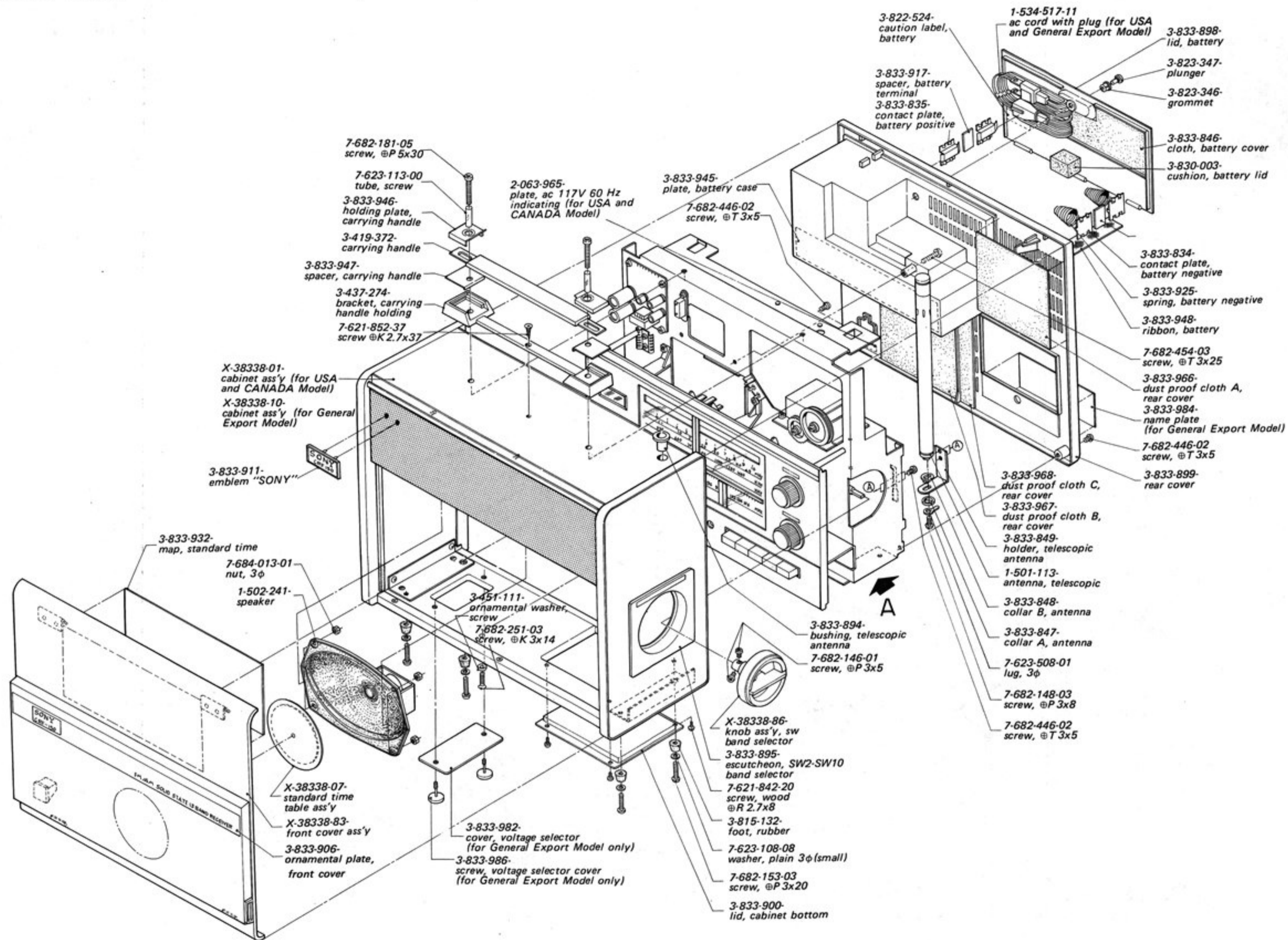


# SECTION 6 PACKING AND EXPLODED VIEW

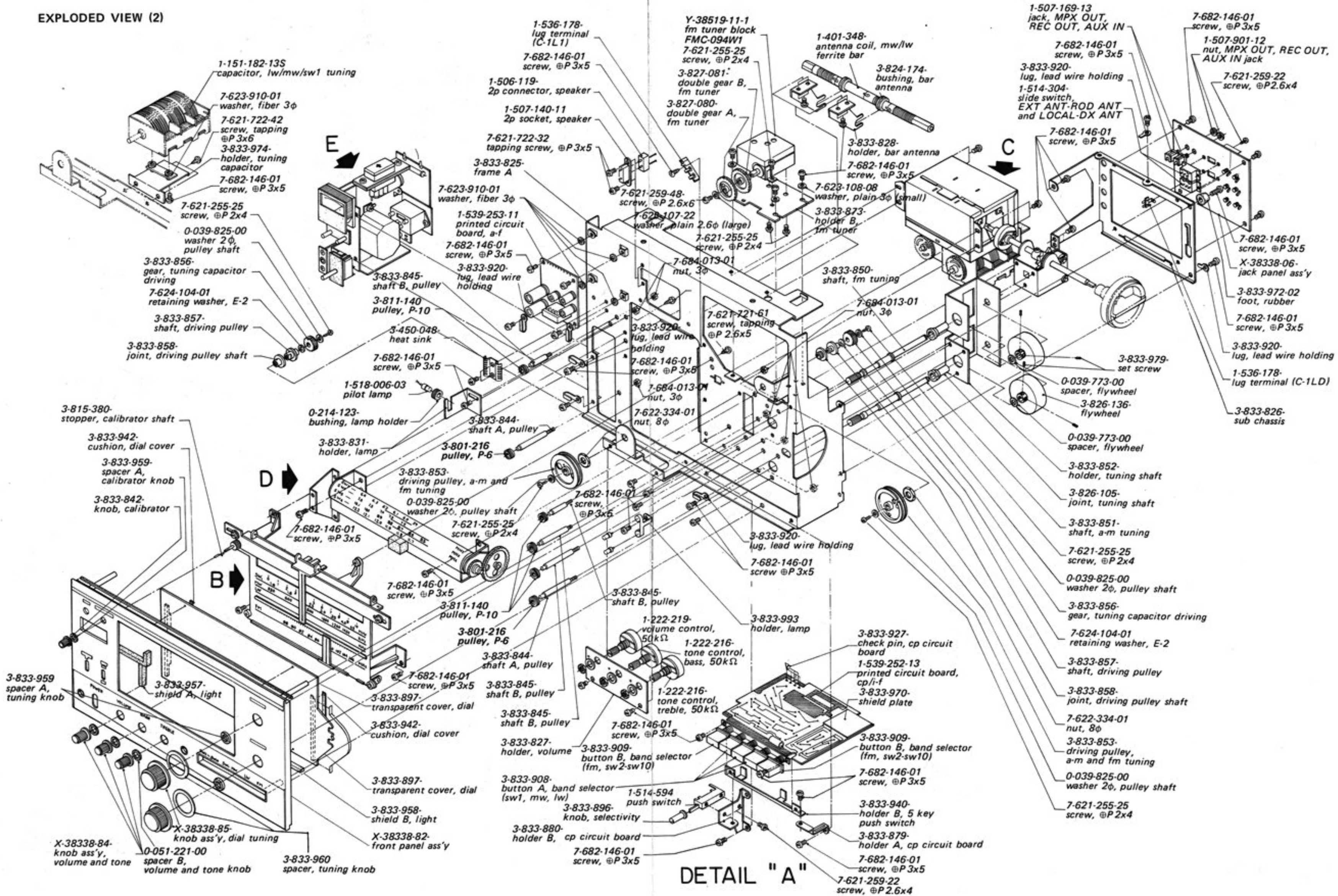
## 6-1. PACKING



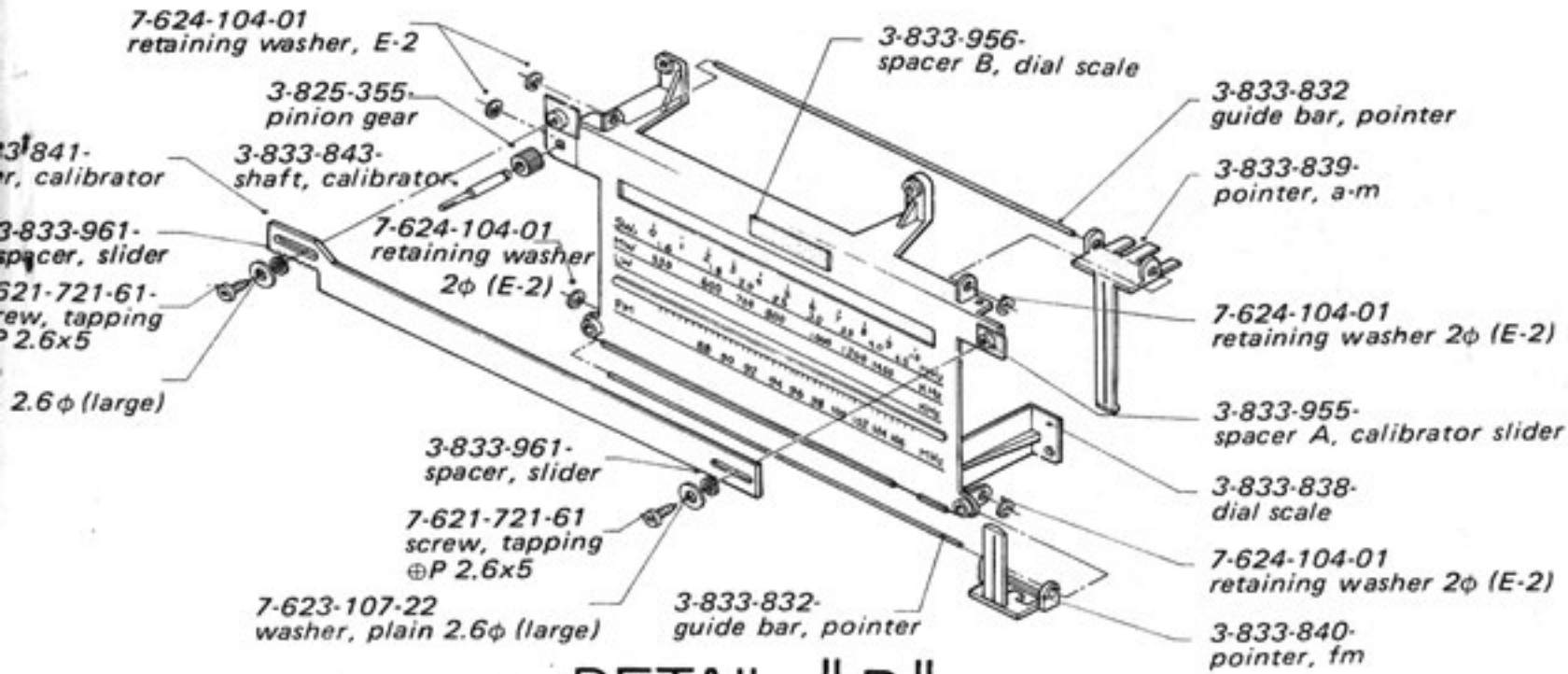
6-2. EXPLODED VIEW (1)



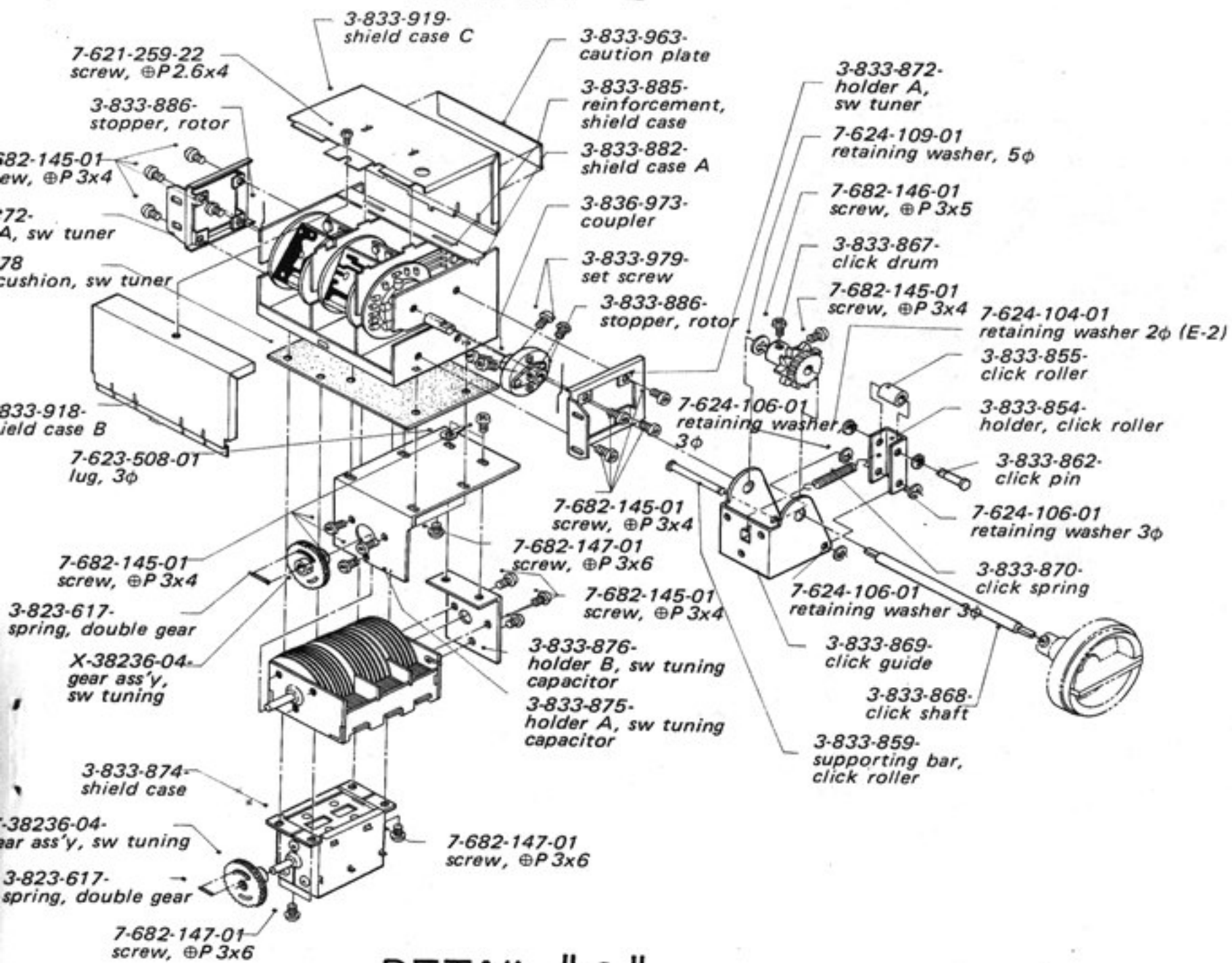
**EXPLODED VIEW (2)**



EXPLODED VIEW (3)

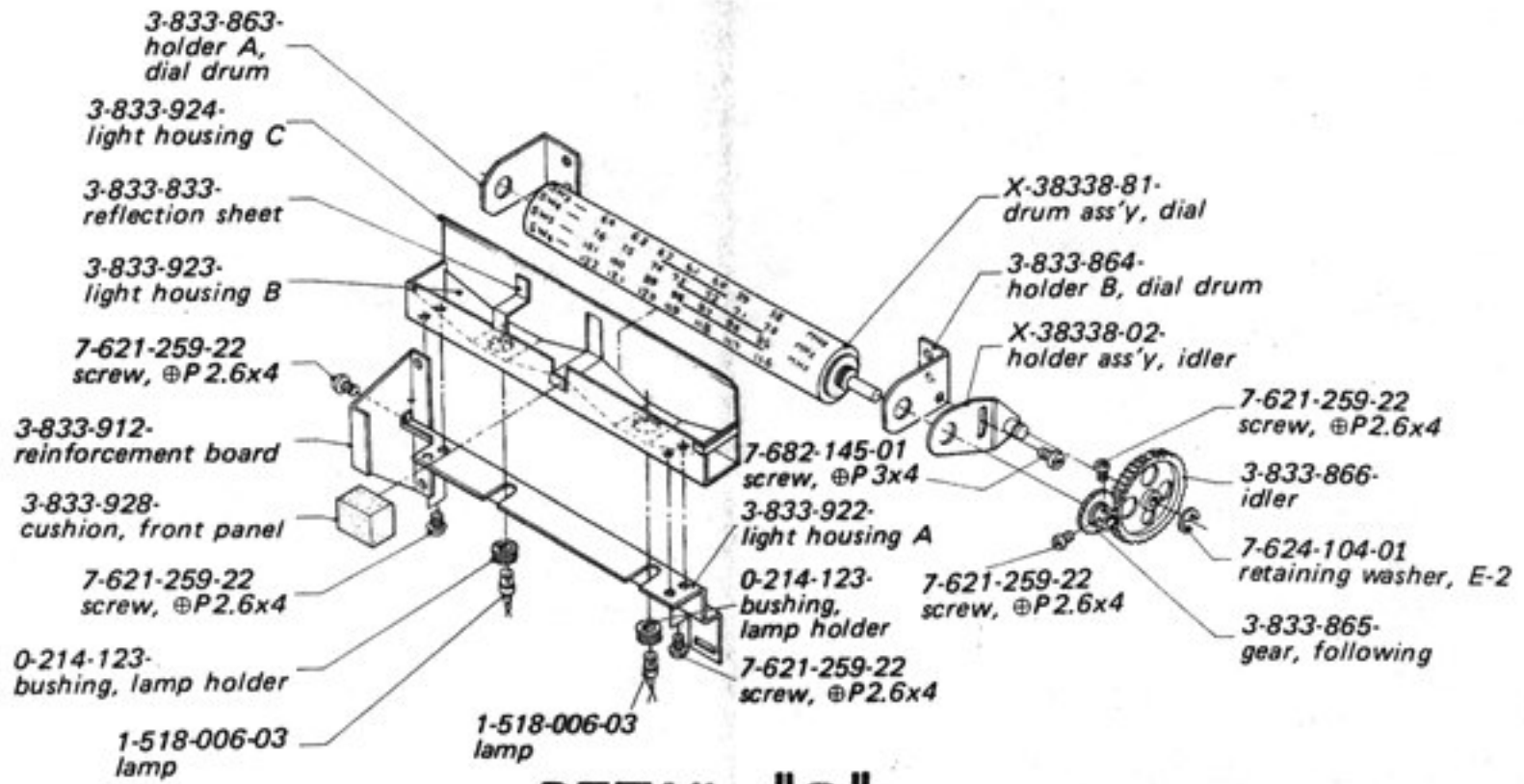


DETAIL " B "

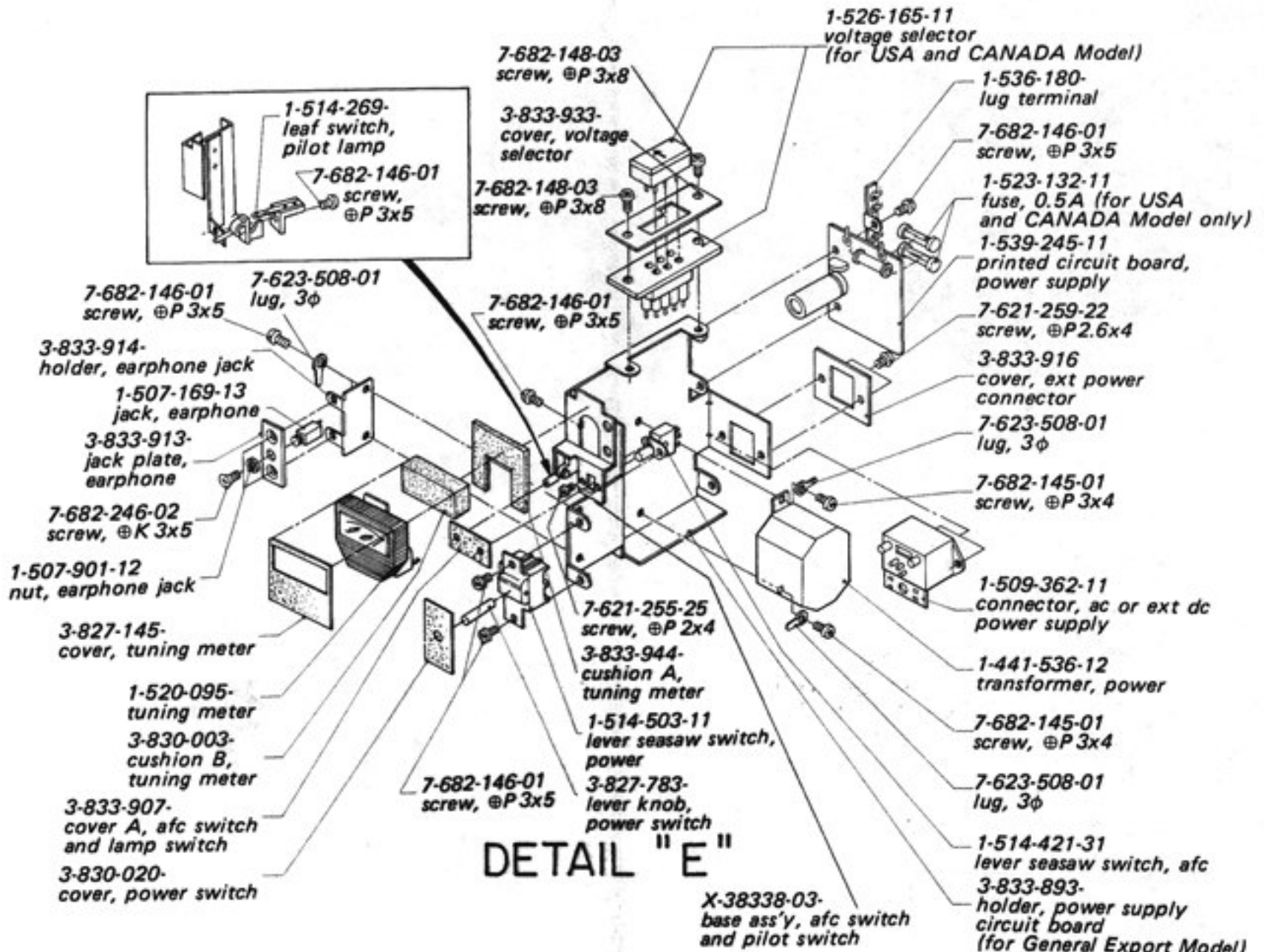


DETAIL " C "

**EXPLODED VIEW (4)**



**DETAIL "D"**



**DETAIL "E"**

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